



Precision Vacuum Planters

Pull-Type Rigid Frame

4-Row, 6-Row, 8-Row



Operator & Parts Manual

Includes Instructions for:

- **Safety**
- **Operation**
- **Maintenance**

INTRODUCTION

Congratulations on your purchase of a MONOSEM planter.

This manual has been prepared for use in operation, adjustment, and maintenance of the planter. Read this manual carefully before operating your planter.

The information used in compiling this manual is current, however as production changes do occur on a continual basis, Monosem Inc. reserves the right to change specifications or designs without notice and without the obligation to install the same on previously manufactured machines.


Please take the time now to record your serial number and date of purchase for a reference when ordering replacement parts for your Monosem NG Plus 4 planter.

Serial Number _____

Date _____

The WARRANTY for your NG Plus 4 planter is printed on the back cover.



While reading your manual you will see the symbol  and the words **CAUTION, WARNING, DANGER**. Pay particular attention to the safety information given. Failure to observe the safety symbols can cause damage to the machine and/or personal injury. A detailed description of the safety symbols and their meaning is found in the safety section of this manual.

2 precautions for successful planting:

1. Choose a reasonable working speed adapted to the field conditions and desired accuracy.
2. Check proper working of the seed metering, seed placement, spacing and density when starting up and from time to time during planting.

... and don't forget – accurate planting is the key to a good stand!

QUICK REFERENCE

PULL-TYPE RIGID, 4-row, 6-row, & 8-row PLANTER

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QUICK REFERENCE

SPECIFICATIONS

PULL-TYPE RIGID Frame 4-row, 6-row, and 8-row

FRAME: Pull-Type Rigid

PLANTING UNIT: NG Plus 4 Monosem
Vacuum Metering Box
Double Disc Openers
Gauge Wheels
Adjustable Closing Wheels

STANDARD ROW SPACING	Transport WIDTH	WEIGHT*
4-Row Narrow – 30" Rows	12' 8"	2083 lbs.
4-Row Wide – 36" or 38" Rows	14' 8"	2154 lbs.
6-Row Narrow – 30" Rows	17' 8"	3318 lbs.
6-Row Wide – 36" or 38" Rows	20' 2"	3573 lbs.
8-Row Narrow – 30" Rows	21' 10"	4694 lbs.

*The base machine weights include planter frame, optional row markers, drive components, tires and wheels, hydraulic cylinders, NG Plus 4 row units with seed hopper and lid.

DRIVE SYSTEM:

Spring-loaded contact drive tire (4.10"x6") with #40 chain.
One on 4-row, two on 6 and 8 row. Quick-adjust end mounted seed transmission with machined sprocket
(2 on 8-Row) 7/8" Hex drive and drill shafts

TRANSPORT TIRES:

7.50 X 20", 6 Ply Two tires on 4-Row Four tires on 6 & 8-Row
Adjustable height wheels for ridge planting

TYPE LIFT:

Master/slave hydraulics 4-Row master/slave re-phasing (2 cylinders)
6 & 8 Row master/slave re-phasing with assist cylinders (4 cylinders)

MARKERS:

Heavy-duty Conventional: 4-Row Narrow/Wide & 6-Row Narrow
Low Profile Two Fold: 6-Row Wide & 8-Row Narrow

HYDRAULICS:

Standard: Single SCV
Optional: Dual SCV for independent operation of lift and markers.
Hydraulic alternating sequence valve with flow controls for markers

OPTIONAL EQUIPMENT:

Liquid Fertilizer System
Dry Fertilizer System
Granular Insecticide/Herbicide System
Air Insecticide System

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SAFETY PRECAUTIONS



This symbol means:
**ATTENTION - BECOME ALERT
YOUR SAFETY IS INVOLVED.**



When you see this symbol on the machine or in this manual, be alert to the potential for personal safety. Follow all recommended precautions. Safety of the operator is one of the main concerns in designing and developing a new piece of equipment. You, the operator, can avoid many accidents by observing the warning signs.

Keep safety warning signs clean and readable. Replace all labels on your machine that are damaged, unreadable, or missing.

The signal words used in this manual and on the machine are **DANGER**, **WARNING**, and **CAUTION**. Signal words designate a level of hazard:

DANGER: Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.

WARNING: Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed, or to alert against unsafe practices.

CAUTION: Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury, or to alert against unsafe practices.

Listed below are safety precautions that should become standard practice before and during operation, transport, and maintenance of the planter.



GENERAL SAFETY

Any alterations to the design of this planter may create safety hazards. In the case of alterations or changes, you **MUST** follow all appropriate safety standards and practices to protect you and others near this machine from injury.

Agricultural chemicals can be dangerous. Improper use can result in injury to persons, animals and soil. Handle with care and follow instructions of the chemical manufacturer.



BEFORE OPERATION

- Carefully study and understand this manual.
- Learning takes time. Do not hurry the learning process or take the unit for granted. Ease into it and become familiar with your new planter.
- Practice operating your planter and its attachments. Completely familiarize yourself and other operators with its operation before using.
- Do not wear loose fitting clothing that could catch in moving parts.
- Wear suitable protective clothing, shoes, protective hearing and safety glasses. Have necessary safety equipment for handling certain materials you may come in to contact with, such as extremely dusty, molds, fungi, bulk fertilizers, insecticides, etc.
- Inflate the planter tires evenly.
- Inspect the planter for loose bolts, worn parts or cracked welds, and make necessary repairs. Never operate equipment that is not in safe working condition.
- Before applying pressure to the hydraulic system, make sure all connections are tight and that hoses and fittings are not damaged. Hydraulic fluid escaping under pressure can penetrate the skin causing serious injury.
- Before operating the planter for the first time and periodically thereafter, check to be sure the lug nuts on the transport wheel are properly torqued. This is especially important you are going to transport the planter for a long distance.
- Do not allow anyone to stand between the tongue or hitch and the towing vehicle when backing up to the planter.
- Lower the toolbar stands to support the planter. Do not stand between the tractor and the planter when connecting or disconnecting the implement.
- Install lock ups on markers, as provided prior to transporting the planter or working around the unit.
- Stay clear when raising or lowering folding sections. Make sure no one else is near the planter when the folding sections are raising or lowering.
- Remove any tools that are on or in the planter.

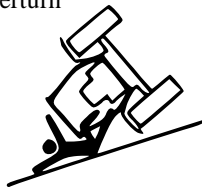


SAFETY PRECAUTIONS



DURING OPERATION

- Beware of bystanders, particularly children! Always look around to make sure that it is safe to start the engine of the towing vehicle.
- Use necessary safety lights and devices and observe legal regulations before transporting on public roads. Check to be sure that all warning lights are working properly before transporting machine.
- Do not allow passengers anywhere on or in the planter during operation.
- Be especially observant of the operating area and terrain – watch for holes, rocks or other hidden hazards.
- Always inspect the operating area prior to operation. Do not operate near the edge of drop-offs or banks. Be extra careful when working on inclines.
- Do not operate on steep slopes as overturn may result.
- Avoid sudden uphill turns on steep slopes, as shift of weight could cause a rollover.
- Reduce speed prior to turns to avoid the risk of overturning.
- Keep hands and clothing clear of moving parts.
- Always make sure there are no persons near the planter when the marker assemblies are in operation.
- If a marker cylinder was removed for any reason, do not attach the rod end of the cylinder until the cylinder is cycled several times to remove any air that may be trapped in the system.



- Serious injury or death can result from contact with electric lines. Use care to avoid contact with electric lines when moving or operating this machine.
- This planter is designed to be driven by ground tires only. The use of hydraulic, electric or PTO drives may create serious safety hazards to you and the people nearby. If you install such drives you must follow all appropriate safety standards and practices to protect you and others near this planter from injury.

- Lower the planter when not in use and cycle the hydraulic control lever to relieve pressure in hoses.



FOLLOWING OPERATION

- When you stop operation of the planter, even if periodically, stop the tractor, set the tractor or towing vehicle brakes, disengage the PTO and all power drives, shut off the engine and remove the ignition key.



UNHOOKING THE PLANTER

- Lower the toolbar stands to support the planter. Do not stand between the tractor and the planter when connecting or disconnecting the implement.
- Before unhooking the planter from the tractor, fully extend the jack stands to the point where the toolbar will remain level. Lock the stands securely in place with the locking pins.
- Lower the planter to the ground. Set the tractor or towing vehicle brakes, disengage PTO and all power drives, shut off the engine and remove the ignition key.
- Unhook the tractor lift arms from hitch pockets and remove center link. If a quick attach is used, position levers so that the locking mechanism is in the “unlatched” position and lower.
- When the lift arms or quick attach arms are clear of the tractor, slowly drive the tractor away from the planter.



STORING THE PLANTER

- Store the planter on a dry, level surface. An uneven surface could cause the planter to shift or fall, resulting in injury or death. Store planter in an area away from human activity.
- Do not permit children to play on or around the stored planter.
- The planter should be stored in a dry and dust-free location with the hydraulic cylinders closed.
- Engage all safety devices for storage.
- You may need wheel chocks to prevent the parked planter from rolling.
- Never work under the planter while in raised position without installing safety lockup pin.

SAFETY PRECAUTIONS



PERFORMING MAINTENANCE

- Good maintenance is your responsibility.
- Make repairs in an area with plenty of ventilation. Never operate the engine of the towing vehicle in a closed building. The exhaust fumes may cause asphyxiation.
- As a precaution, always recheck the hardware on equipment following every 100 hours of operation. Correct all problems.
- Before working on the planter, stop the towing vehicle, set the brakes, disengage the PTO and all power drives, shut off the engine and remove the ignition keys.
- Never work under the planter while it is in a raised position.
- Be certain all moving parts have come to a complete stop before attempting to perform maintenance.
- Always use the proper tools or equipment for the job at hand.
- Never use your hands to locate a hydraulic leak. Use a small piece of cardboard or wood. Hydraulic fluid escaping under pressure can penetrate the skin. If injured by escaping hydraulic fluid, see a doctor at once. Gangrene can result. Without immediate medical treatment, serious infection and reactions can occur.
- Replace all shields and guards after servicing and before moving.
- After servicing, remove all tools, parts and service equipment from on or in the planter.
- If the planter has been altered in anyway from the original design, the manufacturer does not accept any liability for injury or warranty. Any alterations to the design of this planter may create safety hazards. Follow safe practices to avoid injury.



TIRE SAFETY

- Inflating or servicing tires can be dangerous. Do not attempt to mount a tire unless you have the proper equipment and experience to do the job. Whenever possible, call a trained person to service and/or mount tires.
- Failure to follow proper procedures when mounting a tire on a rim can produce an explosion that may result in serious injury or death.
- Check wheels for low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.



DRIVE LINE SAFETY

DANGER. Contact with a Rotating drive line can cause death – keep away. Do not operate without all driveline, tractor and equipment shields in place. Make sure driveline is securely attached at both ends, and that driveline shields turn freely on driveline.



HYDRAULIC SYSTEM SAFETY

DANGER. Before applying pressure to the hydraulic system, check that all connections are tight and that the hoses and fittings have not been damaged. Hydraulic fluid escaping under pressure can penetrate the skin causing serious injury. If injured by escaping hydraulic fluid see a doctor at once. Gangrene can result.

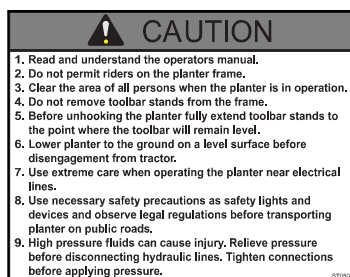


- Relieve pressure on system before repairing, adjusting or disconnecting.
- Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands.
- Keep all components in good repair.

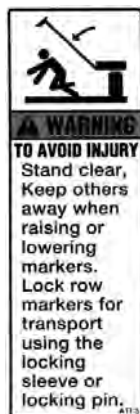


SAFETY PRECAUTIONS

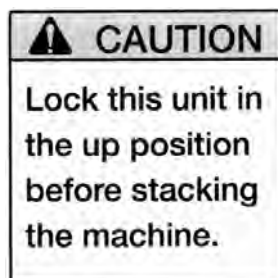
Shown below are various safety stickers, their part number and location. Keep the safety warning signs clean and readable. **Replace all damaged, unreadable, or missing warning labels on your machine.**



ST050 On Front Toolbar



ST052 Row Marker



ST053 Front of hopper of inside wing unit of stacker



ST054 Front Toolbar



ST055 Inside of Granular hopper lid.



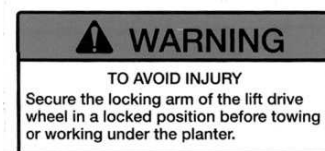
ST056 Front of Pull-Type toolbar.



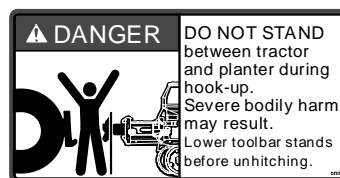
ST057 PTO Shaft.



ST058



ST059



ST061 Front Toolbar Near Hitch



ST075 Spanish ver. of ST054



ST076 Spanish ver. of ST050



ST077 Spanish ver. of ST055



ST079 Spanish ver. of ST057

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PREPARING THE PLANTER

Pull-Type Planter

For the initial preparation of the planter, lubricate the planter and row units. Make sure all tires are properly inflated, that all drive chains have the proper tension, alignment and lubrication.



CAUTION Before starting up the planter, check that all main bolts are properly tightened and that planting units are equipped with the proper seed disc. Also check that the shutters inside the metering boxes are adjusted correctly. (See Metering Box.)



CAUTION Except when absolutely necessary, do not leave the turbofan running when the planter is in a raised position.

When planting small seeds (rape, cabbage, uncoated sugarbeet), make sure that the hoppers fit tightly at the bottom. This may be improved if necessary by using a sealant. When planting these small seeds, it is recommended to fill the hopper only one-third full.

LUBRICATION

Proper lubrication of all moving parts will help ensure efficient operation of your Monosem planter and prolong the life of friction producing parts.

All bearings (wheels, disc openers, turbofan, and metering box) are self-lubricated for life and therefore no additional greasing is necessary.

The gauge wheel arms may require daily greasing.

The hub of each drive wheel requires greasing once per season.

A general lubricant each day of the chains for the seed spacing gearbox, drive wheel blocks and metering units is recommended (preferably with a chain lubricant which does not attract dust).

Before starting up the planter, grease the hexagonal shaft where the upper sprocket cluster of the gearbox slides to allow easier alignment of the sprockets. Also lubricate the claws of the safety clutch of each planting unit to allow for disengagement in case of a blockage.

Oil the chain rollers and shafts of the metering unit chain moderately.

All transmission and drive chains should be lubricated daily with a chain lubricant (which does not attract dust). Extreme operating conditions such as dirt, temperature or speed may require more frequent lubrication. If a chain becomes stiff, it should be removed, soaked and washed in solvent to loosen and remove dirt from the joints. Then soak the chain in oil so that the lubricant can penetrate between the rollers and bushings.

LUBRICATE WHEEL BEARINGS

Wheel bearings should be repacked with clean, heavy-duty axle grease once a year or at the beginning of each planting season. This applies to all drive wheels, transport wheels, and marker hubs. Follow the procedure outlined for wheel bearing replacement with the exception that bearings and bearing cups are reused.

Wheel Bearing Lubrication or Replacement

1. Raise the tires clear of the ground and remove wheel.
2. Remove the double jam nuts and slide the hub from the spindle.
3. Remove the bearings and cups and discard if bearings are being replaced. Clean the hub and dry. Remove the bearings only if repacking.
4. Press in new bearing cups with thickest edge facing in. (Bearing replacement procedure only.)
5. Pack bearings with heavy-duty wheel bearing grease thoroughly forcing grease between roller cones and bearing cage. Also fill the space between the bearing cups in the hub with grease.
6. Place inner bearing in place.
7. Clean spindle and install hub.
8. Install outer bearing and nut. Tighten the jam nut while rotating the hub until there is some drag. This assures that all bearing surfaces are in contact. Back off jam nut $\frac{1}{4}$ turn or until there is only slight drag when rotating the hub. Install second jam nut to lock against first.
9. Install wheel on hub and tighten evenly and securely.

PREPARING THE PLANTER

Pull-Type Planter

LUBRICATE GREASE FITTINGS

Those parts equipped with grease fittings should be lubricated at the frequency indicated with SAE multipurpose type grease. Be sure to clean the fitting thoroughly before using a grease gun. The frequency of lubrication recommended is based on normal operating conditions. Severe or unusual conditions may require more frequent attention.

There are a number of sealed bearings on your planter to provide trouble free operation. These sealed bearings are lubricated for life.

Frequency of lubrication for:

Chain Lubricant

DAILY

- Unit drive chains
- Wheel block drive chains
- Transmission chains & rollers
- Insecticide drive chains
- Liquid fertilizer squeeze pump drive
- Chain rollers and shafts on unit drive chains

Grease

DAILY

- Gauge wheel arms
- Row marker hinge points

WEEKLY

- Row unit closing wheel/disc
- Closing assembly pivot points.

SPRING ADJUST CONTACT DRIVE WHEEL

There are two down pressure springs on each contact drive wheel. The down pressure is factory preset and should need no further adjustment.

The spring tension is set leaving 2 1/4" between the spring plug and the bolt head.

Tire pressure should be checked regularly and maintained.

CHAIN TENSION ADJUSTMENT

The drive chains are spring loaded and therefore self-adjusting. The only adjustment needed is to shorten the chain if wear stretches the chain and reduces spring tension. The pivot point of these idlers should be checked periodically to ensure that they will rotate freely.

TIRE PRESSURE

Tire pressure should be checked regularly and maintained as follows:

Transport Ground Drive – 7.50x20 - 40 PSI

Contact Drive – 4.10x6 - 50 PSI



DANGER Rim and tire servicing can be dangerous. Explosive separation of a tire and rim parts can cause serious injury or death.

Do not attempt to mount a tire unless you have the proper equipment and experience to perform the job. This should only be done by properly trained people who are equipped to do the job.

Maintain the correct tire pressure. Do not inflate the tires above the recommended pressure.

When inflating tires, use a clip-on air chuck and extension hose long enough to allow you to stand to one side, and not in front of or over the tire assembly. Use a safety cage to enclose the tire and assembly when inflating.

Inspect tires and wheels daily. Do not operate with low pressure, cuts, bubbles, damaged rims or missing lug bolts and nuts.

PREPARING THE PLANTER

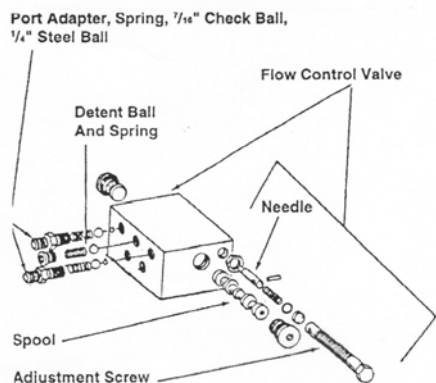
Pull-Type Planter

VALVE BLOCK ASSEMBLY INSPECTION

The valve block assembly consists of the marker sequencing and flow control valves in one assembly. The sequencing valve consists of a chambered body containing a spool and series of check valves to direct hydraulic oil flow. Should the valve malfunction, the components may be removed for inspection as follows.

1. Remove valve block assembly from planter
2. Remove detent assembly and port adapter assemblies from rear of valve block.
3. Remove plug from both sides of valve block and remove spool.
4. Inspect all parts for pitting, contamination or foreign material. Also check seating surfaces inside the valve. Replace any parts found to be defective.
5. Lubricate spool with light oil and reinstall. Check to be sure spool moves freely in valve body.
6. Important: Make sure the correct check ball(s) and spring are installed in each valve bore before reassembly.

A flow control valve is located on each side of the block assembly. The flow control valves should be adjusted for raise and lower speed as part of the assembly procedure or upon initial operation. If the valve fails to function properly or requires frequent adjustment, the needle valve should be removed for inspection. Check for foreign material and contamination. Be sure the needle moves freely in adjustment screw. Replace any components found to be defective.



TRACTOR PREPARATION & HOOKUP

Consult your dealer for information on the minimum tractor horsepower requirements and tractor capability. Tractor requirements will vary with planter options, tillage and terrain.

1. Adjust the tractor drawbar so it is 13 to 17 inches above the ground. Adjust the drawbar so that the hitch pinhole is directly below the centerline of the PTO shaft. Make sure the drawbar is in a stationary position.
2. Back the tractor to the planter and connect them with a hitch pin. Make sure the hitch pin is secured with a locking pin or cotter pin.
3. Connect the PTO drive shaft to the tractor. In addition to a standard 450/540 rpm PTO, a 1000-rpm shaft is available.



CAUTION Make sure that you connect the proper end of the PTO to the tractor. An arrow on the PTO indicates the end of the constant velocity (double clutch) that is attached to the tractor.

A sticker with the following warning is placed on your PTO shaft for your safety:



DANGER Rotating driveline contact can cause death – keep away. Do not operate without all driveline, tractor and equipment shields in place; do not operate without drivelines securely attached at both ends, and without driveline shields that turn freely on driveline.



4. Connect the hydraulic hoses to tractor ports in a sequence that is both familiar and comfortable to the operator.

PREPARING THE PLANTER

Pull-Type Planter



DANGER Before applying pressure to the hydraulic system, make sure all connections are tight and hoses and fittings have not been damaged. Hydraulic fluid escaping under pressure can have sufficient force to penetrate skin, causing injury or infection.



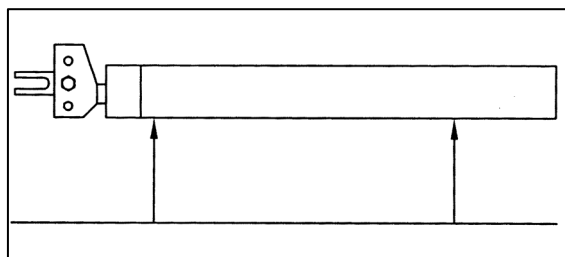
CAUTION Always wipe hose ends to remove any dirt before connecting couplers to tractor parts.

5. Raise the jack stand and remount horizontally on the storage bracket.
6. Lower the planter to the planting position and check that the planter is level (front to back and side to side). If the hitch height is too high or too low, disconnect the planter and adjust the hitch clevis in an up or down position as necessary.

LEVELING THE PLANTER

For proper operation of the planter and row units, it is important that the unit operate level. Unless the tractor drawbar is adjustable for height, the fore and aft level adjustment must be maintained by the position of the hitch clevis. Holes in the hitch bracket allow the clevis to be raised or lowered. When installing clevis-mounting bolt, tighten hex nut to proper torque setting. With the planter lowered to proper operating depth, check to be sure the frame is level fore and aft (front to back and side to side). Recheck once the planter is in the field.

It is also important for the planter to operate level laterally. Tire pressure can affect the lateral leveling of the planter. Maintain the tire pressure as mentioned in this section.



TRANSPORTING THE PLANTER



CAUTION Use necessary safety precautions, such as turning on safety lights and devices.

CAUTION Always install all cylinder lockup brackets before transporting the planter.

Observe legal regulations before transporting the planter on public roads.

Always drive at a safe speed relative to local conditions and ensure that your speed is low enough for an emergency stop to be safe and secure.

Do not carry passengers on transported equipment.

Watch for obstructions overhead and to the side while transporting.

Make allowances for increased length and weight of the planter when making turns, stopping, etc.

OPERATING SPEED

The operating speed needs to be selected as a function of:

- The desired consistency in the row
- The ground conditions
- The density of the seed

A high speed is not conducive to accuracy, especially in rough or rocky conditions that causes the unit to bounce.

Likewise, a high seed density may cause the disc to rotate fast, thus burdening the metering.

It should be noted, and especially for corn, that misshapen and angular seeds are difficult to sow regularly, particularly at high working speeds.

A base speed of 3 ½ to 4 ½ mph (5-7 km/h) assures good results for most seeds in the majority of conditions. However when planting corn at lighter population more than 6" (15 cm) between the seed, 5-6 mph (8-10 km/h) is quite possible.

For planting of high seed population such as peanuts, edible beans, and kidney beans, best results can be obtained by not going faster than 3-4 mph (4.5-6 km/h).

PREPARING THE PLANTER

Pull-Type Planter

FIELD TEST

Before the initial operation of the planter, a field test is advised. Check for the following:

- That the planter is level (front to back and side to side)
- That the hydraulics of the 3-point hitch of the tractor is in a float position while planting.
- That all of the row units are running level and remain parallel to the ground when planting.
- That each metering unit is metering properly (see metering unit section).
- That the row markers are adjusted properly.
- That you are using the proper application rates of chemicals on all rows.
- That you have set the desired depth of seed placement and checked your seed population on all rows.

CHECKING SEED POPULATION

1. Only one planting unit is necessary to check you seed population. Tie up the sets of closing wheels on one unit with a heavy cord or light chain. It may be necessary to decrease the tension of the closing wheel arm.
2. Put seed in the seed hopper.
3. Begin planting. At the end of a short distance (for example 100 yards or 90 meters) check to see if seed is visible in the seed trench. Make adjustments in your seed depth if necessary.
4. Measure off 1/200 of an acre of the test row just planted. Use the chart below to find the approximate distance. Mark this distance with flags.
5. Count the seeds within the distance between the flags. Multiply the number of seeds counted in this distance by 200. This will give you the total number of seeds planter per acre.

Length of Row in Feet

Fraction Of Acre	Row Width			
	22"	30"	36"	40"
1/200	119	87	72 ½	66

NOTE: When viewing the test row for seed population and placement, remember that the closing wheels were tied up in a raised position. Therefore, the seeds may have rolled or bounced and will affect your seed placement for accuracy.

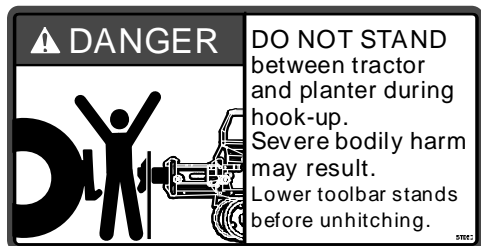
PREPARING THE PLANTER

Pull-Type Planter

UNHOOKING THE PLANTER



WARNING Before unhooking the planter from the tractor, fully extend the jack stands to the point where the toolbar will remain level. Lock the stands securely in place with the locking pins.



1. Lower the planter to the ground. Set the tractor or towing vehicle brakes, disengage PTO and all power drives, shut off the engine and remove the ignition key.
2. Unhook the tractor lift arms from hitch pockets and remove center link. If a quick attach is used, position levers so that the locking mechanism is in the “unlatched” position and lower.
3. When the lift arms or quick attach arms are clear of the tractor, slowly drive the tractor away from the planter.

STORAGE

After the season, thoroughly clean the machine, especially the metering boxes. The microgranular applicator should be completely emptied and the fertilizer applicator scraped of any fertilizer residue. After emptying the trap doors, turn the shafts manually to remove any residual product from the mechanism.

Except for the microgranular applicator, protect all metal parts against oxidation by applying a coat of oil or diesel fuel.

Grease the exposed areas of cylinder rods. Also grease or paint the disc openers to prevent rust.

Inspect and replace any worn parts at the end of the planting season. New parts are available for replacement from your dealer.

Remove all trash that may be wrapped on sprockets or shafts and remove dirt that can draw and hold moisture.

Clean all drive chains and coat with a rust preventative spray, or remove chains and submerge in oil.

Lubricate planter and row units at all lubrication points.

The planter should be stored in a dry and dust-free location with the hydraulic cylinders closed.

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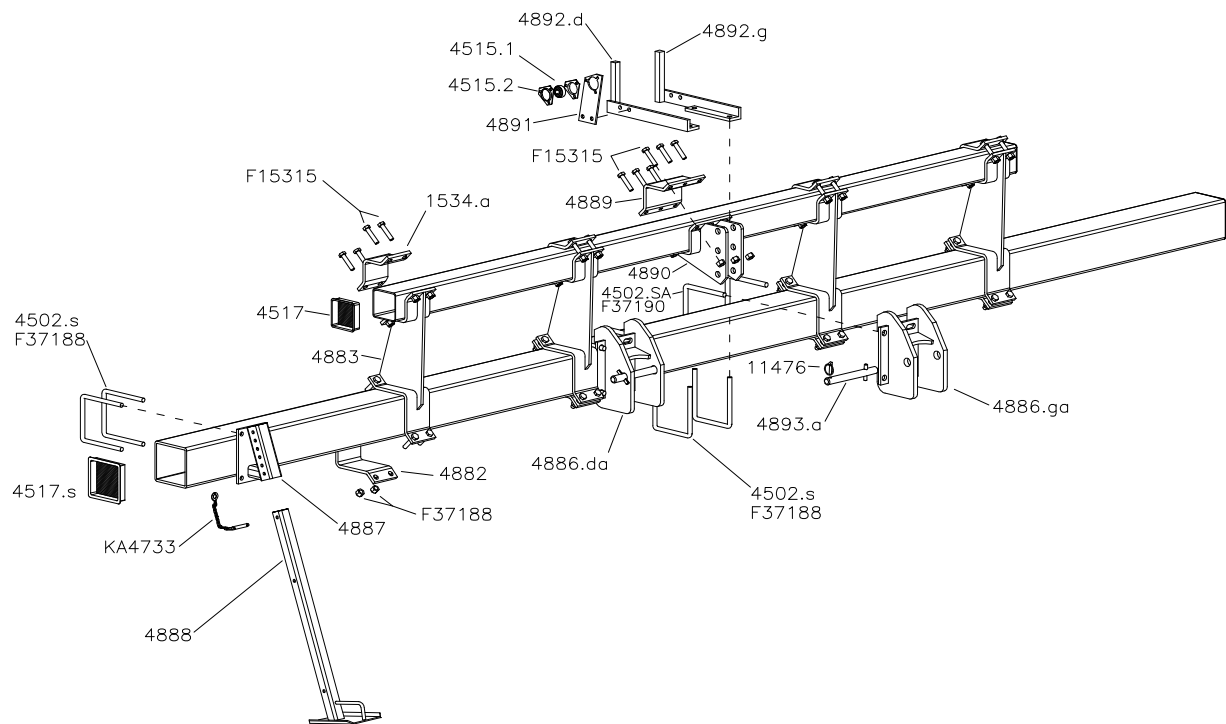
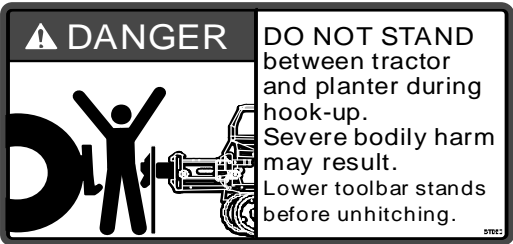
7. OPTIONAL EQUIPMENT

This is a downloadable version of the manual. A partial download may not contain all pertinent information. Make Sure to read Chapter 1, Safety!
Due to ongoing upgrades specifications may change without notice, contact a Monosem Rep for current information.

FRAME

7" x 7" Mounted Toolbar

The 7"x7" frame is a double rigid toolbar frame, consisting of a 7"x7" square bottom toolbar and a 5"x5" square top toolbar. The frame diagram as shown below includes the standard hitch, stand and turbofan mount.

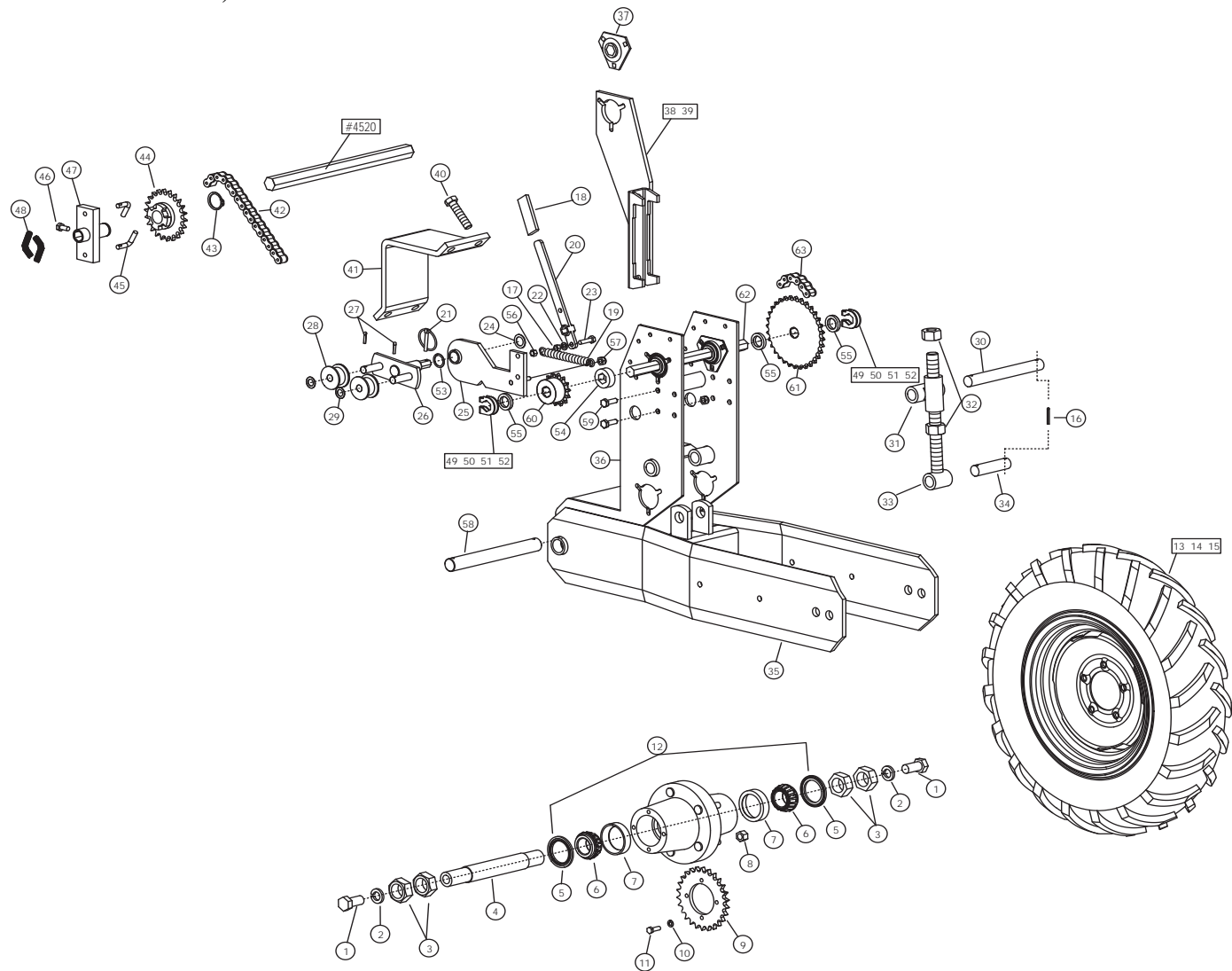


PART No.	DESCRIPTION
1534.a	Clamp facing, 5x5
4502.s	U Bolt 7x7x5/8-11
4502.SA	U Bolt 7x7x3/4-10
4515	Bearing complete w/flangette
4515.1	Bearing only
4515.2	Flangette
4517	End cap, toolbar 5x5
4517.s	End cap, toolbar 7x7
4882	Clamp facing 7x7
4883	Double toolbar spacers 7x7-5x5
4886.da	Lower 3-point bracket, right 7x7
4886.ga	Lower 3-point bracket, left 7x7
4887	Toolbar stand support bracket

PART No.	DESCRIPTION
4888	Toolbar stand
4889	Clamp facing 7x7, upper 3-point hitch
4890	Upper 3-point hitch bracket 7x7
4891	Top hex shaft support bracket
4893.a	Hitch pin
4892.d	Turbofan support bracket right 7x7
4892.g	Turbofan support bracket left 7x7
11476	Lynch pin
F15315	5/8-11x3 Hex head screw
F37188	5/8-11 lock nut
F37190	3/4-10 lock nut
KA4733	Jack stand pin with chain

FRAME_____

7" x 7" Wheel Block, Front Mounted



FRAME

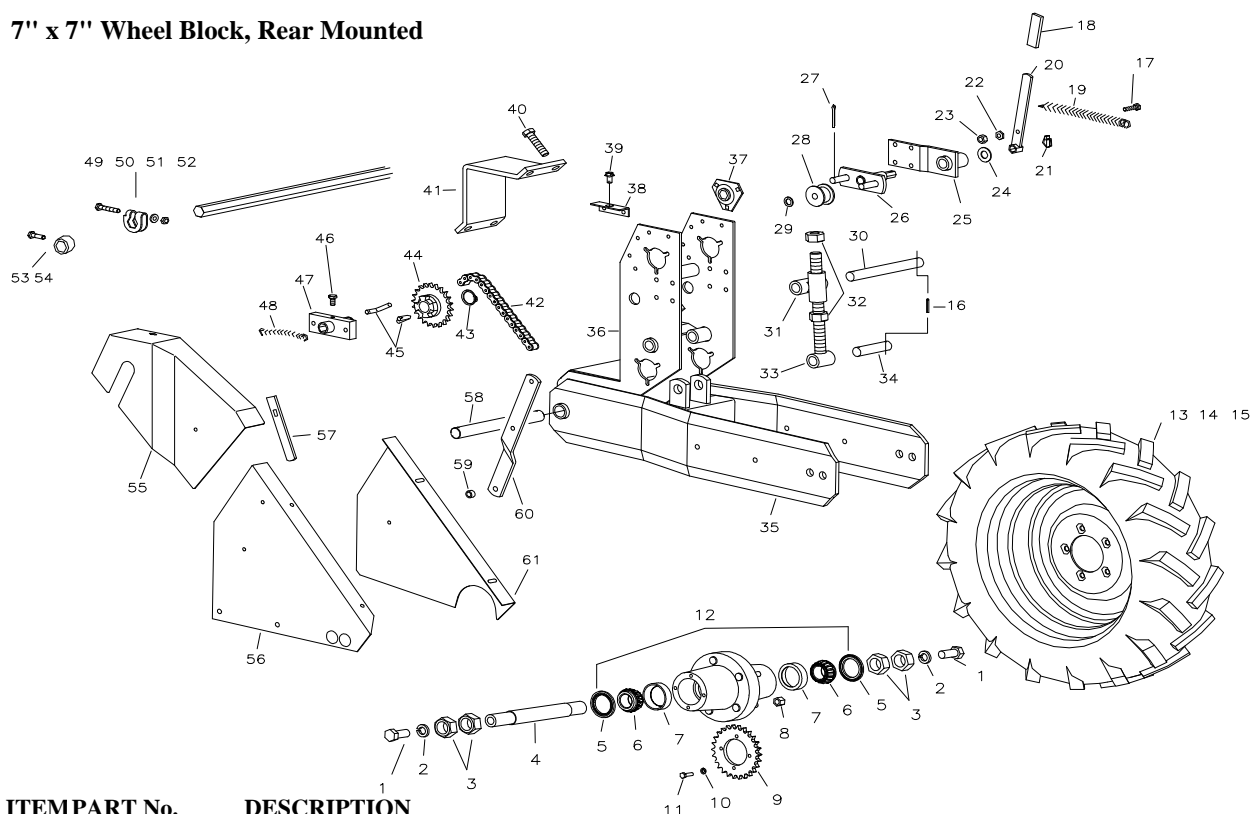
7" x 7" Wheel Block, Front Mounted

ITEM	PART No.	DESCRIPTION
	4520	Hex shaft. Specify length.
1	H-6151	Hex head bolt, 3/4-10 x 1-1/2"
2	F33632	Lock washer, 3/4"
3	N-9600	Jam nut, 1-1/4-12
4	AS7191-E-16	Spindle
5	P602106	Grease seal
6	P752318	Tapered roller bearing (Peer 14136A)
7	P702216	Cup for tapered roller bearing
8	P201602	Lug nut, 1/2-20
9	4782.A	Drive Sprocket, 26 tooth, #50
10	W-1610	Lock washer, 5/16"
11	H-2100	Hex head bolt, 5/16-18 x 1"
12	A525200-5	Hub assembly (Hub and items 5-8)
13	G170227132	Tire only, 7.60 x 15, 6ply
14	AW51522V	Rim only, 5 x 15 w/valve guard
15	900015.2	Tire assembly (items 13 & 14)
16	10172095	Roll pin, 6 x 50
	10172093	Roll pin, 6 x 40
17	N-2001	Hex Nut 3/8"-16
18	4894	Plastic cover for handle
19	9613.S	Spring
20	200164	Idler Handle, chain tightener
21	9557	Lynch pin, 6mm
22	W-2610	3/8" Lock Washer
23	H-3120	Hex head bolt, 3/8"-16 x 1-1/2"
24	10623028	Washer, 21x40x2
25	800285.L	Idler plate left
	800285.R	Idler plate right (shown)
	900406.L	Complete Idler L.H. Assembly
	900406.R	Complete Idler R.H. Assembly (shown)
26	4786.B	Idler bracket
27	10170067	Cotter pin, 5 x 40
28	KD0916	Idler roller
29	10622026	Washer, 16.5x26x2
30	4779	Upper pin, 25mm x 215mm
31	4777	Bushing tee
32	NM-82401	Nut, 24mm
33	4775.A	Threaded rod, 24mm
34	4778	Lower pin, 25mm x 103mm

ITEM	PART No.	DESCRIPTION
35	4773.B	Tapered wheel mounting frame
36	4774.1	Wheel unit bracket
37	4515	Bearing complete with flanges
	4515.1	Bearing only, hex bore (205KRRB2)
	4515.2	Flange
38	E4025.L	Bearing Support LH Topshaft (shown)
39	E4025.R	Bearing Support RH Topshaft
40	HM-81670	Hex head bolt, 16 x 70mm
41	4882	Clamp facing, 7x7
42	4791.B	Drive chain, #50, 130 links w/conn link + 40 links w/ another conn link
43	6915	Snapring, external (30mm)
44	4790.A	Sprocket, slipclutch (22 teeth)
	65009380	Sprocket with Sync-Row®, slipclutch (32 teeth)
45	4789	L pin, for slipclutch
46	HM-41025	Hex head bolt, 10 x 25mm
47	4788	Slipclutch block
48	5247	Spring
	10170067	Cotter pin, 5 x 40
49	4523.1	Narrow hex shaft stop, complete
50	HM-2845	Hex head bolt, 8 x 45mm
51	10620064	Washer, 8.5x16x2
52	NM-1812	Nut, 8mm
53	10623063	Washer, 26 x 41 x 2mm
54	4523.1A	Bushing stop
55	K10233	Bushing machine 1.5" OD. X 1" ID.
56	N-2101	3/8"-16" Nylock
57	NM-21015	10-1.5 Nylock
58	4776.A	Front pin, 30mm x 260mm
59	HM-41030	Hex head bolt M10-1.5 x 30mm
60	G50B14	Sprocket 14T Hex bore, #50 Chain
61	G50B32	Sprocket 32T Hex bore, #50 Chain
62	4520 13-1/2"	Hex shaft 13.5" Length
63	4791.C	#50 Chain 32 Links including w/conn link 20" chain length
	65009380	32 T slipclutch sprocket for Sync-Row® timing

FRAME

7" x 7" Wheel Block, Rear Mounted



ITEMPART No.	DESCRIPTION
4520	Hex shaft. Specify length.
1 H-6151	Hex head bolt, 3/4-10 x 1-1/2", Gr.5
2 F33632	Lock washer, 3/4"
3 N-9600	Jam nut, 1-1/4-12
4 AS7191-E-16	Spindle
5 P602106	Grease seal
6 P752318	Tapered roller bearing (Peer 14136A)
7 P702216	Cup for tapered roller bearing
8 P201602	Lug nut, 1/2-20
9 4782.A	Drive Sprocket, 26 tooth, #50
10 W-1610	Lock washer, 5/16"
11 H-2100	Hex head bolt, 5/16-18 x 1", Gr.5
12 A525200-5	Hub assembly (Hub and items 5-8)
13 G170227132	Tire only, 7.60 x 15, 6ply
14 AW51522V	Rim only, 5 x 15 w/valve guard
15 900015.2	Tire assembly (items 13 & 14)
16 10172095	Roll pin, 6 x 50
10172093	Roll pin, 6 x 40
17 10502018	Hex head bolt, 10 x 35
18 HM-41035	Plastic cover for handle
19 9613.S	Spring
20 4787	Handle, chain tightener
21 9557	Lynch pin
22 NM-21011	Nut, 10mm
23 NM-21015	Nylon locknut, 10mm
24 10623028	Washer, 21x40x2
25 4784.A	Idler support bracket
26 4786.B	Idler bracket
27 10170067	Cotter pin, 5 x 40
28 KD0916	Idler roller
29 10622026	Washer, 16.5x26x2
30 4779	Upper pin, 25mm x 215mm
31 4777	Bushing tee
32 30600025	Nut, 24mm
33 4775.A	Threaded rod, 24mm

34	4778	Lower pin, 25mm x 103mm
35	4773.B	Tapered wheel mounting frame
36	4774.1	Wheel unit bracket
37	4515	Bearing complete with flanges
	4515.1	Bearing only, hex bore (205KRRB2)
	4515.2	Flange
38	5132	Bracket for shield mounting
39	9724.2	Keeper bolt for shield
40	HM-81670	Hex head bolt, 16 x 70
41	4882	Clamp facing, 7x7
42	4791.A	Drive chain, #50, 130 links w/connector link
43	6915	Snapping, external (30mm)
44	4790.A	Sprocket, slip clutch (22 teeth)
45	4789	L pin, for slip clutch
46	HM-41025	Hex head bolt, 10 x 20
47	4788	Slip clutch block
48	5247	Spring
	10170067	Cotter pin, 5 x 40
49	4523.1	Narrow hex shaft stop, complete
50	HM-2845	Hex head bolt, 8 x 45
51	10620064	Washer, 8.5x16x2
52	NM-1812	Nut, 8mm
53	HM-41010	Hex head bolt, 10 x 15
54	4523	Bushing stop
55	5130.G	Left hand upper chain guard (shown)
	5130.D	Right hand upper chain guard
56	4783.GB	Left hand lower chain guard (shown)
	4783.DB	Right hand lower chain guard
57	5131	Shield guide bar
58	4776.A	Front pin, 30mm x 260mm
59	1538	Spacer bushing, 12x18x10mm wide
60	5129	Shield mounting brace
3. 6 61	4729.G	Lower left inside chain guard (shown)
	4729.D	Lower right inside chain guard

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TRANSMISSION

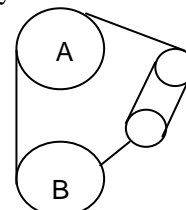
Pull-Type, Rigid Frame

PLANTING RATE CHART

The following planting distances were obtained with standard assembly and sprocket system. Additional settings are possible by using different combinations or special sprockets. Please consult us in case you have such special requirements.

Important: Poor alignment of the sprockets of the seed spacing gearbox and stiffness of the chain will cause premature side wear on the pinions. Make sure the chains are tight and properly lubricated, and the tires are properly inflated.

The indicated spacings are theoretical and may vary from 5-10% depending on soil conditions.



Number of
holes in the
Seed Disc.

		Transmission sprocket selection																	
Driver-A	26	24	28	26	24	28	26	26	24	23	26	23	24	23	19	17	14	14	
Driven-B	14	14	17	17	17	23	23	24	23	24	28	26	28	28	28	28	24	26	
Seed Spacing (inches)																			
9	7.9	8.5	8.9	9.5	10.3	12.0	12.9	13.5	14.0	15.2	15.7	16.5	17.0	17.8	21.5	24.1	25.0	27.1	
12	5.9	6.4	6.7	7.2	7.8	9.0	9.7	10.1	10.5	11.4	11.8	12.4	12.8	13.3	16.1	18.0	18.8	20.3	
18	3.9	4.3	4.4	4.8	5.2	6.0	6.5	6.7	7.0	7.6	7.9	8.3	8.5	8.9	10.8	12.0	12.5	13.6	
24	2.9	3.2	3.3	3.6	3.9	4.5	4.8	5.1	5.2	5.7	5.9	6.2	6.4	6.7	8.1	9.0	9.4	10.2	
30	2.4	2.6	2.7	2.9	3.1	3.6	3.9	4.0	4.2	4.6	4.7	5.0	5.1	5.3	6.5	7.2	7.5	8.1	
36	2.0	2.1	2.2	2.4	2.6	3.0	3.2	3.4	3.5	3.8	3.9	4.1	4.3	4.4	5.4	6.0	6.3	6.8	
40	1.8	1.9	2.0	2.1	2.3	2.7	2.9	3.0	3.1	3.4	3.5	3.7	3.8	4.0	4.8	5.4	5.6	6.1	
48	1.5	1.6	1.7	1.8	1.9	2.2	2.4	2.5	2.6	2.9	2.9	3.1	3.2	3.3	4.0	4.5	4.7	5.1	
60	1.2	1.3	1.3	1.4	1.6	1.8	1.9	2.0	2.1	2.3	2.4	2.5	2.6	2.7	3.2	3.6	3.8	4.1	
72	1.0	1.1	1.1	1.2	1.3	1.5	1.6	1.7	1.7	1.9	2.0	2.1	2.1	2.2	2.7	3.0	3.1	3.4	
90	0.8	0.9	0.9	1.0	1.0	1.2	1.3	1.3	1.4	1.5	1.6	1.7	1.7	1.8	2.2	2.4	2.5	2.7	
120	0.6	0.6	0.7	0.7	0.8	0.9	1.0	1.0	1.0	1.1	1.2	1.2	1.3	1.3	1.6	1.8	1.9	2.0	
180	0.4	0.4	0.4	0.5	0.5	0.6	0.6	0.7	0.7	0.8	0.8	0.8	0.9	0.9	1.1	1.2	1.3	1.4	

G3 (3/26/12)

TRANSMISSION

SINGLE ROW DENSITIES – SEED POPULATION CHART

AVERAGE

SEED

ROW SPACING

SPACING

	10"	22"	26"	30"	34"	36"	38"	40"
1"	627,600	285,200	241,200	209,200	184,400	174,400	165,000	156,800
2"	313,800	142,600	120,600	104,600	92,200	87,200	82,500	78,400
2 3/4"	228,000	103,600	87,800	76,000	67,000	63,400	60,000	57,000
3 1/4"	193,200	87,800	74,200	64,400	56,800	53,600	50,800	48,200
3 1/2"	180,300	81,900	69,300	60,100	53,000	50,000	47,400	45,000
3 3/4"	167,400	76,034	64,300	55,800	49,200	46,500	44,000	41,800
4"	156,900	71,300	60,300	52,300	46,100	43,600	41,250	39,200
4 1/4"	147,600	67,000	56,800	49,200	43,400	41,000	38,800	36,900
4 1/2"	139,500	63,400	53,600	46,500	41,000	38,700	36,700	34,850
5"	125,400	57,000	48,250	41,800	36,900	34,850	33,000	31,400
5 1/2"	114,000	51,800	43,900	38,000	33,500	31,700	30,000	28,500
6"	104,550	47,500	40,200	34,850	30,750	29,000	27,500	26,100
6 1/2"	96,600	43,900	37,100	32,200	28,400	26,800	25,400	24,100
7"	90,150	40,950	34,650	30,050	26,500	25,000	23,700	22,500
7 1/2"	83,700	38,000	32,200	27,900	24,600	23,200	22,000	20,900
8"	78,750	35,750	30,300	26,250	23,150	21,850	20,700	19,675
8 1/2"	73,800	33,500	28,400	24,600	21,700	20,500	19,400	18,450
9"	69,900	31,750	26,900	23,300	20,550	19,425	18,387	17,475
9 1/2"	66,000	30,000	25,400	22,000	19,400	18,350	17,375	16,500
10"	62,850	28,575	24,200	20,950	18,475	17,475	16,537	15,725
10 1/2"	59,700	27,150	23,000	19,900	17,550	16,600	15,700	14,950
11 1/2"	54,600	24,800	21,000	18,200	16,050	15,150	14,350	13,650
12"	52,275	23,750	20,100	17,425	15,375	14,500	13,750	13,050
13"	48,300	21,950	18,550	16,100	14,200	13,400	12,700	12,050
13 1/2"	46,689	21,213	19,163	15,563	13,725	12,950	12,275	11,650
14 1/2"	43,464	20,475	17,938	14,488	12,775	12,050	11,425	10,850

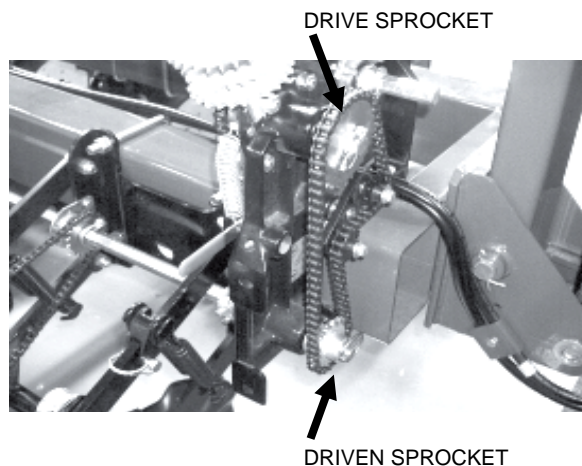
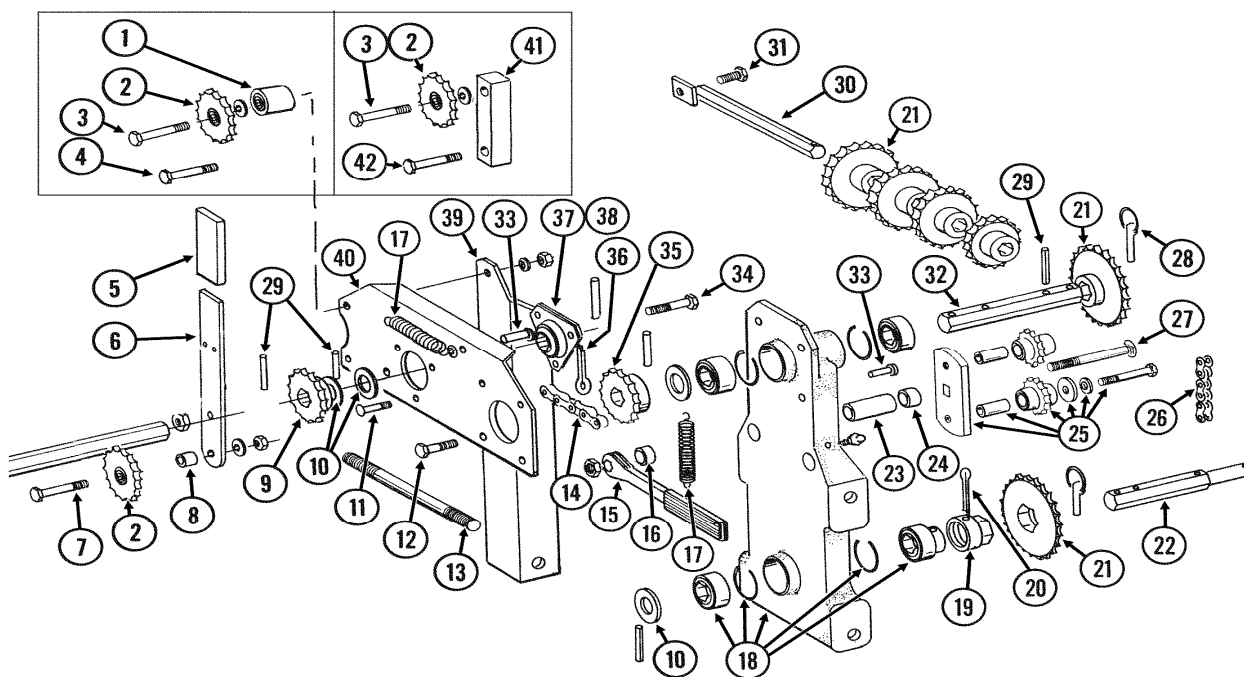
TRANSMISSION

Pull-Type, Rigid Frame

ADJUSTMENT & ASSEMBLY

Planting population rate changes are made at the end mounted transmission. The planter is designed to allow simple, rapid changes in sprockets to obtain the desired population. By removing the lynch pins on the hexagon shafts, sprockets can be interchanged with those from the sprocket storage rod bolted to the transmission. The planting rate chart will aid you in selecting the correct sprocket combinations.

Chain Tension is controlled by a spring loaded dual sprocket idler. The idler assembly is adjusted with a ratchet arm. This arm has a release position to remove spring tension for replacing sprockets. The amount of spring tension on the chain can be controlled by the ratchet arm.



TRANSMISSION

Pull-Type, Rigid Frame

ITEM	PART No.	DESCRIPTION
1	KB0259	Spacer 1"
2	KA7154	Idler sprocket 18 tooth
3	K10033	Hex bolt 1/2-13 x 3 1/2
	K10128	Bushing 1/2 x 14GA
	K10228	Lock washer 1/2
	K10102	Hex nut 1/2-13
4	K10039	Hex bolt 1/2-13 x 1 3/4
	K10228	Lock washer 1/2
	K10102	Hex nut 1/2-13
5	KD5827	Cover
7	K10053	Hex bolt 1/2-13 x 2 1/2
	K10128	Bushing 1/2 x 14GA
	K10228	Lock washer 1/2
	K10102	Hex nut 1/2-13
8	KD4887-01	Sleeve 1/2" I.D. x 5/8" long
9	KA5105	Sprocket 15 tooth
10	K10233	Bushing 1" x 10GA
11	K10303	Carriage bolt 5/16-18 x 1
	K10232	Lock washer 5/16
	K10106	Hex nut 5/16-18
12	K10037	Hex bolt 1/2-13 x 1 1/4
	K10228	Lock washer 1/2
	K10102	Hex nut 1/2-13
13	KD6793	Stud 5/8-11 x 9 1/2
	K10230	Lock washer 5/8
	K10107	Lock nut 5/8-11
14	K3310-92	Chain No.40 x 92 pitches
15	KA4235	Ratchet arm w/sleeve
	K10445	Sleeve only
16	KD10161	Spacer 3/8"
17	KD5857	Spring
18	KA5629	Transmission plate
	KA5116	Bearing 7/8 hex bore cylindrical
	KA5624	Special bearing
	KD6551	Ring
	K10640	Grease fitting 1/4-28
19	KD7127	Shear coupling
20	K10462	Cotter pin 3/16 x 2
21	KA5106	Sprocket, 17 tooth
	KA5107	Sprocket, 19 tooth
	KA5108	Sprocket, 23 tooth

ITEM	PART No.	DESCRIPTION
21	KA5109	Sprocket, 24 tooth
	KA5110	Sprocket, 25 tooth
	KA5111	Sprocket, 26 tooth
	KA5112	Sprocket, 27 tooth
	KA5113	Sprocket, 28 tooth
22	KD7822	Shaft 7/8" x 7"
23	KD3180-16	Sleeve 2 13/16 long
24	KD2734-01	Sleeve 1/2" long
25	KA7336	Idler sprocket assembly
	KD7426	Sprocket only 12 tooth
	KD1026	Sleeve 1 3/16" long
	K10210	Washer 3/8
	K10229	Lock washer 3/8
	K10047	Hex bolt 3/8-16 x 1 3/4
26	K3310-80	Chain No. 40 x 80 pitches
27	K10867	Carriage bolt 1/2-13 x 5
	K10111	Lock nut 1/2-13
28	KD2558	Lynch pin 1/4
29	K10602	Spring pin 1/4 x 1 1/2
30	KA5146	Sprocket storage rod
31	K10017	Hex bolt 1/2-13 x 1 1/2
	K10228	Lock washer 1/2
	K10102	Hex nut 1/2-13
32	KD5835	Shaft 7/8" x 7"
33	K10478	Clevis pin 5/16 x 1
	K10409	Retaining ring 5/16
34	K10001	Hex bolt 3/8-16 x 1
	K10229	Lock washer 3/8
	K10203	Washer 3/8 SAE
	K10210	Washer 3/8 USS
	KD5756	Special nut
35	KA5107	Sprocket 19 tooth
	KA5112	Sprocket w/ Sync-Row® 27 tooth
36	K10460	Cotter pin 1/4 x 2
37	K2100-03	Bearing 7/8 hex bore spherical
38	K3400-01	Flangette
39	KD5830	Angle support R.H.
40	KD5824	Plate R.H.
41	KD12571	Spacer 1" x 4"
42	K10053	Hex bolt 1/2-13 x 2 1/2
	K10228	Lock washer 1/2
	K10102	Hex nut 1/2-13

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3. FRAME

4. TRANSMISSION

5. DRIVE

6. ROW UNIT

7. OPTIONAL EQUIPMENT

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DRIVE

STANDARD Turbofan 540, 450 & 1000 RPM with PTO Drive

Your Monosem planter will be equipped with either a 540, 450 or 1000 rpm turbofan. A special pump pulley is available as optional equipment for the 450 and 540 turbofans.

It is recommended to use a 450 rpm turbofan when using a hydraulic drive.

The vacuum hose is attached to the outlets on the back of the turbofan and delivers suction to the metering box of each unit. An arrow decal sticker on the back of the turbofan indicates that the turbofan blade runs in a counter clockwise direction. A protection shield against the rain is located at the top of the turbofan, and when in a raised position, indicates that the turbofan is operating.

Note: Before planting, make sure that the support brackets are tight to eliminate any vibrations of the turbofan. A vacuum gauge may also be mounted to the frame.



PTO (Power Take Off)

The PTO connects the tractor to the turbofan.



Make sure you connect the proper end of the PTO to the tractor. An arrow on the PTO indicates the end that is attached to the tractor.

The following warning is placed on your PTO shaft for your safety.



DANGER Rotating drive line contact can cause death – keep away. Do not operate without all driveline, tractor and equipment shields in place, without drivelines securely attached at both ends, and without driveline shields that turn freely on driveline.



Vacuum gauge

DRIVE

HIGH Output Turbofan 500 & 1000 RPM

The high output turbofan provides more air than the standard turbofan. The high output turbofan is to be used when the planter is 8 rows or more and when planting heavy seed such as beans.

When using a hydraulic drive, a 500-rpm high output turbofan should be used instead of a 1000-rpm high output turbofan.

An extended shaft (#4405.A2) is used for planters with 7" X 7" mounted toolbar frames and PTO drive, to provide more room for the PTO.

The vacuum hose is attached to the outlets on the front of the turbofan and deliver suction to the metering box of each unit. An arrow decal sticker on the turbofan indicates the direction that the turbofan blade runs, which is counter clockwise. A shield to protect the turbofan from the rain is located at the top of the turbofan, and when in a raised position, indicates that the turbofan is operating.

Note: Before planting, make sure that the support straps (1) are tight to eliminate any vibrations of the turbofan.

You can mount a vacuum gauge to the turbofan.

EXTRA HIGH Output Turbofan 540 & 1000 RPM

The extra high output turbofan was designed to provide more volume of air than the standard or high output turbofan. The extra high output turbofan is most often used with planters of 16 rows or more.

The extra high output turbofan can be used with either a PTO or a hydraulic motor. When using a PTO, this turbofan requires a PTO with an overrunning clutch. When using a hydraulic motor, this turbofan requires a larger motor.

The vacuum hose is attached to the outlets on the front of the turbofan and deliver suction to the metering box of each unit. An arrow decal sticker on the turbofan indicates the direction that the turbofan blade runs, which is counter clockwise. A shield to protect the turbofan from the rain is located at the top of the turbofan, and when in a raised position, indicates that the turbofan is operating.

You can mount a vacuum gauge to the turbofan.

PTO Drive



(Power Take Off)

The PTO connects the tractor to the turbofan.

Make sure you connect the proper end of the PTO to the tractor. An arrow on the PTO indicates the end that is attached to the tractor.

The following warning is placed on your PTO shaft for your safety. (part # ST057)



DANGER

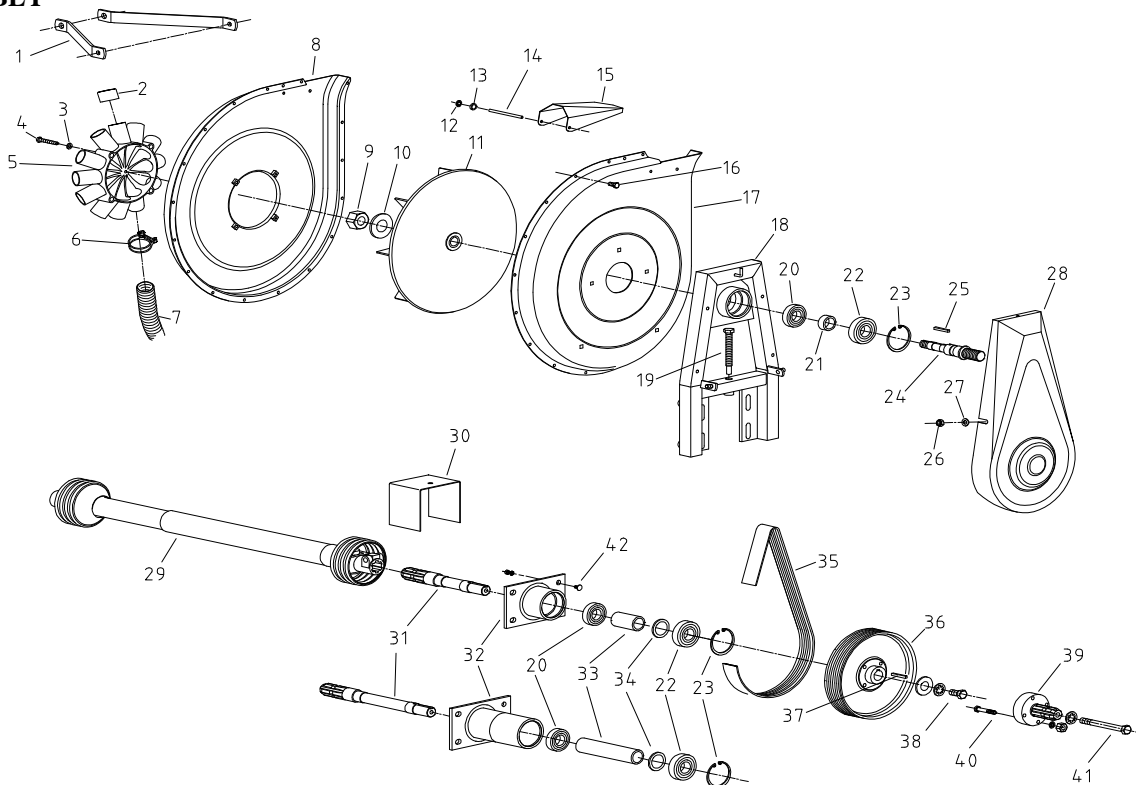
Rotating drive line contact can cause death – keep away. Do not operate without all driveline, tractor and equipment shields in place, without drivelines securely attached at both ends, and without driveline shields that turn freely on driveline.



DRIVE

Standard Turbofan 540, 450 and 1000 rpm with PTO drive

ASSEMBLY



ITEM PART No. DESCRIPTION

1	4532	Support strap - 565mm long (22 1/4")
	4532.1	Support strap - 340mm long (13 3/8")
	4532.2	Support strap - 480mm long (18 7/8")
2	4451	Plastic cap
3	10620064	Washer 8.5x16x2mm
4	10511062	Bolt, 8x55mm (to secure manifold)
5	4450	12-Hole manifold
6	4453	Hose clamp
7	4454	Vacuum hose 40mm (specify length req.d)
8	4402.B	Fan housing manifold side
9	NM-72005	Nylon lock nut 20mm (to secure fan blade)
10	10623042	Washer 22.5x48x3mm (on upper shaft)
11	4403.B	Fan blade (plastic, 16 1/8" dia.)
12	6090	Snap ring 6mm
13	6089	Rubber ring
14	4455	Pin for outlet shield
15	4429.A	Outlet shield
16	10500091	Hex bolt 6x12mm
17	4401.B	Fan housing (support frame side)
18	4400.1	Support frame
19	4440	Special bolt tension adjustment
20	4407	Bearing 62mm (62062RS)
21	4410.A	Spacer upper shaft
22	4408	Bearing 72mm (63062RS)
23	4409	Snap ring internal 72mm
24	4452	Upper shaft, 540 & 1000 rpm (1 1/8" dia. pulley)
	4452.1	Upper shaft, 450 rpm (7/8" dia. pulley)
25	4439.A	Key upper shaft (6x6x45mm)
26	NM-21015	Lock nut 10mm
27	10620089	Washer 10.5x20x2mm
28	4414.1	Cover shield for belt

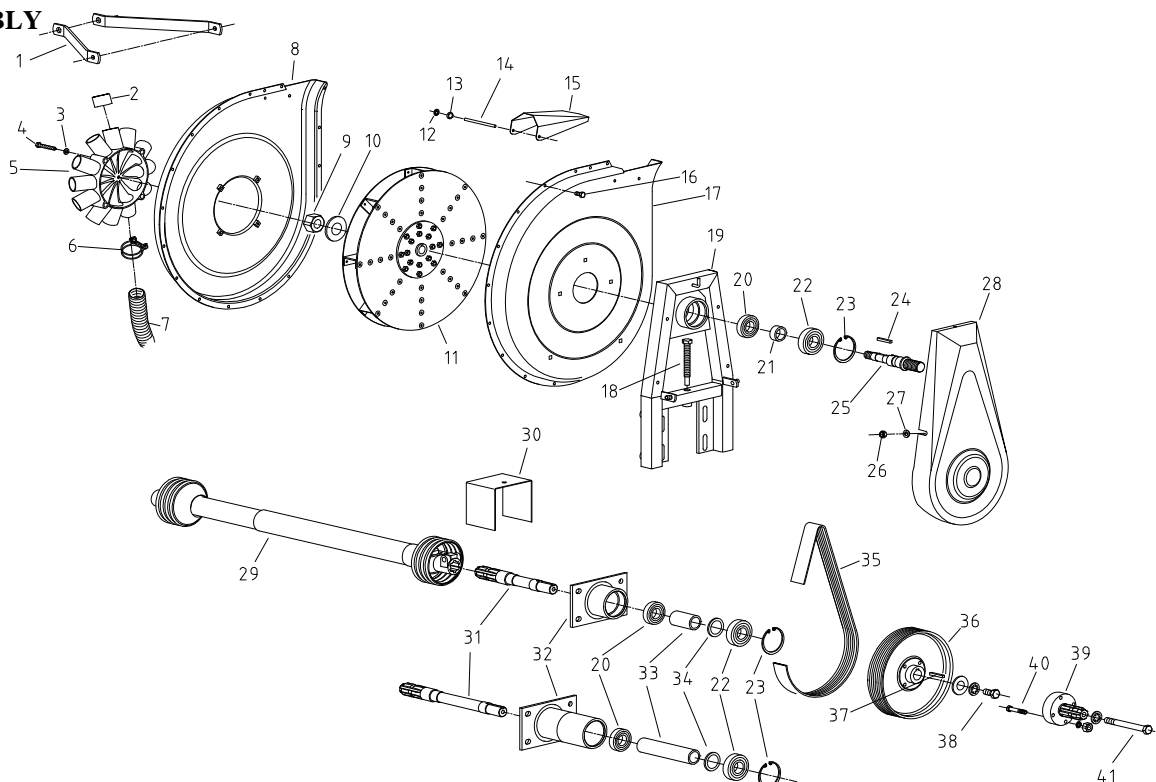
ITEM PART No. DESCRIPTION

28	4414.2	Cover shield (with optional pump pulley)
29	4428.B	PTO drive shaft 540rpm 24"
	4428.B21	PTO drive shaft 1000rpm 24"
	4431.B	PTO drive shaft 540rpm 36"
	4431.B21	PTO drive shaft 1000rpm 36"
	4432.B	PTO drive shaft 540rpm 54" - Pull-Type only
	4432.B21	PTO drive shaft 1000rpm 54" - Pull-Type only
	900058	PTO drive shaft pull type with 20 splines 54" - Pull-Type only
30	4434.4	Safety shield
31	4405.A	Lower shaft (1 3/8" 6 spline adapter)
	4405.A2	Lower shaft extended 7X7 PTO
32	4404	Shaft housing (lower drive shaft)
	4404.3	Shaft housing extended 7X7 PTO
33	4411	Spacer lower shaft
	4411.2	Spacer extended 7X7 PTO
34	10624018	Washer 31x41x3mm
35	4413	Belt, 450 & 540 rpm (PJ1168/460J or 460J19)
	4413.1	Belt 1000 rpm (PJ955/376J)
36	4412.2	Pulley, 450 & 540rpm (9 13/16" dia.)
	4412.3	Pulley, 1000 rpm (5 5/16" dia.)
37	4437	Key lower shaft (8x7x40mm)
38	HM-61230	Bolt, 12x30mm (to secure pulley)
	10621061	Washer 13x40x4mm (to secure pulley)
39	4426	Pump pulley (6 spline stub shaft)
40	HM-2850	Bolt, 8x50mm
	10629009	Lock washer 8x14mm
41	HM-65110	Bolt, 12x110mm
	10101012	Lock washer 12x20mm
42	CB-3322	Carriage bolt 7/16-14 x 2"
	W-3610	Lock washer 7/16"
	N-3000	Hex nut 7/16-14

DRIVE

High Output Turbofan 500 1000 rpm With PTO drive

ASSEMBLY



ITEM PART No. DESCRIPTION

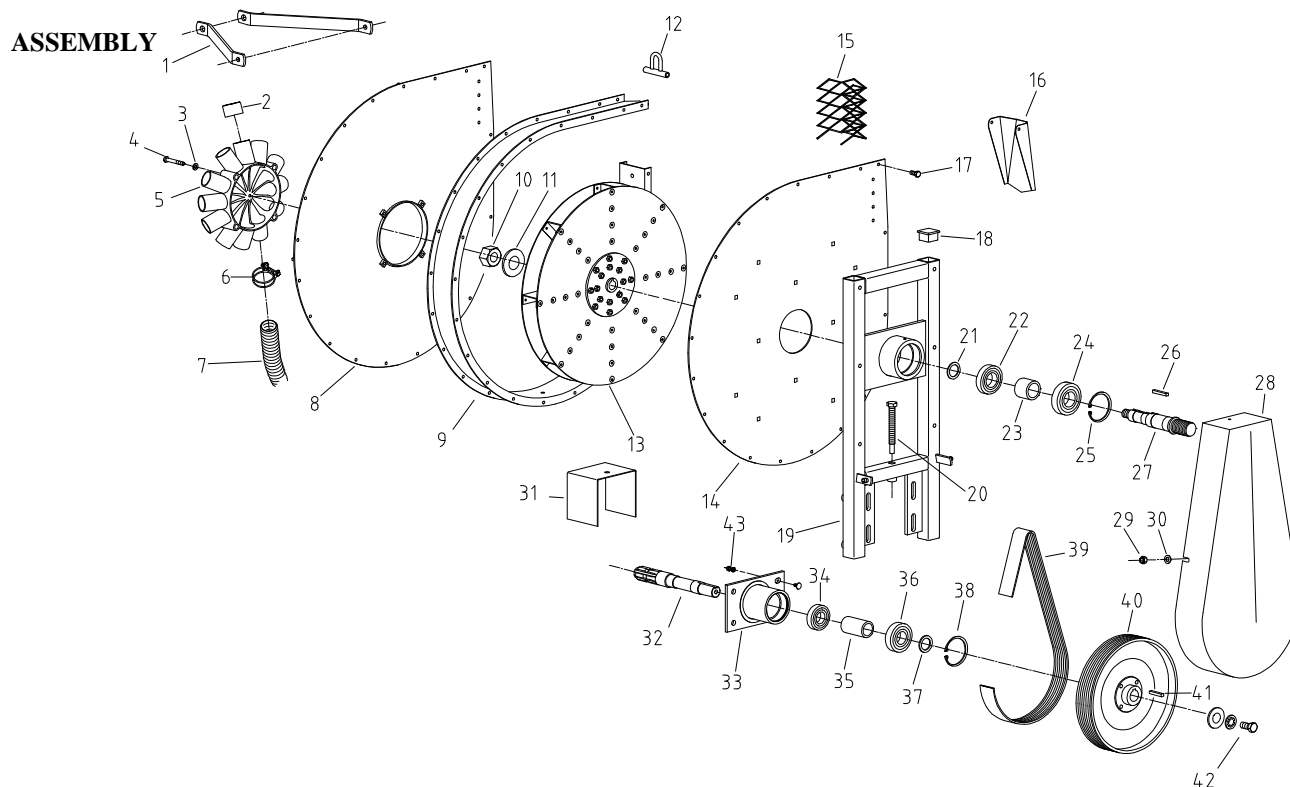
1	4532	Support strap – 565mm long (22 1/4")
	4532.1	Support strap – 340mm long (13 3/8")
	4532.2	Support strap – 480mm long (18 7/8")
2	4451	Plastic cap
3	10620064	Washer 8.5x16x2mm
4	10511062	Bolt, M8x55 (to secure manifold)
5	4450	12-hole manifold
6	4453	Hose clamp
7	4454	Vacuum hose 40mm ID (specify length)
8	4402.C	Fan Housing, (manifold Side)
9	NM-72005	Lock nut, M20 (to secure fan blade)
10	10623042	Washer, 22.5x48x3mm
11	4403.D	Fan Blade (aluminum, 17 3/4" Dia.)
12	6090	Snap ring (6mm)
13	6089	Rubber ring
14	4455	Pin for outlet shield
15	4429.A	Outlet shield
16	10500091	Hex bolt M6x12
17	4401.B	Fan Housing, (support frame side)
18	4440	Belt tension adjustment bolt
19	4400.1A	Support Frame
20	4407	Bearing 62mm (62062RS)
21	4410.A	Spacer bushing (upper shaft)
22	4408	Bearing 72mm (63062RS)
23	4409	Snap ring, internal (72mm)
24	4439.A	Key stock for upper shaft (6x6x45mm)
25	4452.B	Upper shaft (1 1/8" Dia. Pulley)
26	NM-21015	Lock nut M10
27	10620089	Washer 10.5x20x2mm

ITEM PART No. DESCRIPTION

28	4414.1A	Cover shield for belt
29	4428.B	PTO drive shaft 540 rpm, 24" long
	4431.B	PTO drive shaft 540 rpm, 36" long
	900057	PTO drive shaft HD 1000 rpm 20 spline
30	4434.3	Safety shield
31	4405.A	Lower shaft (1 3/8" 6-spline)
	4405.A2	Extended shaft 7X7 toolbar w/PTO
32	4404.A	Shaft Housing (lower drive shaft)
	4404.3	Extended housing 7X7 toolbar w/PTO
33	4411	Spacer bushing (lower shaft)
	4411.2	Long bushing 7X7 toolbar w/PTO
34	10624018	Washer, 31x41x3mm
35	4413.B	Belt, 500 rpm (1244J25)
	4413.1B	Belt, 1000 rpm (991J25)
36	4412.B	Pulley, 500 rpm (11 3/8" Dia.)
	4412.1B	Pulley, 1000 rpm (5 7/8" Dia.)
37	4437	Key stock for lower shaft (8x7x40mm)
38	HM-61230	Bolt, M12x30 (to secure pulley)
	10621061	Washer, 13x40x4mm (to secure pulley)
	10101012	External tooth lock washer (12x20mm)
39	4426	Pump pulley (6 spline stub shaft)
40	HM-2850	Bolt M8x50
	10629009	External tooth lock washer (8x14mm)
41	HM-65110	Bolt, M12x110
	10101012	External tooth lock washer (12x20mm)

DRIVE

Extra High Output Turbofan 540 & 1000 RPM With PTO Drive



ITEM PART No. DESCRIPTION

1	4532.2	Turbofan support strap - 480mm long (18 7/8")
2	4451	Plastic cap, 40mm
3	10620064	Washer 8.5x16x2mm
4	10511062	Hex bolt M8x55
5	4450	12 hole manifold
6	4453	Hose clamp
7	4454	Vacuum hose (40mm ID, specify length)
8	4242	Fan housing (manifold side)
9	4243	Fan housing sidewall
10	NM-72005	Nylon locknut, 20mm (to secure fan blade)
11	10623042	Washer 22.5x48x3mm
12	4253	Support eye
13	4244.co	Fan blade, aluminium 19 5/8" dia.
14	4241	Fan housing (support frame side)
15	4254	Screen
16	4429.a	Outlet shield
17	10500091	Hex bolt M6x12
18	9525	End cap
19	4240	Support frame
20	4440	Bolt to adjust belt tension
21	10624016	Washer, 31x41x2mm (on upper shaft)
22	4251	Bearing upper shaft (62072RS1)
23	4247	Spacer bushing (upper shaft)
24	4252	Bearing upper shaft (63072RS1)

ITEM PART No. DESCRIPTION

25	4246	Snapring, internal (80mm)
26	4439.A	Key stock for upper shaft (6x6x45mm)
27	4248.1	Upper shaft, 25 grooves (35mm O.D.)
28	4250	Cover shield for belt
29	NM-21015	Lock nut M10
30	1062089	Washer 10.5x20x2mm
31	4434.3	Safety shield
32	4405.a	Lower shaft (w/1 3/8" 6 spline adapter)
33	4404.a	Shaft housing (lower drive shaft)
34	4407	Bearing 62mm (62062RS)
35	4411	Spacer bushing (lower shaft)
36	4408	Bearing 72mm (63062RS)
37	10624018	Washer, 31x41x3mm (on lower shaft)
38	4409	Snapring, internal (72mm)
39	4249.2	Belt, 540 rpm 25 grooves (1335J25)
	4249.3	Belt, 1000 rpm 25 grooves
40	4412.B	Lower pulley, 540 rpm 25 grooves (290mm)
	4412.1B	Lower pulley, 1000 rpm 25 grooves (150mm)
41	4437	Key stock for lower shaft (8x7x40mm)
42	HM-61230	Hex bolt M12x30
	10621061	Washer 13x40x4mm
	10101012	Lock washer 12x20mm

DRIVE

Vacuum Gauge - Standard for Hydraulic Drive, Optional for PTO Drive

VACUUM GAUGE SETTINGS

The hydraulic drive is equipped with a vacuum gauge that allows you to read the vacuum level of the turbofan. The vacuum level should be set depending on the weight and size of the seed to be planted. Vacuum gauge settings for the hydraulic drive are shown below in inches of water column. This is a guideline for small, medium and large seed.

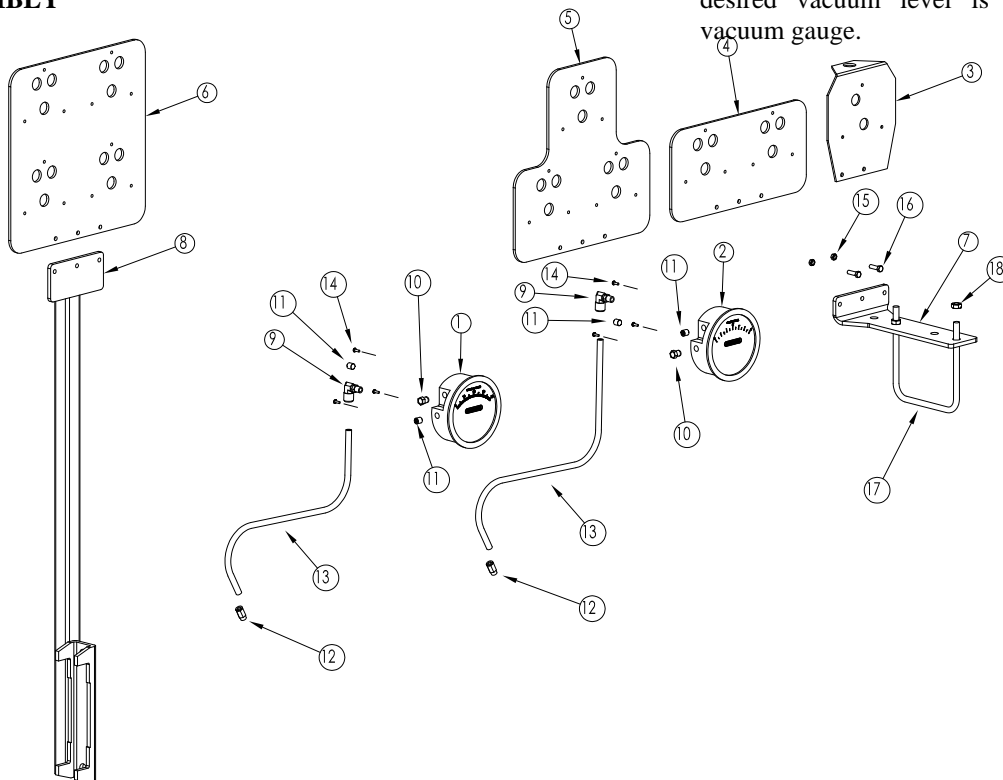
Small (Sugarbeet/Pickle)	15"-20"
Medium (Corn)	20"-25"
Large (Beans/Peanut)	25"-30"

To set the vacuum level:

It is not necessary to have to reset vacuum levels daily. Vacuum levels will be slightly lower during tractor and pump start-up.

1. Use the recommended vacuum settings above, or consult your dealer.
2. Push tractor lever/switch to start oil flow to hydraulically driven turbofan and let oil warm up.
3. With some seed in the hoppers, turn drive wheels by hand or lower planter to engage drive wheels and drive forward a short distance to fill cells on seed discs with seed. This will result in a more accurate setting of the vacuum.
4. Re-adjust the oil flow, if necessary, until the desired vacuum level is obtained on the vacuum gauge.

ASSEMBLY



ITEM No.	PART No.	DESCRIPTION
1	D2040	Vacuum gauge
2	900389	Pressure gauge
3	M30050070	Mounting plate single
4	800187	Mounting plate double
5	800148	Mounting plate triple
6	800149	Mounting plate quadruple
7	800311	Panel mount mounted pltr.
8	80036	Panel mount pull type pltr.
9	J69PPS-4-2	Swivel elbow fitting
10	D200108-00	Filter vent plug

ITEM No.	PART No.	DESCRIPTION
11	A-330	Pipe plug 1/8" NPT
12	J68PP-4-2	Swivel fitting
13	JPT04	Tubing 1/4"
14	F27295	Screw 6-32 x 3/8"
15	NM-0605	Nylon lock nut, 6mm
16	HM-0620	Bolt 6 x 20 mm
17	4647.SS	U-bolt 5"x5"x3/8"-16
	4647.S	U-bolt 7"x7"x3/8"-16
	900240	U-bolt 5"x7"x3/8"-16
18	N-2100	Nylon lock nut 3/8 -16

DRIVE

Hydraulic Drive

Optional for 450 Standard, 500 High Output, or 540 Extra High Output Turbofans

The hydraulic drive is optional for the 450 Standard turbofan, the 500 High Output turbofan and the 540 Extra High Output turbofan. The hydraulic drive attaches to the turbofan to produce and maintain the vacuum level.

The desired vacuum is dependent on the correct amount of oil flow to the hydraulic motor.

Starving the motor of oil will cause the vacuum to drop.

An excessive amount of oil flowing into the motor can result in damage to the motor or the fan blade.

When attempting to shut off the turbofan, the blade must be allowed to "wind down" slowly. If the flow of oil stops abruptly, the bypass block on the motor will recirculate the oil already in the motor helping to prevent damage to the blade and motor. Still, you should not allow the flow of oil to stop suddenly. This is accomplished with the tractor hydraulic controls. Refer to your tractor operator manual for further information.

You can control oil flow to the motor in one of two ways:

1. With a flow control valve that is optional for the hydraulic motor
2. With the tractor hydraulic system controls.

If your tractor has flow control capabilities, then it is recommended that you use this method and remove the in-line flow control valve. Failure to do this will cause the hydraulic oil to overheat, damaging the motor.

Oil requirements are as follows:

Regular & high output turbofans: 6-7 gal/ minute

Extra high output turbofans: 7-8 gal/minute

NOTE: Check the labeling on your turbofan to determine if you have a standard, high output or extra high output turbofan. As a general rule, planters with 8-15 rows have a high output turbofan, 16-rows and larger use an extra high output turbofan.



HYDRAULIC SYSTEM SAFETY

DANGER. Before applying pressure to the hydraulic system, check that all connections are tight and that the hoses and fittings have not been damaged. Hydraulic fluid escaping under pressure can penetrate the skin causing serious injury. If injured by escaping hydraulic fluid see a doctor at once. Gangrene can result.

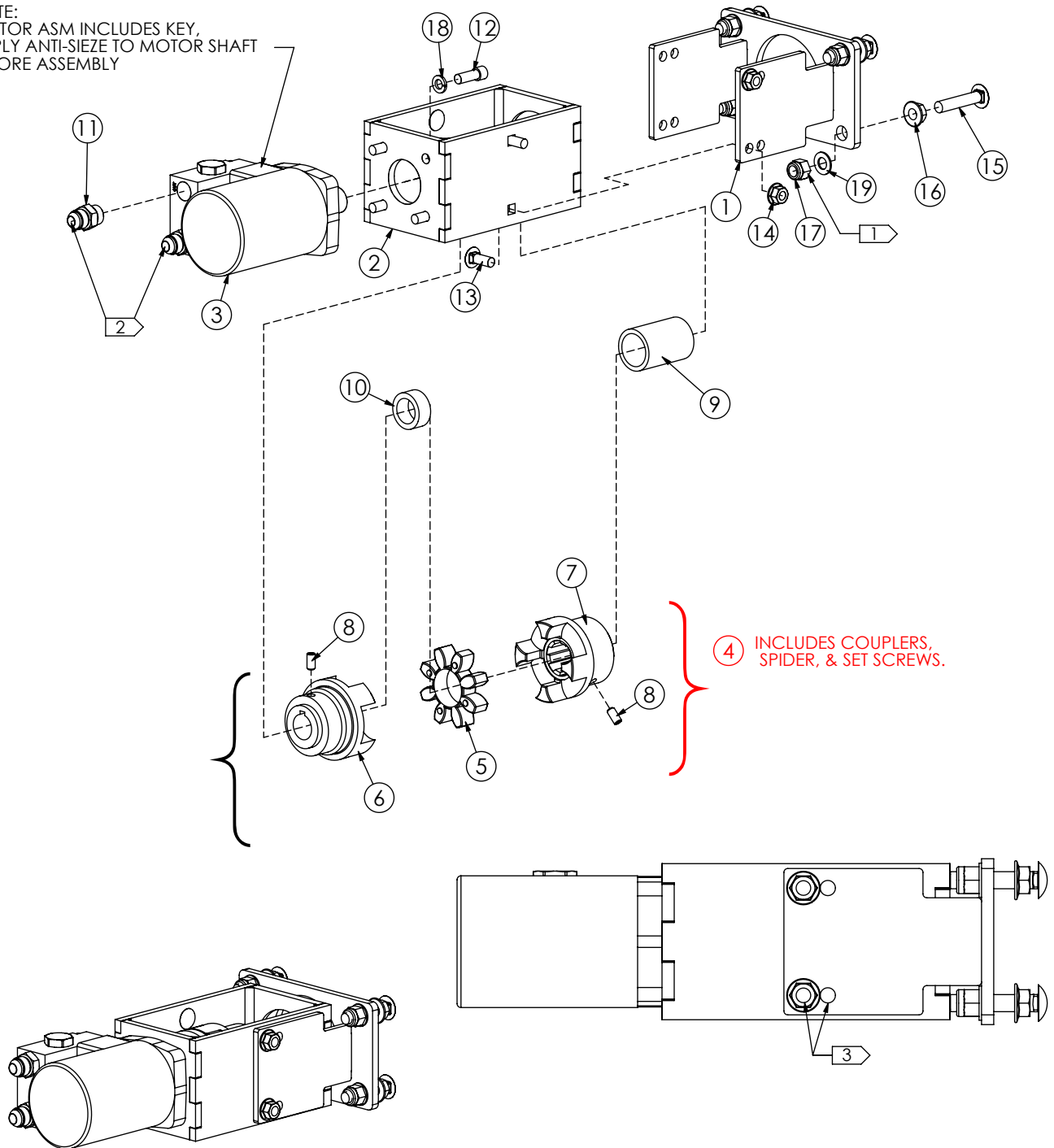


- **Relieve pressure on system before repairing, adjusting or disconnecting.**

MOTOR BRACKET ASM, STD TURBO

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NOTE:
MOTOR ASM INCLUDES KEY,
APPLY ANTI-SIEZE TO MOTOR SHAFT
BEFORE ASSEMBLY



STANDARD

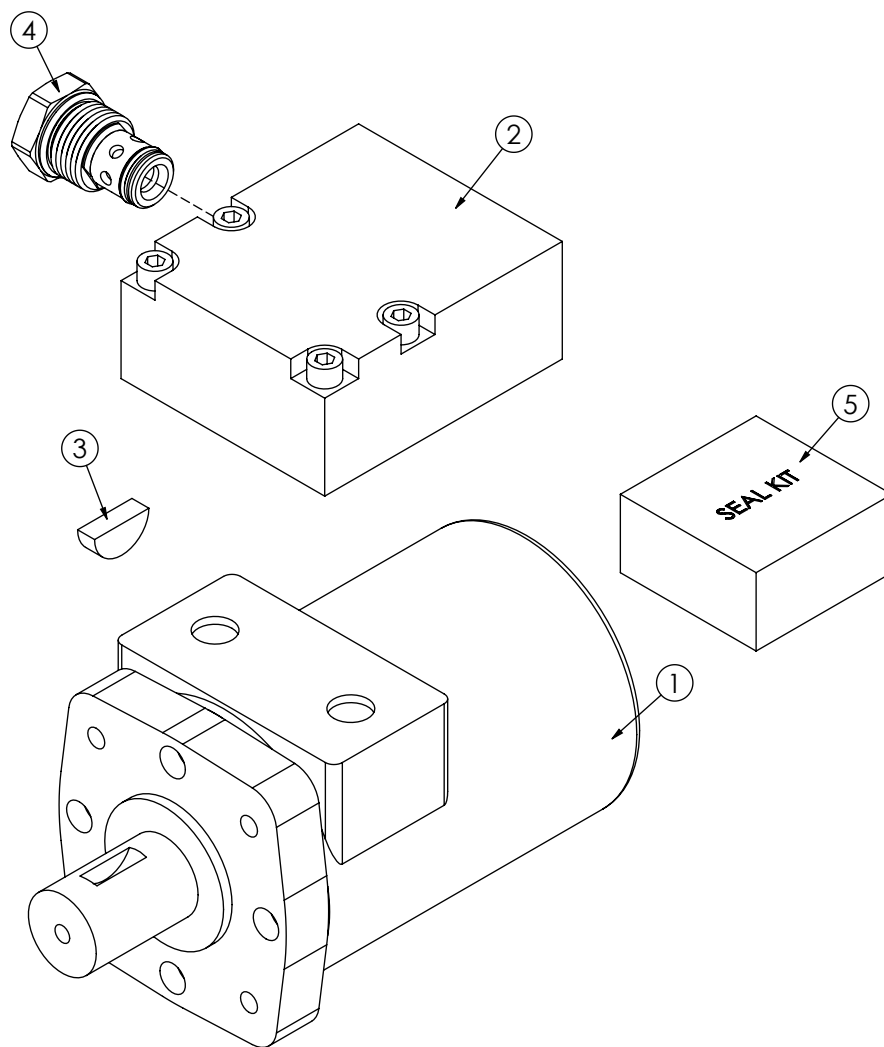
NOTE:

- 1 TORQUE N-3101 TO 35 FT.-LBS. \pm 5 FT.-LBS.
- 2 1/2" HYDRAULIC HOSE LINES.
- 3 USE FRONT HOLE FOR STANDARD TURBO FAN,
USE BACK HOLE FOR HIGH OUTPUT TURBO FAN.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	200266	MOTOR MOUNT END WA
2	1	200161	BRACKET WA
3	1	FTA0232-1	STD & HIGH OUTPUT TURBO MOTOR
4	1	640925	COUPLING
5	1	5041	ELASTIC SHOCK ABSORBER
6	1	5042	COUPLING, MOTOR SIDE, 1" KEYED
7	1	5040	COUPLING, TURBOFAN END, 6 SPLI
8	2	10591915	SCREW, SOCKET SET , M8 x 16
9	1	5039	COUPLING SPACER, 62MM LONG
10	1	800436	SPIDER RING
11	2	TA6400-8-8	1/2 MALE JIC-1/2 MALE O-RING
12	4	F23305	SCREW, SCKT HD CAP , 3/8"-16 X 1"
13	4	CB-2210	BOLT, CARRIAGE, 3/8"-16 X 1" G5
14	4	N-2301	NUT, FLANGE, SERRATED, 3/8"-16
15	4	CB-3323	BOLT, CARRIAGE, 7/16"-14 X 2-1/4" FULL THRD G5
16	4	N-3103	NUT, FLANGE, SERRATED, 7/16"-14
17	4	N-3101	NUT, NYLOCK 7/16"-14 G5
18	4	W-2610	WASHER, SPLIT, 3/8" G8 YZ
19	4	W-3410	WASHER, FLAT, 7/16" SAE G8 YZ

STD & HIGH OUTPUT TURBO MOTOR

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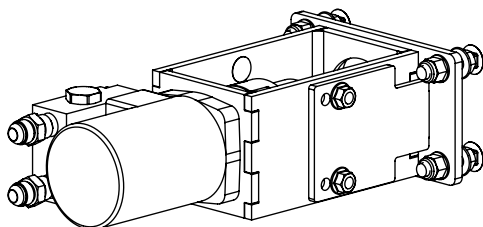
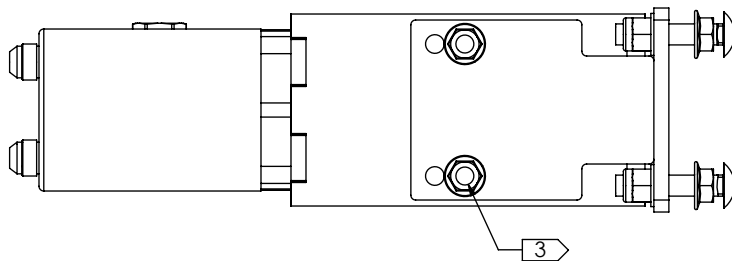
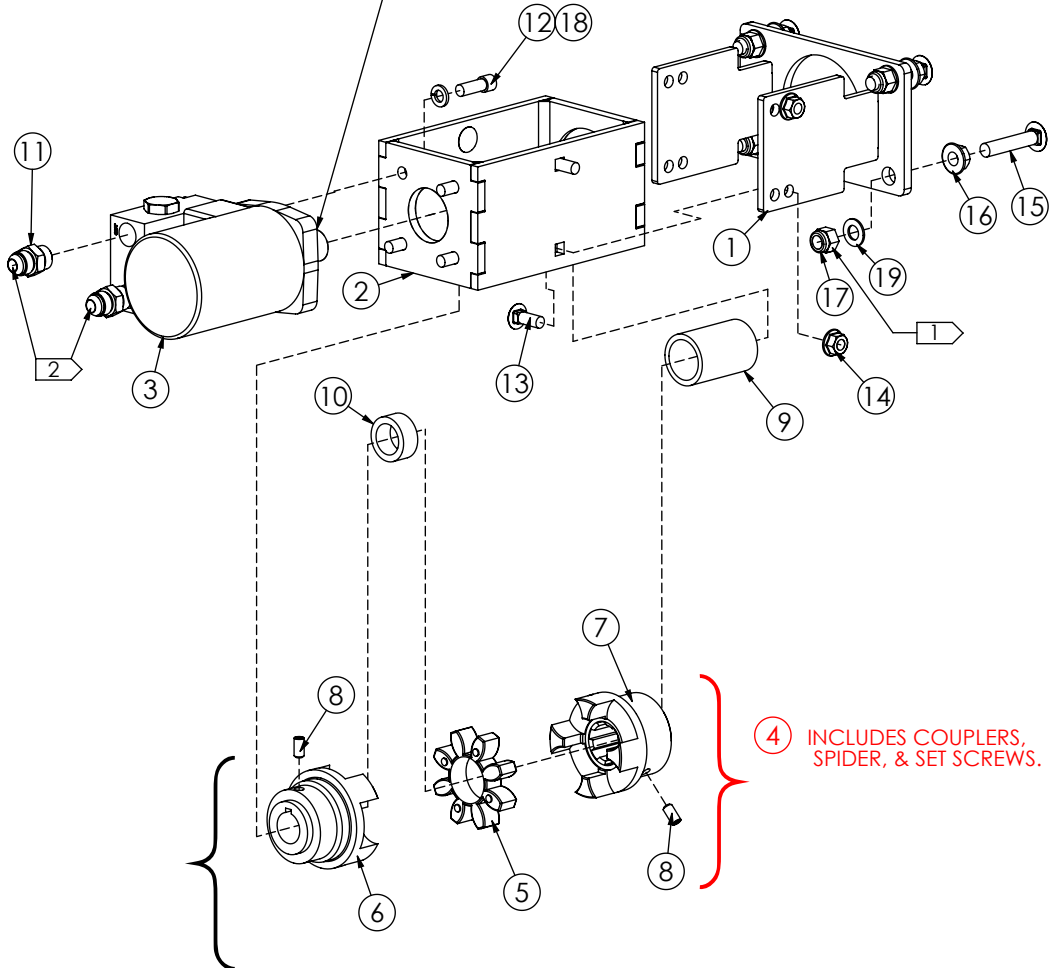


ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	F101-017	HYDRAULIC MOTOR
2	1	FP10270-2	BYPASS BLOCK w/ HARDWARE
3	1	F14193	WOODRUFF KEY
4	1	900022	CHECK VALVE CARTRIDGE
5	1	F60540	SEAL KIT

MOTOR BRACKET ASM, EXTRA HIGH OUTPUT TURBO

This is a non-loadable version of the motor. A partial download will not contain all pertinent information. Make Sure to read Chapter 1, Safety!
Due to ongoing upgrades specifications may change without notice, contact a Monosem Rep for current information.

NOTE:
MOTOR ASM INCLUDES KEY,
APPLY ANTI-SIEZE TO MOTOR SHAFT
BEFORE ASSEMBLY



NOTE:

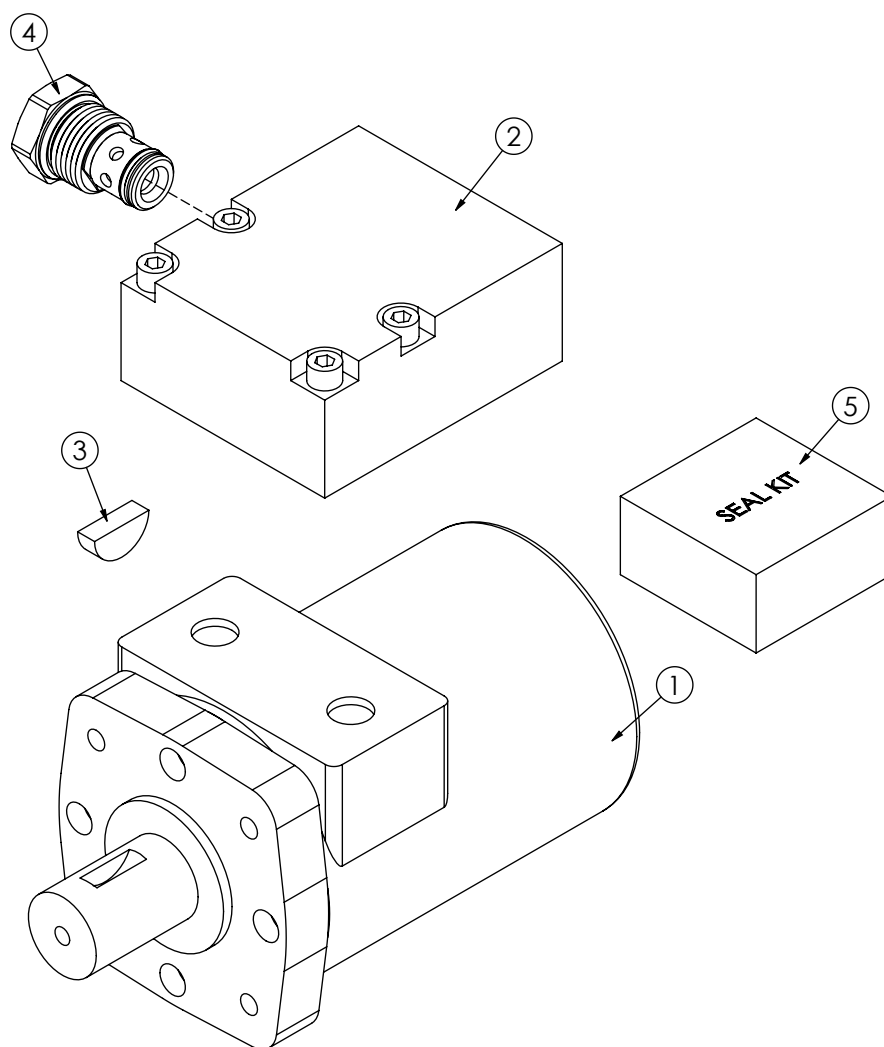
- 1 TORQUE N-3101 TO 35 FT.-LBS. \pm 5 FT.-LBS.
- 2 1/2" HYDRAULIC HOSE LINES.
- 3 USE BACK HOLE FOR EXTRA HIGH OUTPUT TURBO FAN.

MOTOR BRACKET ASM, EXTRA HIGH OUTPUT TURBO

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	200266	MOTOR MOUNT END WA
2	1	200161	BRACKET WA
3	1	FTA0425	XHO TURBO MOTOR
4	1	640925	COUPLING
5	1	5041	ELASTIC SHOCK ABSORBER
6	1	5042	COUPLING, MOTOR SIDE, 1" KEYED
7	1	5040	COUPLING, TURBOFAN END, 6 SPLI
8	2	10591915	SCREW, SOCKET SET , M8 x 16
9	1	5039	COUPLING SPACER, 62MM LONG
10	1	800436	SPIDER RING
11	2	TA6400-8-8	1/2 MALE JIC-1/2 MALE O-RING
12	4	F23305	SCREW, SCKT HD CAP , 3/8"-16 X 1"
13	4	CB-2210	BOLT, CARRIAGE, 3/8"-16 X 1" G5
14	4	N-2301	NUT, FLANGE, SERRATED, 3/8"-16
15	4	CB-3323	BOLT, CARRIAGE, 7/16"-14 X 2-1/4" FULL THRD G5
16	4	N-3103	NUT, FLANGE, SERRATED, 7/16"-14
17	4	N-3101	NUT, NYLOCK 7/16"-14 G5
18	4	W-2610	WASHER, SPLIT, 3/8" G8 YZ
19	4	W-3410	WASHER, FLAT, 7/16" SAE G8 YZ

EXTRA HIGH OUTPUT TURBO MOTOR

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ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	F101-018	HYDRAULIC MOTOR
2	1	FP10270-2	BYPASS BLOCK w/ HARDWARE
3	1	F14193	WOODRUFF KEY
4	1	900022	CHECK VALVE CARTRIDGE
5	1	F60540	SEAL KIT

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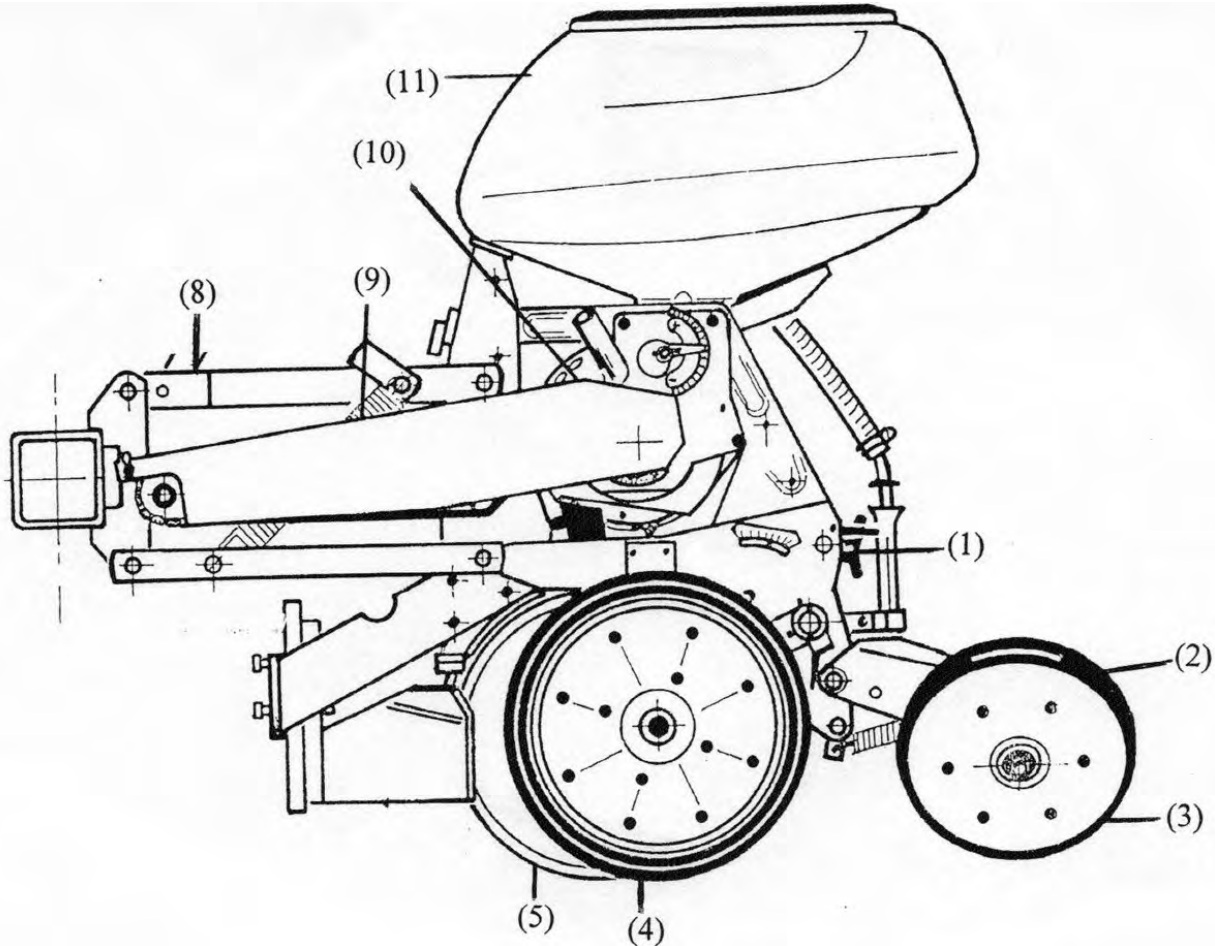
5. DRIVE

6. ROW UNIT

7. OPTIONAL EQUIPMENT

ROW UNIT

NG Plus 4, Single Row



The NG Plus 4 row unit is shown above with standard features. Other options are available for specific conditions or uses.

(1) – Depth Adjustment Hand wheel

(2) – Hand wheel for Closing Wheel

(3) – Adjustable V Press Wheels

(4) – Independent Gauge Wheels

(5) – Heavy-Duty Disc Openers

(8) – Parallel Linkage

(9) – Stabilizing Springs

(10) – Metering Box

(11) – Heavy-Duty Plastic Hopper

ROW UNIT

NG Plus 4, Single Row

SEED DEPTH

Adjust the seed depth by turning the hand wheel (1). Turning the wheel changes the height of the depth gauge wheels (4) in relation to the disc openers (5). A marker close to the hand wheel (6), indicating a gradual scale, ensures the uniformity of the depth control on all row units of the planter. Be sure that you set all of the row units on the planter at the same adjustment.

The disc openers and ground adjustment system guarantees an accurate and regular seed depth in all types of soil and conditions because the depth wheels are positioned perpendicular to the falling point of seeds.

V PRESS WHEELS

The two adjustable rear press wheels (3) affect only the closing of the seed furrow. They float independently and therefore do not have any effect on the ground engaging of the unit. Regulate the soil pressure by turning the hand wheel (2). This adjustment allows for shallow (beet), medium (corn) or deep (bean) planting. Choose this pressure carefully with relationship to the type and humidity of the soil, in order to assure proper seed to soil contact. Optional disc closing systems with flat or V press wheels are available.

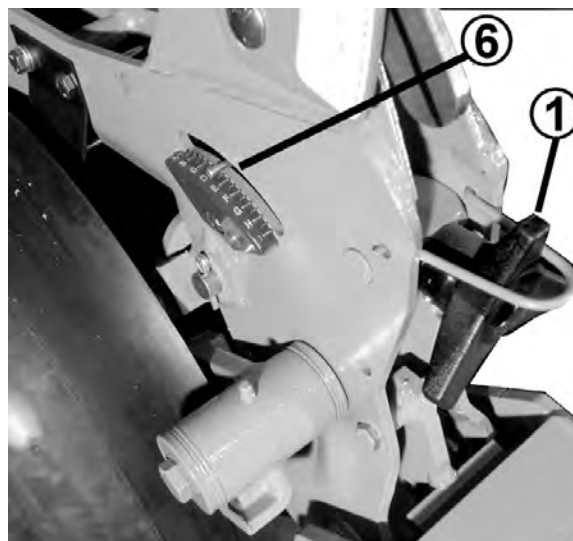
DEPTH GAUGE WHEELS

The depth gauge wheels (4) are engineered with an equalizing rocker bar to assure uniform depth control of the disc openers, even in clods or rocky conditions. The gauge wheels are independent of each other for a smoother ride through the field

In order for the disc openers to remain properly clean and free of soil build-up, make sure the flange of the gauge wheel is just touching the disc. To double-check this, raise the unit (using the unit lock up) and manually rotate the gauge wheels; the disc openers should also rotate freely without restriction.

After starting up the planter, the factory assembly may need readjustment. Adjust gauge wheel spacing by putting the washers from one side of the articulating arm to the other. Using an SAE multipurpose grease in a clean grease gun, lubricate the gauge wheel arms as needed.

SEED DEPTH ADJUSTMENT



ROW UNIT

NG Plus 4, Single Row

DOUBLE DISC OPENERS

The heavy-duty double disc openers **(5)** are very durable and mounted on watertight roller bearings. Their function is to slice the soil, and open a straight seed trench. An interchangeable firming point attached to the frame and positioned ahead of the seed tube also acts as a disc scraper. The flange of the gauge wheel should be just touching the disc openers, without restricting their movement.

A disc scraper is mounted to the side of each disc. You can adjust the pressure of the scrapers by tightening or loosening the bolts.

DRIVE CHAIN

The drive chains are spring loaded and therefore, self tightening. You may need to shorten the chain if wear stretches the chain and reduces spring tension. Periodically check the pivot point of the chain idlers to ensure they rotate freely. Use a chain lubricant spray daily, or as needed. Dry moly is the recommended chain lubricant.

SEED HOPPER

A 52, 60, or 90 liter plastic hopper with lid **(11)** is standard on the NG+ 4 unit.

DOWN PRESSURE SPRINGS

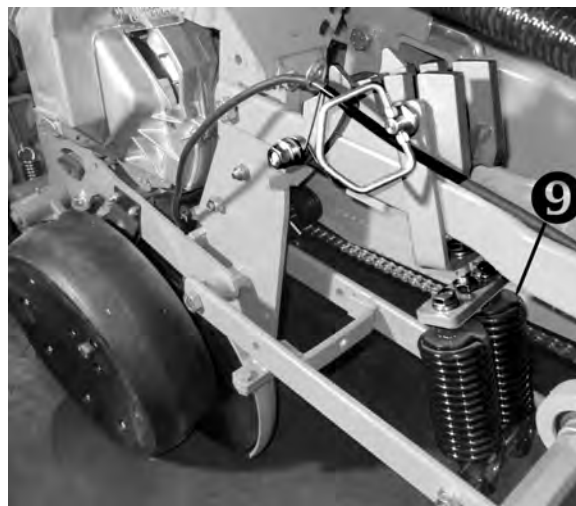
The Down Pressure springs **(9)** located within the parallel linkage absorbs shock and helps to stabilize the unit in rough terrain. Optional quick adjust and heavy duty down pressure springs available.

Optional quick adjust for down pressure springs is pictured here.

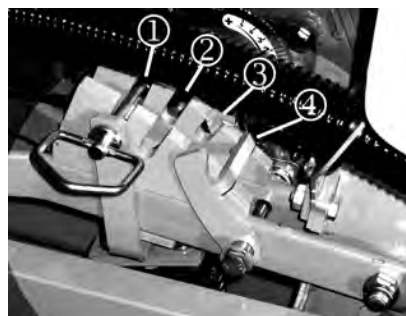
For normal level field conditions, the apx. down pressure settings are

- (1)** 100 lb
- (2)** 190 lb
- (3)** 280 lb
- (4)** 375 lb

DOWN PRESSURE SPRINGS



QUICK ADJUST DOWN PRESSURE SETTINGS



Down Pressure Settings:

- (1)** 100 lb
- (2)** 190 lb
- (3)** 280 lb
- (4)** 375 lb

ROW UNIT

NG Plus 4, Single Row

SEED METERING SYSTEM

The seed metering system **(10)** is made of cast aluminum and consists of two parts, the non-removable **main housing**, and a removable **cover**. The metering box is equipped with a stainless steel seed disc that delivers the seed to a curved seed tube.

The metering box is located below the seed hopper and is engineered for accuracy and long life. The special shape allows for planting even when a minimum of seed remains in the hopper. The metering box contains sealed bearings for durability.

METERBOX MAIN HOUSING

The main housing is mounted in the planter unit frame. Components in the main housing are the plastic wear gasket, cap, seed disc and seed scraper. The seed disc rotates on the plastic wear gasket, so make sure the gasket is smooth and in good condition. Under normal operating conditions, replace the gasket when the wear indicator is less than .5 mm.

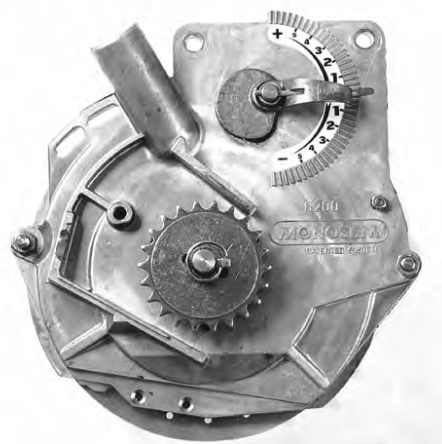
REPLACING THE WEAR GASKET

To replace the gasket, position the metal brace with its tab notched in the hole of the housing. Rotate the outer edge of the plastic wear gasket into the groove. It will lock into place when the stub fits into the hole of the housing; the cap and three bolts hold the gasket in position.

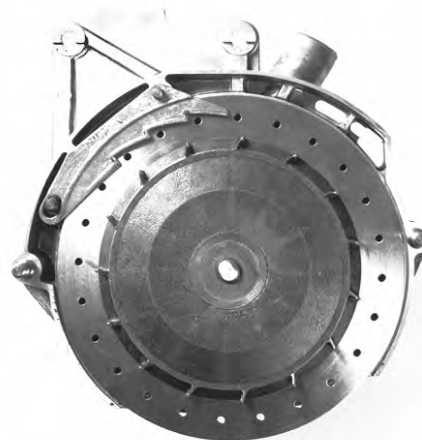
NOTE: Thoroughly clean the metering box housing before installing a new wear gasket. Any residue left from previous use will not allow the gasket to fit in the proper position.

On the outside of the main housing is the lever for adjusting the air suction in relation to the weight of the seed. This lever also sets the height of the seed scraper. See **OUTSIDE LEVER ADJUSTMENT** for specifics on this setting.

MAIN HOUSING EXTERIOR



MAIN HOUSING INTERIOR



MAIN HOUSING INTERIOR, DISSECTED



ROW UNIT

NG Plus 4, Single Row

OUTSIDE LEVER on Meterbox ①

The outside lever on the metering box cover is unique. It makes two adjustments at the same time. These two factors influence the degree of singulation of the seed.

By turning the outside lever, ①, two adjustments are made at the same time.

ADJUSTMENT one

The lever adjusts the height of the scraper in relationship to the holes in the seed disc (h),

ADJUSTMENT two,

at the same time it adjusts the air suction ② (from the turbofan) to the weight of the seed.

For LARGER SEED, to INCREASE SUCTION +0 to +5

When the indicator ① is positioned toward plus, "+"
The scraper raises over the holes of the seed disc (h)
and closes the size of the hole on the meterbox ②.
This increases the suction, and may cause doubles if the indicator is raised too high.

For SMALLER SEED, to DECREASE SUCTION -0 to -5

When the indicator ① is positioned toward minus, "-"
The scraper lowers over the holes of the seed disc (h)
and opens the hole on the meterbox ②. This
decreases the suction, and may cause skipping if the indicator is too low.

The clear plastic control window on the cover allows you to monitor the results.

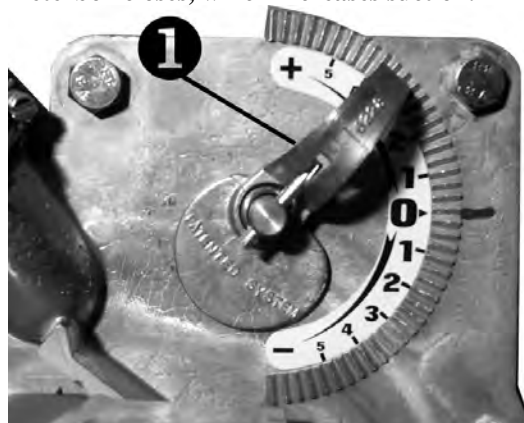
See "5. Drive" for Turbofan vacuum settings.

Recommended setting for the indicator:

Kidney Bean	+5
Peanuts	+4 ½ (+4 to +5)
Beans	+4 to +5
Sorghum/Milo	+3
Soybeans/Peas	+2 to +4
Cabbage	+2
Coated Sugarbeet	+2
Corn	+1 (0 to +2)
Sunflowers	+1 (0 to +2)
Cotton	+1
Uncoated Sugarbeet	0 (-2 to +1)
Pickle / Melon	-1 ½ (-1 to -2)

NOTE: The above settings are theoretical, so checking before and during planting is essential.

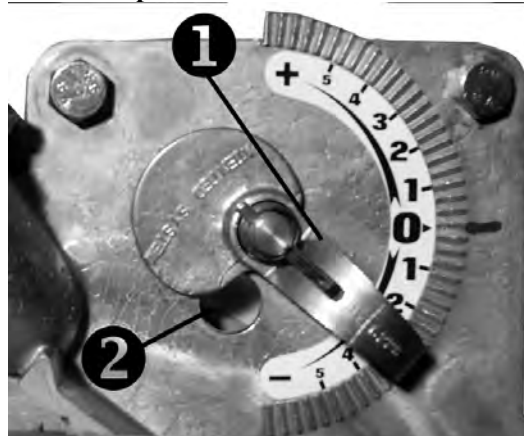
SETTING FOR LARGER SEED the hole on meterbox closes, which increases suction.



and the SCRAPER RAISES over the seed disc hole.



SETTING FOR SMALLER SEED, the hole on meterbox opens which reduces suction.



and the SCRAPER lowers over the seed disc hole.



ROW UNIT

NG Plus 4, Single Row

METERBOX COVER

The cover is the removable part of the metering box. Two wing nuts secure the cover to the main housing. The components on the outside of the cover are a control window and trap door. The components on the inside of the cover are a metal shutter and ejector block. Use a special cover for extra large seed such as peanuts and kidney beans. See **EXTRA LARGE SEED** for more information.

The control window is made of clear plastic and allows you to view the seed against the seed disc. For a closer inspection of the seed against the disc, you can raise the window.

INTERIOR SHUTTER ADJUSTMENT Meterbox

The metal shutter inside the cover regulates the flow of seeds coming from the hopper and provides a constant and sufficient level of seed in front of the disc. According to the seed used, check and adjust the shutter before planting.

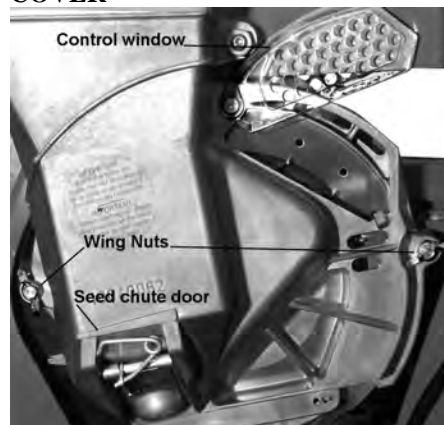
Adjust the interior shutter by loosening two bolts (13) and then lowering the shutter (12). A small plastic sheet (14) is located under the shutter. The shutter limits the level of seeds in front of the disc.

High Position: For large seeds, such as corn, soybean, edible beans, cotton, etc. The high position moves the shutter away from the opening.

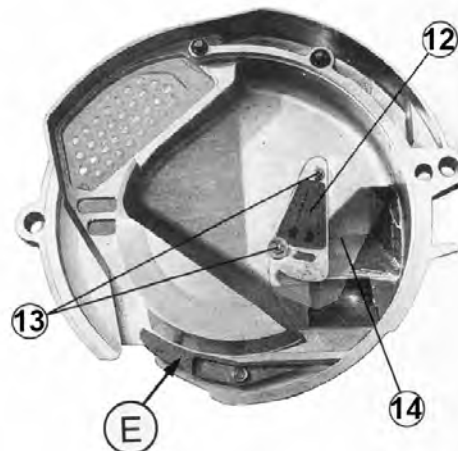
Low Position: For small seeds, such as sorghum and milo. The low position moves the shutter over part of the opening.

The brass ejector block (E) assures that the seed is dropped at a consistent angle to reduce seed bounce inside the seed tube, for more accurate seed placement. Because of the important function of the ejector block, periodically check that it is in good condition.

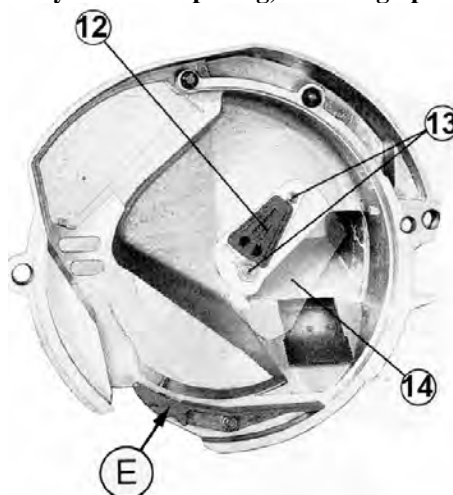
COVER



SETTING FOR SMALLER SEED the restrictor is closer to the opening, in the low position



SETTING FOR LARGER SEED the restrictor is away from the opening, in the high position.



ROW UNIT

NG Plus 4, Single Row

METERING BOX TROUBLESHOOTING

Problem: Excessive Skipping

Possible Reason:

Seed scraper is too low.
The indicator is on the wrong setting.
Seed scraper is bent. (not flat)
The seed disc is bent or worn.
Seed scraper is dirty with chemical product.
Plastic wear surface gasket is warped or used up.
Holes of the seed disc are clogged (sugarbeets, rapeseed, cabbage.) Double-check from time to time.
The planter is working at an excessive speed.
Defective vacuum hoses.
The vacuum suction is insufficient.
Turbofan speed is too low.
Foreign material mixed with seed.
Seed blockage in the hopper, seed treatment product may be too moist.
Fan belt is too loose.

Problem: Excessive Doubling

Possible Reason:

Seed scraper is too high. Incorrect indicator setting
Seed scraper is worn.
The holes of the seed disc are too large for seed.
The planters working speed is excessive.
Seed level too high in the metering box.

Problem: Skipping and Doubles

Possible Reason:

Seed is bridging in the meterbox cover.
The planters working speed is excessive.
Holes of the seed disc are too large. (Cut off seeds.)
Fields are too steep.
The shutter is adjusted incorrectly.
Vacuum setting is too high

Problem: Irregular Spacing

Possible Reason:

The planters working speed is excessive.
The soil is sticking to the tires because it is too wet.
Incorrect tire pressure.
Shutter is adjusted incorrectly.
Ejector is damaged.
Toolbar is not level.

NOTE: Toolbar must run level or slightly back.

For 3pt Mounted Planters, make sure tractor is in “float” mode.

ROW UNIT

NG Plus 4, Single Row

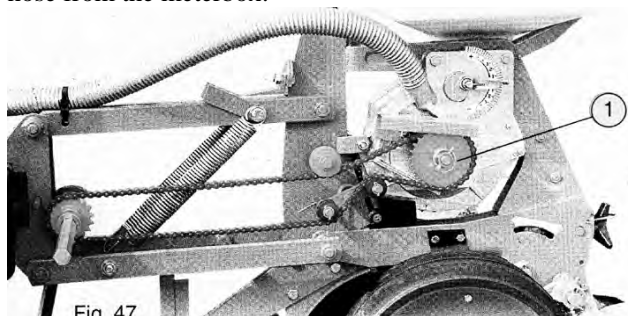
EXTRA LARGE SEED

A special metering box cover should be used for seeds such as peanuts, and kidney beans. This special metering box cover is designed with a larger opening (to improve the seed flow into the seed chamber), a larger discharge channel (to avoid blockage), and a special less aggressive seed scraper (to avoid skips). The metal shutter should be in the “**high position**” for these large seeds.

NOTE: If you ordered your planter specifically to plant extra large seed and it has the special metering box cover installed, you can also use this cover for smaller seed as corn or beans. To use the large seed cover with small seed, adjust the metal shutter to a low position and add a special bolt-on plastic restrictor.

DISENGAGING THE METERING BOX

The individual disengaging of a metering unit is possible by removing the lynch pin in the sprocket on the main housing, **(1)** or by disconnecting the vacuum hose from the meterbox.



SEED TUBE

The seed tube is the last point of contact the seed has in the metering system. After the seed passes by the brass ejector block, (which ejects the seed at a consistent angle to reduce seed bounce in the seed tube) it is guided through the curved seed tube into the seed trench.

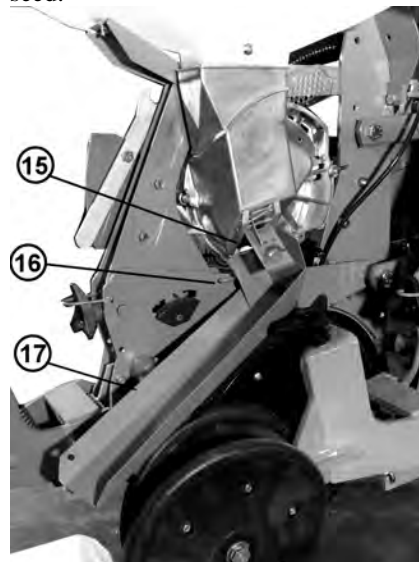
Before and during each new planting season, make sure your seed tubes are in good condition. Your seed tubes must be in good condition to ensure consistent and regular seeding.

To replace the seed tube, remove the metering box cover and seed disc to remove the top pin holding the tube in place OR remove the metering box cover and the seed disc.

Electronic seed monitors are optional. They monitor the flow of seed through the seed tube. For accurate reading of the monitors, periodically clean the inside of the seed tubes by running a brush up through the tube to clean the sensor eye.

SEED CHUTE

The seed chute simplifies the job of emptying the hoppers. Attach the chute **(17)** to the Row Unit at point **(16)**. Place a bucket at the bottom of the chute, lift the seed chute door **(15)** and collect the left over seed.



SEED DISC

Use the proper seed disc for different seeds. Check your type of seed, and use the **Seed Disc Recommendations** chart to determine the correct disc for your crop.

It is important to use seed discs that are clean and in good condition. Customized seed discs are not shown, but are available upon special request. It is not recommended to drill out your own seed discs. Any slight burrs or imperfections in drilling will alter your metering. The precision of your seed discs must be maintained to have proper metering.

The brass agitator is set onto the seed disc with 6 special screws.

If you remove your seed discs from the metering box to clean them or to use a different disc, use a permanent marker to identify which seed disc came from which metering box. When you put the discs back into the unit place the seed discs back into their original metering box.

ROW UNIT

NG Plus 4, Single Row

SEED DISC IDENTIFICATION

The size of the seed disc is engraved into the back of the seed disc. When ordering seed discs, the prefix DN indicates the disc only. The prefix DC indicates the complete disc with brass agitator (6212.a). The first 2 numbers of a 4 number series indicates the number of holes in the seed disc. The second two numbers indicates the size (diameter) of the holes.

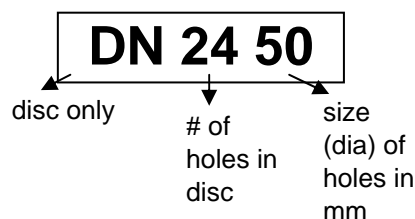
Example:

Seed Disc # DN 2450

DN indicates disc only (no agitator)

24 indicates 24 holes

50 indicates the holes are diameter 5.0 mm.



HOLE SIZE

EXAMPLES

08 = .8 mm

10 = 1.0 mm

12 = 1.2 mm

20 = 2.0 mm

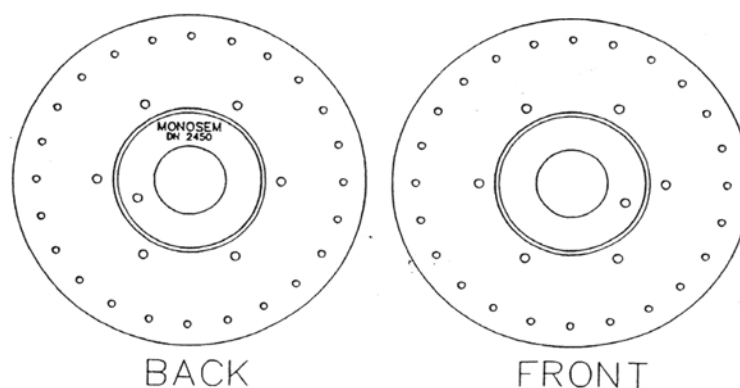
35 = 3.5 mm

45 = 4.5 mm

50 = 5.0 mm

60 = 6.0 mm

65 = 6.5 mm



SEED DISC RECOMMENDATIONS

CROP	SEED DISC	SEED SPACING
Beans	DC3665 Large, Kidney	2 3/8 - 7"
	DC4850 Large, Pinto, Romano, Lima, Chicapee	1 3/4 - 5 1/2"
	DC6045 Medium, Snap, Baby Limas, Soybeans	1 3/8 - 4 3/8"
	DC6035 Small, Navy, Peas	1 3/8 - 4 3/8"
Broccoli and	DC3612 (low population)	2 3/8 - 7"
Cabbage	DC7212 (high population)	1 3/16 - 3 1/2"
Canola	DC7212	1 3/16 - 3 1/2"
Cauliflower	DC3612 (low population)	2 3/8 - 7"
	DC7212 (high population)	1 3/16 - 3 1/2"
Collard Greens	DC7208, DC7210	1 3/16 - 3 1/2"
Corn	DC0950 Field	9 1/2 - 28"
	DC1250	7 - 21"
	DC1850 (low population)	4 3/4 - 14"
	DC2450 (medium population)	3 1/2 - 10 1/2"
	DC3050 (high population)	2 3/4 - 8 1/2"
	DC2437, small, 2700-5000 seeds/lb. Sweet	3 1/2 - 10 1/2"
	DC2445, large, 1700-2700 seeds/lb.	3 1/2 - 10 1/2"
	DC2425 Ornamental	3 1/2 - 10 1/2"
Cotton	DC3635 (low population) Single seed drop	2 3/8 - 7"
	DC6035 (high population) Single seed drop	1 3/8 - 4 3/8"
	DC0930D (double seed drop) Hill drop(seeds 3/4 - 2" apart)	9 1/2 - 28"
	DC0930T (triple seed drop) Hill drop(seeds 3/4 - 2" apart)	9 1/2 - 28"
	DC1230D (double seed drop) Hill drop(seeds 3/4 - 2" apart)	7 1/8 - 21"
	DC1230T (triple seed drop) Hill drop(seeds 3/4 - 2" apart)	7 1/8 - 21"

ROW UNIT

NG Plus 4, Single Row

Cotton	DC1830D (double seed drop)	Hill drop(seeds 3/4 - 2" apart)	4 3/4 - 14"
	DC1830T (triple seed drop)	Hill drop(seeds 3/4 - 2" apart)	4 3/4 - 14"
Cucumbers/ Pickles	DC1820	Hand harvest	4 3/4 - 14"
	DC3020	Machine harvest	2 3/4 - 8 1/2"
Kale	DC7208		1 3/16 - 3 1/2"
Melons	DC0620 (low population)	Watermelon, small seed, Cantaloupe	14 1/4 - 42"
	DC0920 (medium population)		9 1/2 - 28"
	DC1820 (high population)		4 3/4 - 14"
	DC0325 (low population)	Watermelon, large seed	28 1/2 - 84"
	DC0325D (hill drop)	Drop two seeds, 1-3/8 - 4-3/8" apart	28 1/2 - 84"
	DC0625 (medium population)		14 1/4 - 42"
	DC0625D (hill drop)	Drop two seeds, 1-3/8 - 4-3/8" apart	14 1/4 - 42"
	DC0925 (high population)		9 1/2 - 28"
Okra, Artichoke	DC3622		2 3/8 - 7"
	DC7222		1 3/16 - 3 1/2"
Onions	DC3610 (low population)	Raw	2 3/8 - 7"
	DC7210 (high population)		1 3/16 - 3 1/2"
	DC3622 (low population)	Pelleted	2 3/8 - 7"
	DC7222 (high population)		1 3/16 - 3 1/2"
Parsley	DC7208		1 3/16 - 3 1/2"
Peanuts	DC3665	Jumbo seed	2 3/8 - 7"
	DC3060 (twin row)	Small to medium seed	2 3/4 - 8 1/2"
	DC4060	Small to medium seed	2 1/8 - 6 1/2"
	DC4860(not recommended)	Small to medium seed, (High pop.)	1 3/4 - 5 1/2"
Peppers	DC3612 (low population)		2 3/8 - 7"
	DC7212 (high population)		1 3/16 - 3 1/2"
Pumpkins	DC0335 (low population)		28 1/2 - 84"
	DC0335D (hill drop)	Drop two seeds, 1-3/8 - 4-3/8" apart	28 1/2 - 84"
	DC0635 (medium population)		14 1/4 - 42"
	DC0635D (hill drop)	Drop two seeds, 1-3/8 - 4-3/8" apart	14 1/4 - 42"
	DC0935 (high population)		9 1/2 - 28"
Radish	DC6015		1 3/8 - 4 3/8"
Rice	DC9016		15/16 - 2 3/4"
Sesame	DC7208		1 3/16 - 3 1/2"
Sorghum	DC3622 (low population)		2 3/8 - 7"
	DC7222 (high population)		1 3/16 - 3 1/2"
Spinach	DC6015	Small seed	1 3/8 - 4 3/8"
	DC6020	Large seed	1 3/8 - 4 3/8"
	DC12020	Large seed(high populations)	11/16 - 2 1/16"
Squash	DC0625 (medium population)	Summer	14 1/4 - 42"
	DC0925 (high population)		9 1/2 - 28"
	DC0635 (medium population)	Winter	14 1/4 - 42"
	DC0935 (high population)		9 1/2 - 28"
Sugarbeets	DC4016 (medium population)	Small, Medium, Large & Pelleted seed	2 1/8 - 6 1/2"
	DC4020 (medium population)	Medium, Large and Pelleted seed	2 1/8 - 6 1/2"
	DC6020 (high population)	Medium, Large and Pelleted seed	1 3/8 - 4 3/8"
	DC12015 (seed production)	Small, Medium, Large & Pelleted seed	11/16 - 2 1/16"
	DC12020 (seed production)	Medium, Large and Pelleted seed	11/16 - 2 1/16"
Sunflowers	DC1225 (low population)	Oil & Confection	7 1/8 - 21"
	DC1825 (high population)		4 3/4 - 14"
Tomatoes	DC7212		1 3/16 - 3 1/2"
	DC1212T(hill drop 12 x 3 x 1.2)		7 - 21"
Turnips	DC7208		1 3/16 - 3 1/2"

ROW UNIT

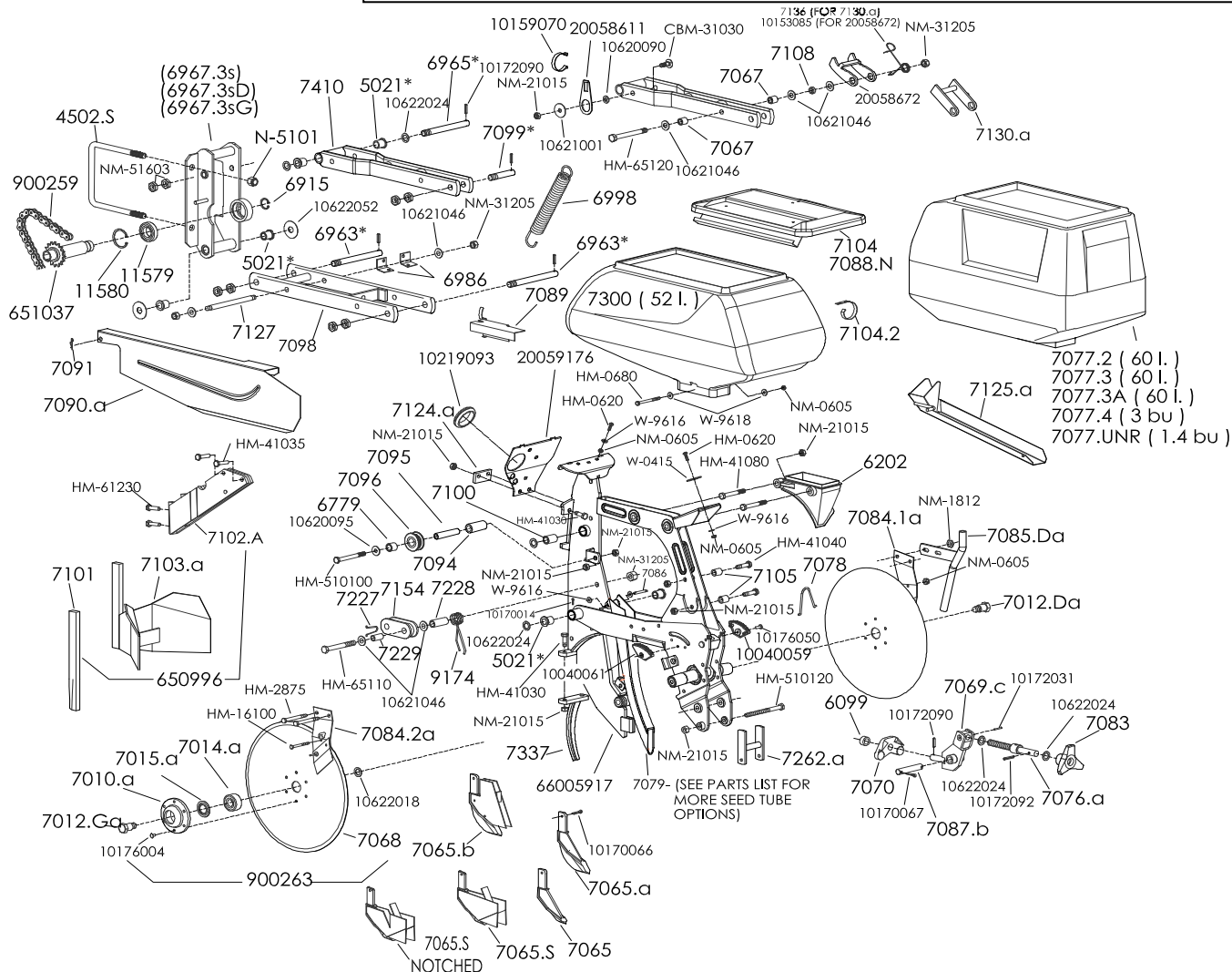
NG Plus 4 Assembly

7" x 7"

SELECT CORRECT SERVICE PART NUMBER FROM TABLE:

	6963*	6965*	7099*	5021*
PIN STYLE PIVOT PIN:	6963	6965	7099	5021
BOLT STYLE PIVOT PIN (9A & EARLIER S/N):	6963.B	6965.B	7099.B	5021.1
BOLT STYLE PIVOT PIN (10A & LATER S/N):	6963.C	6965.C	7099.C	5021.2

NOTE: CORRECT BUSHING (5021*) SHOULD BE USED WITH CORRESPONDING PIN / BOLT



PART No.	DESCRIPTION
4502.S	U bolt, for 7" x 7" x 5/8-11
5021*	SEE TABLE ABOVE, Bushing
5021.1	Bushing. S/N 9A & EARLIER
5022.2	Bushing. S/N 10A & LATER
6099	Collar with 6x25 roll pin
6202	Collar brace
6779	Bushing, self lubricated
6915	Snapping, 30mm
6963 *	SEE TABLE ABOVE, Pivot Pin.
6963.B	Pivot Bolt, Lower Linkage. S/N 9A & EARLIER
6963.C	Pivot Bolt, Lower Linkage. S/N 10A & LATER
6965 *	SEE TABLE ABOVE, Pivot Pin.
6965.B	Pivot Bolt, Upper Linkage Front. S/N 9A & EARLIER
6965.C	Pivot Bolt, Upper Linkage Front. S/N 10A & LATER
6967.3	Clamp facing, 5x5 toolbar
6967.3S	Clamp facing, 7x7 toolbar
6967.3SD	Clamp facing, 7x7 toolbar R.H.

PART No.	DESCRIPTION
6967.3SG	Clamp facing, 7x7 toolbar L.H.
6968.1	T-bolt W/ Nut for 5x5 toolbar, 16mm
6969	Clamp Plate 5x5 toolbar
6986	Spring Clip Stainless
6998	Spring
7101.A	Cast hub, uses 6x22 rivets
7102.DA	Removable spindle, righthand
7102.GA	Removable spingle, lefthand
7104.A	Bearing double disc opener (52042RS)
7105.A	Sealing washer
7065	Cast point
7065.A	Cast V slice insert
7065.B	V slice insert
7065.S	V shoe insert for small seed
7067	Spacers for Unit Lock-up bracket
7068	Opening disc only
7069.C	Bracket for wheel stop/depth control rod, NG+4

ROW UNIT

NG Plus 4 Assembly

7" x 7"

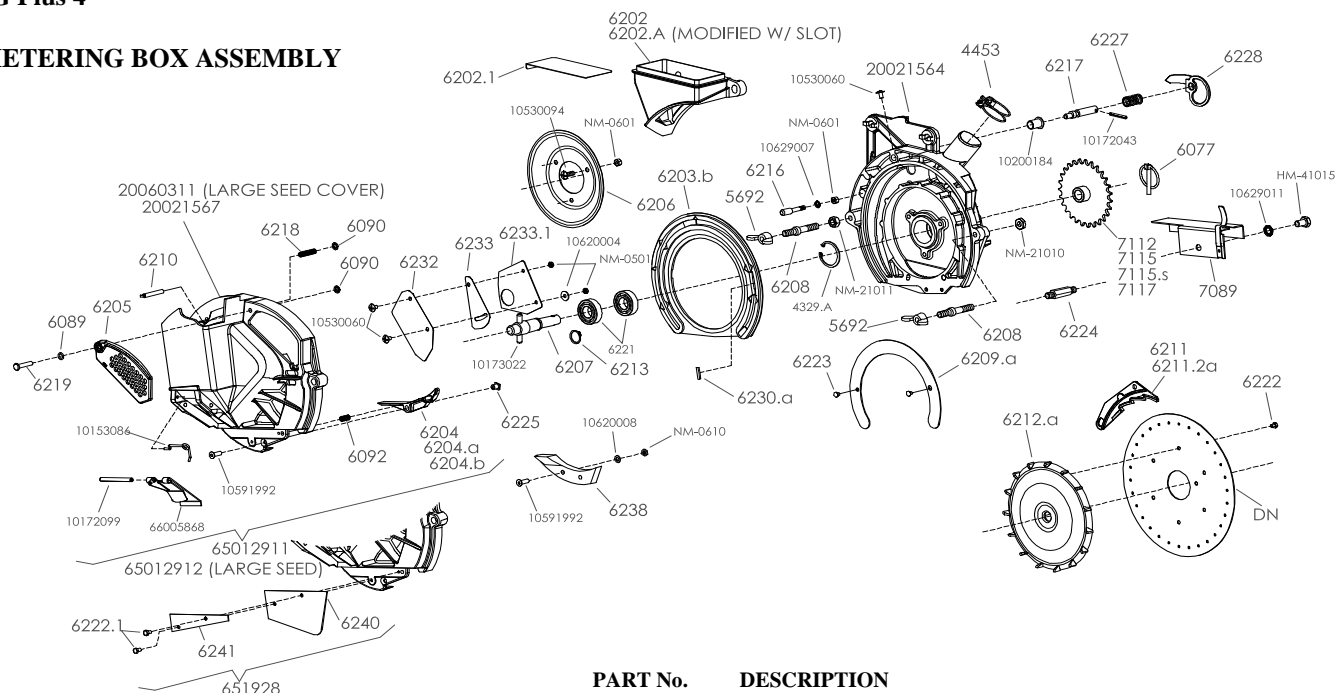
PART No.	DESCRIPTION
7065.B	V slice insert
7065.S	V shoe insert for small seed
7067	Spacers for Unit Lock-up bracket
7068	Opening disc only
7069.C	Bracket for wheel stop/depth control rod, NG+4
7070	Swing bracket
7076.A	Threaded for depth adjustment
7077.2	Seed hopper, standard, 60 ltr
7077.3	Seed hopper, Twin row, 60 ltr
7077.3A	Seed hopper, TwinRow/reversed, 60 ltr
7077.4	Seed hopper, 3 bu.
7077.UNR	Seed hopper, 50 ltr (1.4 bu, uses 7088.n lid)
7078	Wire stop for depth control rod
7079	Seed tube, blank
7079.1	Seed tube, w/ hole, no sensor
7079.2S	Seed tube, w/ sensitive sensor
7079.3	Seed tube, Peanut, no sensor
7079.3S	Seed tube, Peanut, w/ sensor
7079.4	Seed tube, Beet, no sensor
7086	Seed tube, Pin
VA598003	Seed tube, w/ sensor
VA598503	Seed tube, w/ hole, no sensor
7083	Handwheel for depth control, uses 6x30 roll pin
7084.1A	Right outside scraper
7084.2A	Left outside scraper
7085.DA	Insecticide drop tube, right
7085.GA	Insecticide drop tube, left
7086	Pin for seed tube attachment
7087.B	Pin, uses 2-5x40 cotter pins
7088.N	Lid for 7077.UNR hopper
7089	Small chain guard
7090.A	Drive chain guard
7091	Clip pin
7094	Spacer bushing
7095	Pivot pin, takes 10x100 bolt
7096	Chain roller (cast iron)
7098	Lower parallel linkage arm
7099 *	SEE TABLE ON PREVIOUS PAGE, Pivot Pin
7099.B	Pivot Bolt, Upper Linkage Rear, S/N 9A & EARLIER
7099.C	Pivot Bolt, Upper Linkage Rear, S/N 10A & LATER
7100	Bushing, self lubricated
7101	Front point, clod remover
7102.A	Mounting bracket, clod remover
7103.A	Clod remover
7104	Lid w/o spring clip
7104.CO	Lid complete w/spring clip
7104.2	Spring clip
7105	Spacer
7108	Bushing, self lubricated, Unit Lock-up
7124.A	Unit Stop
7125.A	Seed Emptying chute
7127	Threaded rod
7130.A	Unit lock up bracket NG+3 & Quick Adjust
7136	Spring for lock-up 7130.A
7154	Idler (7154.CO = Complete assembly)
7227	Spring Stop for Idler
7228	Spacer for Idler
7229	Carrier Bushing for Idler
7262.A	Spring support bracket

PART No.	DESCRIPTION
7300	Seed hopper, 52 ltr.
7337	Protection point, double disc openers
7410	Upper parallel linkage arm
9174	Spring, chain tightener
11579	Bearing, safety clutch (60062RS)
11580	Snapping, 55mm
650996	Clod remover, complete
651037	Sprocket 18T #41 Chain
900259	Drive chain, #41, 124 links w conn. Link
900263	Opening disc complete w/bearing
10040059	Depth Gauge Indicator, Right
10040061	Depth Gauge Indicator, Left
10159070	Vacuum Hose Spring Clip
10153085	Spring for lock-up 20058672
10170014	Split Pin, 2.5 x 20mm
10170066	Split Pin, 5 x 35mm
10170067	Split Pin, 5 x 40mm
10172031	Roll Pin, 3.5 x 25mm
10172090	Roll Pin, 6 x 25mm
10172092	Roll Pin, 6 x 35mm
10176004	Rivet, 6 x 22mm
10176050	Rivet, 6 x 16mm
10219093	Rubber Grommet
CBM-31030	Carrage Bolt, M10 x 30mm
HM-0620	Bolt, M6 x 20mm
HM-0680	Bolt, M6 x 80mm
HM-16100	Bolt, M6 x 100mm
HM-2875	Bolt, M8 x 75mm
HM-41030	Bolt, M10 x 30mm
HM-41040	Bolt, M10 x 40mm
HM-41080	Bolt, M10 x 80mm
HM-510100	Bolt, M10 x 100mm
HM-510120	Bolt, M10 x 120mm
HM-61230	Bolt, M12 x 30mm
HM-65110	Bolt, M12 x 110mm
HM-65120	Bolt, M12 x 120mm
N-5101	Nylock 5/8"
NM-0605	Nylock 6mm
NM-1812	Nylock 8mm
NM-21015	Nylock 10mm
NM-21205	Nylock 12mm
NM-51603	Jam Nut 16mm
NM-51605	Nylock 16mm
W-0415	Washer, 1/4" x 1-1/2" Stainless for Hopper
W-9616	Washer, 6.5 x 16 x 1mm
W-9618	Washer, 6.5 x 18 x 1.5mm
10620090	Washer, 10.5 x 20 x 2.5mm
10620095	Washer, 10.5 x 27 x 2mm
10621001	Washer, 10.5 x 40 x 2mm
10621046	Washer, 13 x 27 x 2mm
10622018	Washer, 16.5 x 21 x 1mm
10622024	Washer, 6 x 18 x 1mm
10622052	Washer, 17 x 50 x 1mm
20058611	Support for Vacuum Hose Spring Clip
20058672	Unit lock up bracket NG+4
20059176	Removable FacePlate NG+4
66005917	NG+4 Unit Frame

ROW UNIT

NG Plus 4

METERING BOX ASSEMBLY



PART No. DESCRIPTION

4329.a	Snapping, internal, 57mm
4453	Vac Hose Clamp
5692	Wing nut, 10mm
6077	Lynch pin, 6mm dia.
6089	Rubber ring
6090	Snapping, 6mm
6092	Spring
6202	Collar brace
6202.A	Collar Brace with slot
6202.1	Slide Plate for slotted Meter box collar
6203.b	Plastic insert
6204	Plastic Ejector
6204.a	Bronze ejector block assembly
6204.b	Bronze ejector, extended point
6205	Control window
6206	Tightening cap
6207	Shaft, meter box, uses 8x50 roll pin
6208	Threaded tightening rod for cover
6209.a	Brace for plastic insert
6210	Pressure pin scraper
6211	Seed scraper, standard
6211.2a	Seed scraper, extra large seed
6212.a	Agitator, brass
6213	Snapping, external, 20mm
6216	Fixed pin for seed scraper
6217	Adjustable pin for seed scraper, uses 4x35 roll pin
6218	Spring for selector
6219	Pin for control window
6221	Bearing 42mm, (ref. 60042RS)
6222	Screw, used for agitator and wind flap
6222.1	Screw used for wind flap
6223	Screw, 5x6 to secure brace 6209.a
6224	Connector Pin Chainshield
6225	Nut, to secure ejector block
6227	Spring for selector handle
6228	Selector handle
6230.a	Removable Plug
6232	Gasket for inside meter box cover

PART No. DESCRIPTION

6233.3S	Restrictor plate for peanut cover, medium seed
6233.2	Shutter for medium to small seed, standard cover
6233.2s	Shutter for small seed, large seed cover only (turnip)
6233.3s	Shutter for medium seed, large seed cover only
6238	Aluminum ejector block (for large seed covers)
6240	Rubber shield
6241	Metal tightener plate
7089	Fixed Chain housing
If using Sync-Row System, See Sync-Row Supplement in Back	
7115.s	Sprocket, 26 tooth, standard drive sprocket
800373	Sleeve with Hex with groove for timing plate
800408	Dial selector with weldment
800409	Timing plate with 18 tooth sprocket
10153086	Spring for trap door
10172043	Roll pin, 4x35 for 6217 pin
10172099	Roll pin, 6x70 to secure trap door
10173022	Roll pin, 8x50 for 6207 shaft
10200184	Plastic insert for seed scraper
10530060	Screw, 5x10 Phillips head
10530094	Phillips screw, 6x20
10591992	Screw, 6x16 for ejector block assembly
10620004	Washer, 5.5x16x1mm
10620008	Washer, 6.5x12x.6mm
10629007	Lockwasher, External tooth 6mm
10629011	Lockwasher, External tooth 10mm
20000529	Agitator brass with only 5 fins
20021564	Housing only for meter box
20021567	Meter box cover only
HM-41015	Hex Bolt 10-1.5x16mm
NM-0501	Hex Nut 5mm
NM-0601	Hex Nut 6mm
NM-0610	Jam Nut 6mm
NM-21010	Jam Nut 10mm
NM-21011	Hex Nut 10mm
651928	Protection kit
66005868	Trap door NG+4
65012911	Standard cover complete
65012912	Large seed cover complete

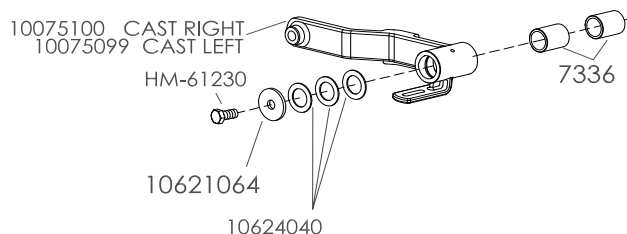
METERING BOX COMPLETE

641097	Complete meter box, w/26T sprocket & collar
641090	Complete meter box, w/21T sprocket & collar
65032073	Large seed complete meter box assem. w/ 26T sprocket & collar

ROW UNIT

NG Plus 4

GAUGE WHEEL ARM ASSEMBLY



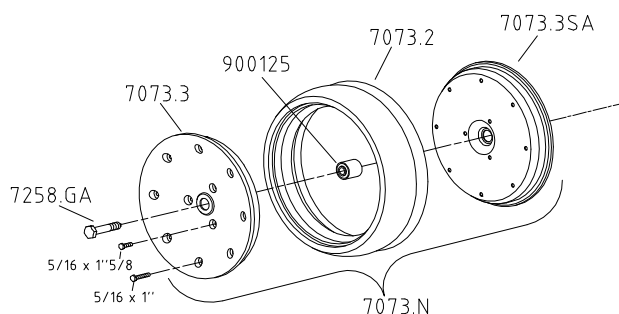
PART No.	DESCRIPTION
7336	Two piece bushing
10075100	Cast Gauge wheel arm RH
10075099	Cast Gauge wheel arm LH

PART No.	DESCRIPTION
10621064	Washer M13 x 45 x 5
10624040	Washer M33 x 45 x 1.5
HM-61230	Hex bolt M12 x 30

GAUGE WHEEL ASSEMBLY

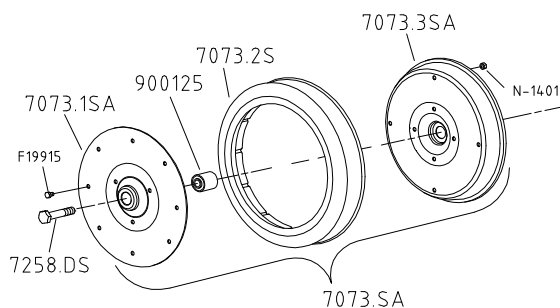
7073.N Gauge wheel complete (black nylon rim)

900125	Bearing, 40mm (DAC1640442RSL)
7073.2	Tire only, standard
7073.3	Outer rim (black nylon)
7073.3SA	Inner rim (black steel)
7258.DA	RH Hex head bolt 16 x 80
7258.GA	LH Hex head bolt 16 x 80



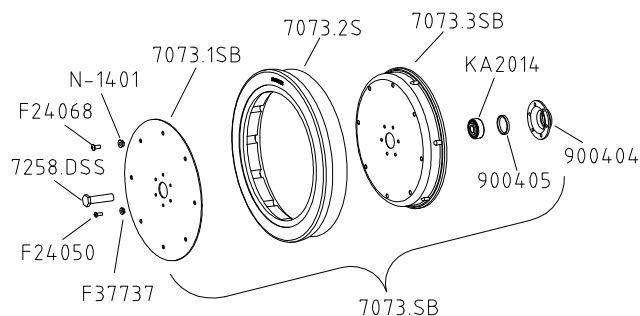
7073.SA Narrow gauge wheel, complete

900125	Bearing, 40mm (DAC1640442RSL)
7073.1SA	Outer rim (steel)
7073.2S	Tire only, narrow
7073.3SA	Inner rim (black steel)
7258.DS	RH Hex bolt 16 x 80, W/ 7/32" thick bolt head
7258.GS	LH Hex bolt 16 x 80, W/ 7/32" thick bolt head
F19915	Flange head bolt, 5/16-18 x 5/8"
N-1401	5/16 -18 Flange lock nut



7073.SB Flat narrow gauge wheel

900404	Bearing housing
900405	Spacer
7073.1SB	Outer rim (steel)
7073.2S	Tire only, narrow
7073.3SB	Inner rim (black steel)
7258.DSS	RH Bolt 16 x 60, W/ 7/32" thick bolt head
7258.GSS	LH Bolt 16 x 60, W/ 7/32" thick bolt head
F24050	1/4" -20 x 5/8 Button head socket screw
F24068	5/16" -18 x 5/8" Button head socket screw
F37337	1/4 -20 Flange lock nut
N-1401	5/16 -18 Flange lock nut
KA2014	Bearing



ROW UNIT

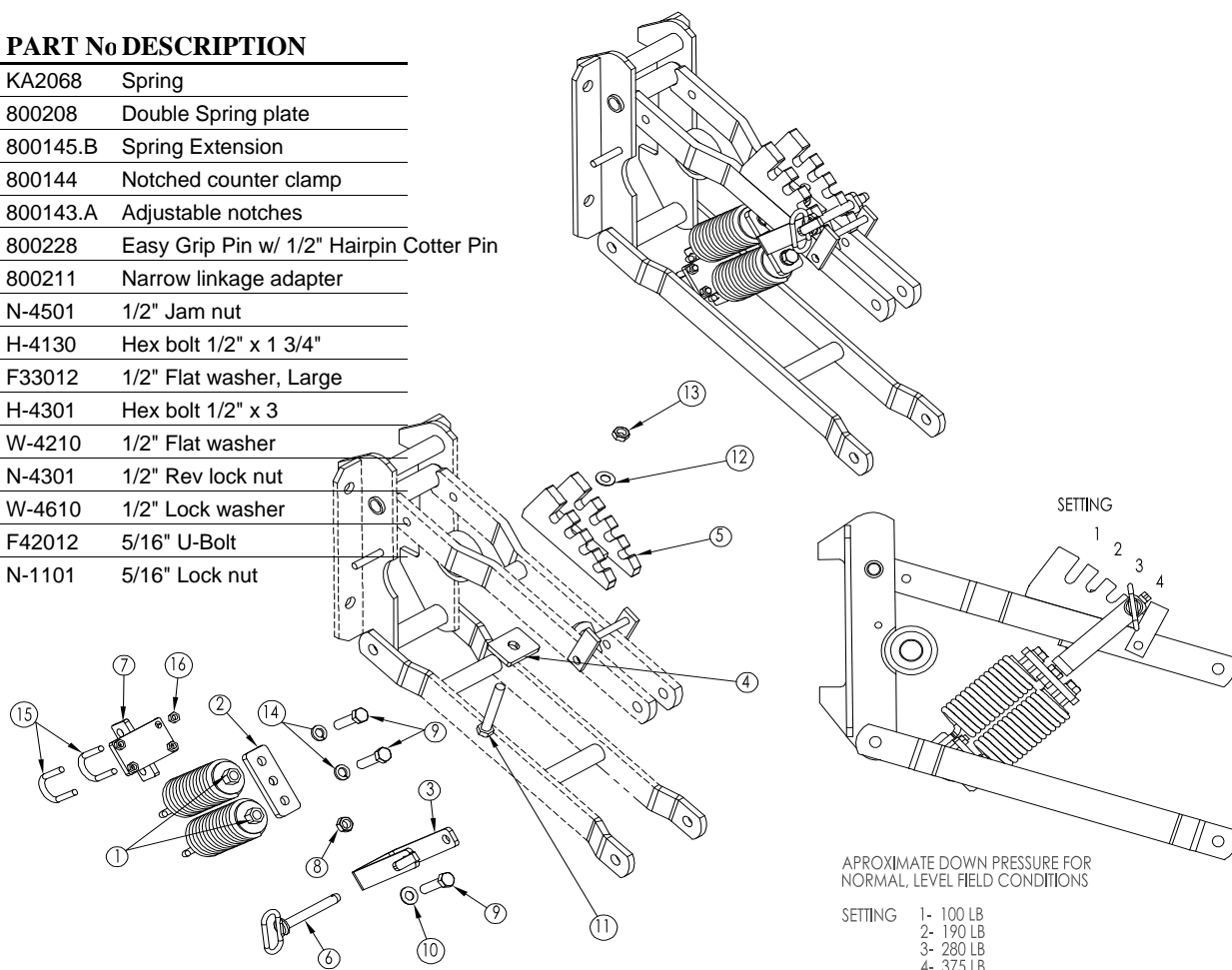
NG Plus 4

UP / DOWN PRESSURE SPRING

Quick Change Down Pressure, For Use with Narrow Bottom Linkage Sub-Assembly #KA2068QT

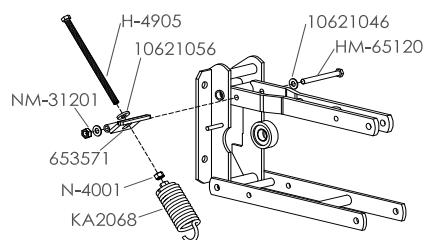
ITEM PART No DESCRIPTION

1	KA2068	Spring
2	800208	Double Spring plate
3	800145.B	Spring Extension
4	800144	Notched counter clamp
5	800143.A	Adjustable notches
6	800228	Easy Grip Pin w/ 1/2" Hairpin Cotter Pin
7	800211	Narrow linkage adapter
8	N-4501	1/2" Jam nut
9	H-4130	Hex bolt 1/2" x 1 3/4"
10	F33012	1/2" Flat washer, Large
11	H-4301	Hex bolt 1/2" x 3
12	W-4210	1/2" Flat washer
13	N-4301	1/2" Rev lock nut
14	W-4610	1/2" Lock washer
15	F42012	5/16" U-Bolt
16	N-1101	5/16" Lock nut

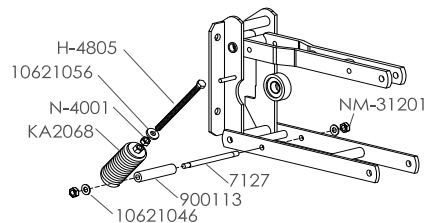


Up / Down Pressure Spring Assembly

H-4805	Bolt, all thread, 1/2-13x8"
H-4905	Bolt, all thread, 1/2-13x10"
HM-65120	Bolt, metric M12-1.75 x120mm
KA2068	Spring
N-4001	Nut, 1/2-13
NM-31201	Nut, Metric M12
653571	Up Pressure Spring plate
7127	Treaded rod M12
900113	Down pressure Spacer bushing
10621046	Washer, 13x27x2
10621056	Washer, 13x30x6



UP PRESSURE SPRING ASSEMBLY



DOWN PRESSURE SPRING ASSEMBLY

ROW UNIT

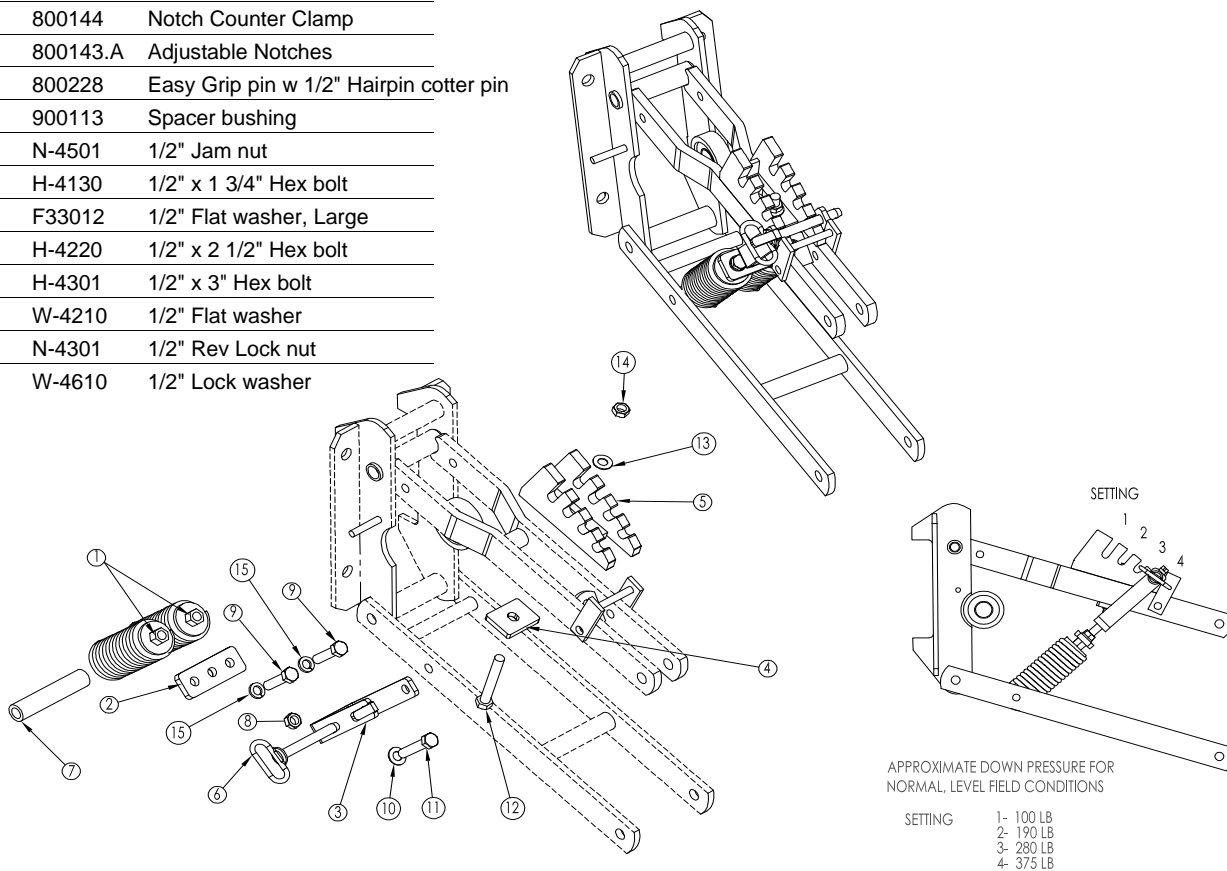
NG Plus 4

UP / DOWN PRESSURE SPRING

Quick Change Down Pressure, For Use with Standard Linkage Sub-Assembly #KA2068Q

ITEM PART No DESCRIPTION

1	KA2068	Spring
2	800208	Double Spring Plate
3	800145.B	Spring Extension
4	800144	Notch Counter Clamp
5	800143.A	Adjustable Notches
6	800228	Easy Grip pin w 1/2" Hairpin cotter pin
7	900113	Spacer bushing
8	N-4501	1/2" Jam nut
9	H-4130	1/2" x 1 3/4" Hex bolt
10	F33012	1/2" Flat washer, Large
11	H-4220	1/2" x 2 1/2" Hex bolt
12	H-4301	1/2" x 3" Hex bolt
13	W-4210	1/2" Flat washer
14	N-4301	1/2" Rev Lock nut
15	W-4610	1/2" Lock washer



ROW UNIT

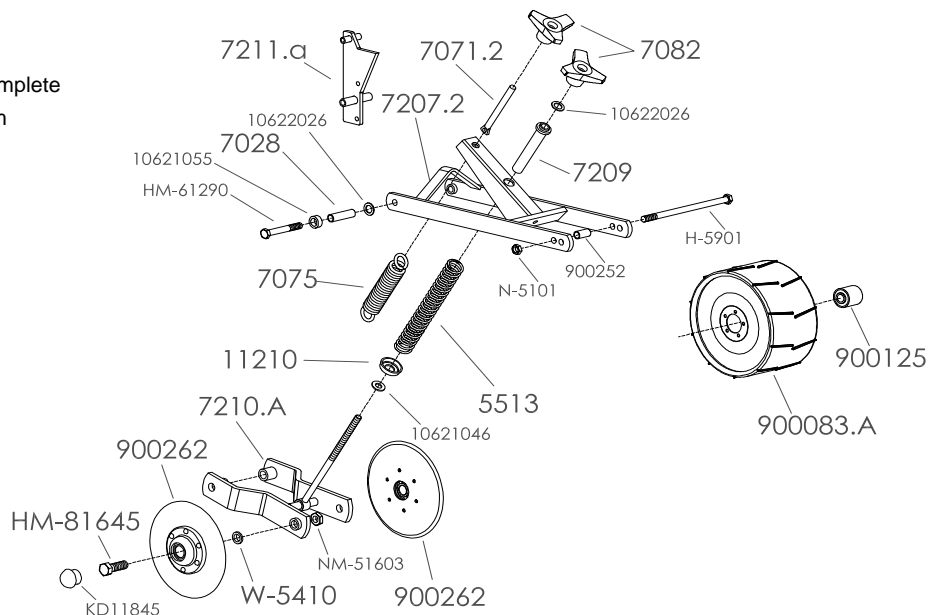
NG Plus 4

PART No. DESCRIPTION

4694	Bushing Closing wheel 10mm
5513	Pressure spring
7028	Bushing spacer, 59mm
7074.A40	Rim Half
7074.N	Adjustable closing wheel complete
7071.2	Adjustment rod 12 x 130 mm
7074.2	Tire only, 1 x 12
7075	Spring
7082	Handwheel knob
7207.1A	Frame for hiller disc
7207.2	Frame for hiller disc
7209	Sleeve for spring
7210.a	Bracket for mounting discs
7211.a	Frame wheel stop
7258.GA	Bolt, 16x 80 RH
7258.DA	Bolt, 16x 80 LH
11210	Cap to support spring
90052.a	Complete v press wheel
900083.1	Rim half flat press wheel
900083.2	Tire only flat press wheel. (6.5" x 12")
900083.a	Complete flat press wheel
900125	Bearing 40mm
900238	Bushing spacer, Narrow, 5/16" wide
900252	Bushing spacer, 2 13/16"
900262	Disc complete w/ hub & bearing
10621046	Washer, 13x 27x 2
10621055	Washer, 13x 30x 5
10622026	Washer, 16.5x 26x 2
H-5901	Bolt, 5/8 x 9
HM-61290	Bolt, 12 x 90 mm]
HM-81645	Bolt, 16 x 45 mm
KD11845	Plastic cap for hub
N-5101	Locknut, 5/8"
NM-31205	Nylon locknut, 12 mm
NM-51603	Jam nut, 16mm
W-5410	Flat washer, 5/8" SAE

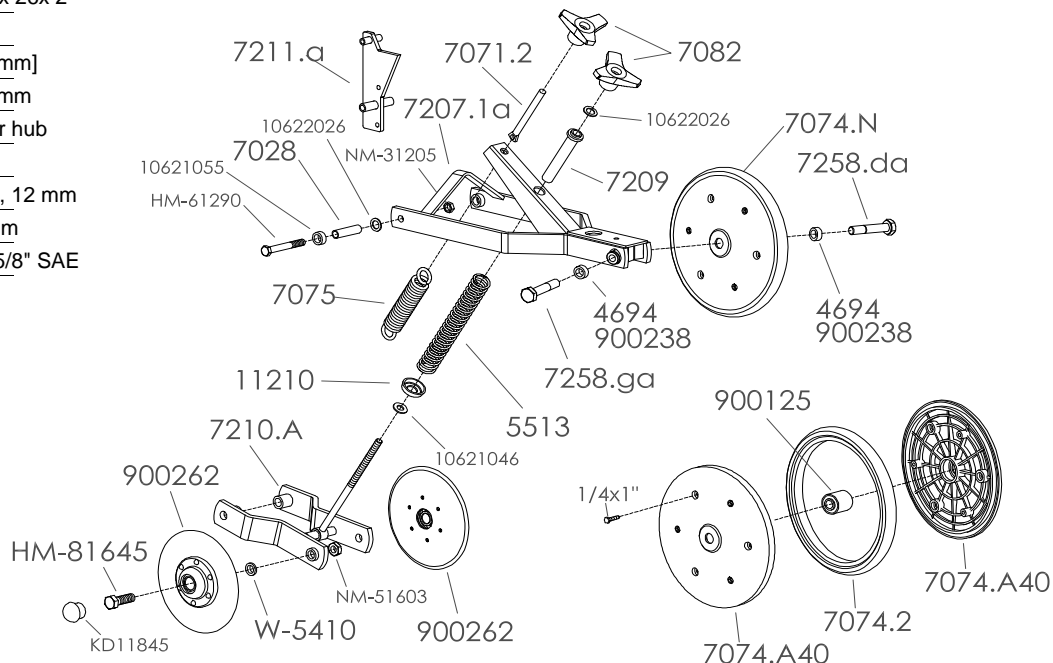
900052.A- HILLER DISC w/ FLAT PRESS WHEEL

The flat press wheel with disc closing system is used for cotton or other shallow planted crops. It has an adjustable down pressure spring and an independent spring for discs.



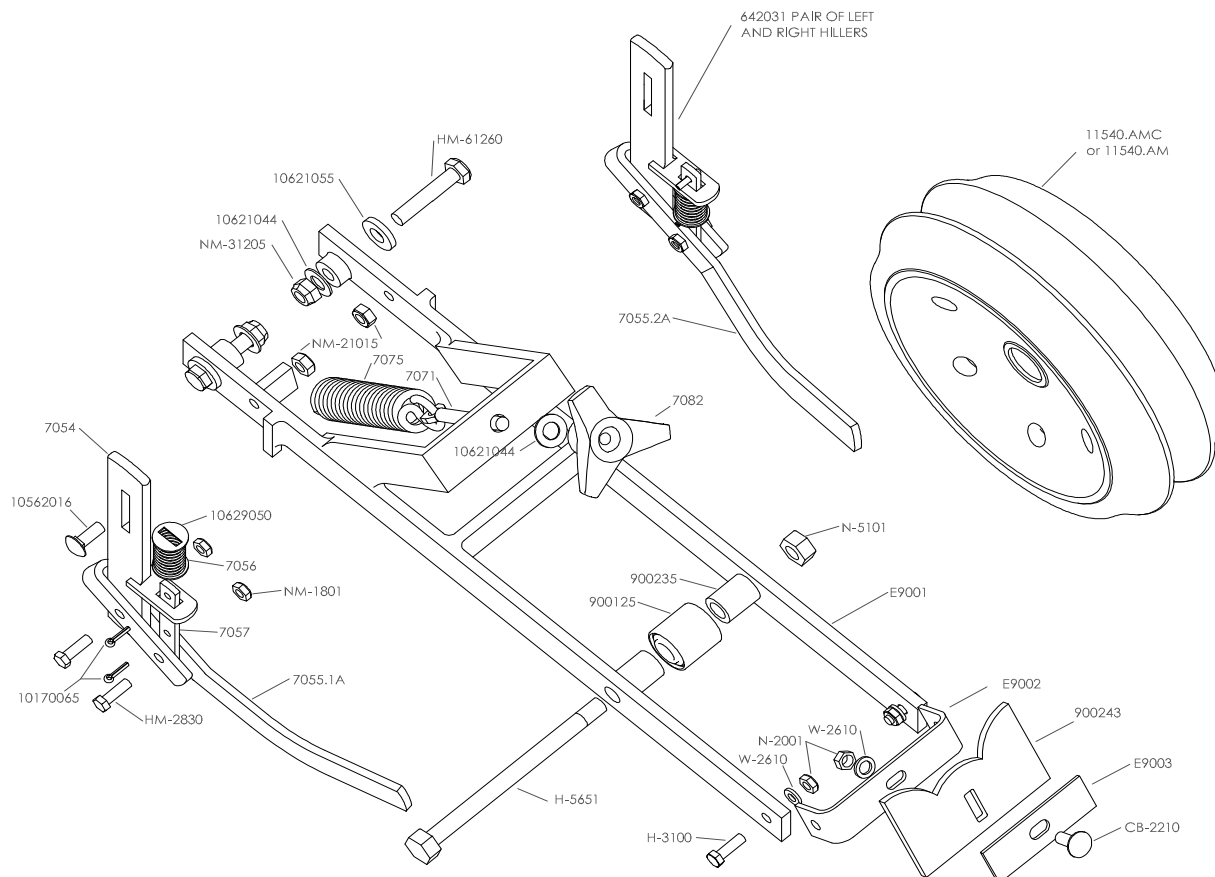
900052.1- HILLER DISC w/ V PRESS WHEEL

The V press wheel closing system features twin off-set discs and a V press wheel with an adjustable down pressure spring. There is an independent spring-loaded adjustment for discs.



ROW UNIT

CONCAVE PRESS WHEEL/ HILLER ASSEMBLY



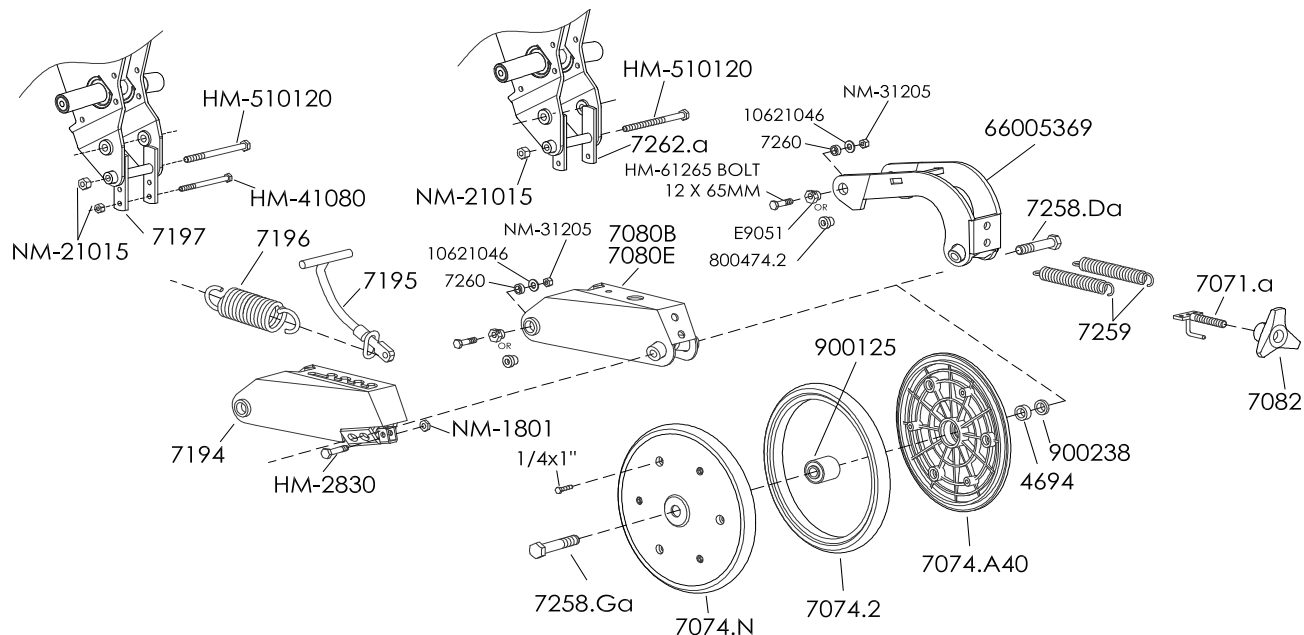
PART No.	DESCRIPTION
642031	Pair of hillers complete
7054	Scraper support bracket
7055.1A	Lefthand scraper
7055.2A	Righthand scraper
7056	Spring
7057	Spring support
7071	Tension rod
7075	Spring closing wheel
7082	Handwheel pressure control
11540.AMC	Wheel complete concave
11540.AM	Wheel complete crowned
900125	Bearing
900235	Bushing
900243	Mud scraper
10170066	Cotter pin, 5x 30

PART No.	DESCRIPTION
10562016	Carriage bolt, 10x 25
10621044	Washer, 13x 27x 1
10621055	Washer, 13x 30x 5
10629050	Washer, 18x 7x 27x 2
CB-2210	Carriage bolt, 3/8 -16x 1
H-3100	Bolt, 3/8 -16x 1
H-5651	Bolt, 5/8 -11x 6 1/2
HM-2830	Bolt, 8x 30 mm
HM-61260	Bolt, 12x 60 mm
N-2001	Nut, 3/8 -16 z
N-5101	Nylock, 5/8 -11
NM-1801	Nut, 8mm
NM-21015	Nylock, 10mm
NM-31205	Nylock, 12mm
W-2610	Lock washer, 3/8 z

ROW UNIT

NG Plus 4, Single Row

SINGLE ROW CLOSING WHEEL ASSEMBLY



PART No.	DESCRIPTION
----------	-------------

4694	Bushing 10mm
7071.A	Adjustment Rod 12mm
7074.2	Tire Only 1" x 12"
7074.A40	Nylon rim half
7074.N	Closing Whl Complete 1" x 12"
7080.E	Bracket for narrow and twin rows
7082	Handwheel
7194	Bracket for adj. closing wheel,
7195	T-Handle, Rear Closing Bracket
7196	Rear Unit Spring, T-Handle assy
7197	Spring support, T-Handle spring
7258.DA	M16 x 80 R.H.
7258.GA	M16 x 80 L.H.
7259	Spring
7260	Spacer bushing

PART No.	DESCRIPTION
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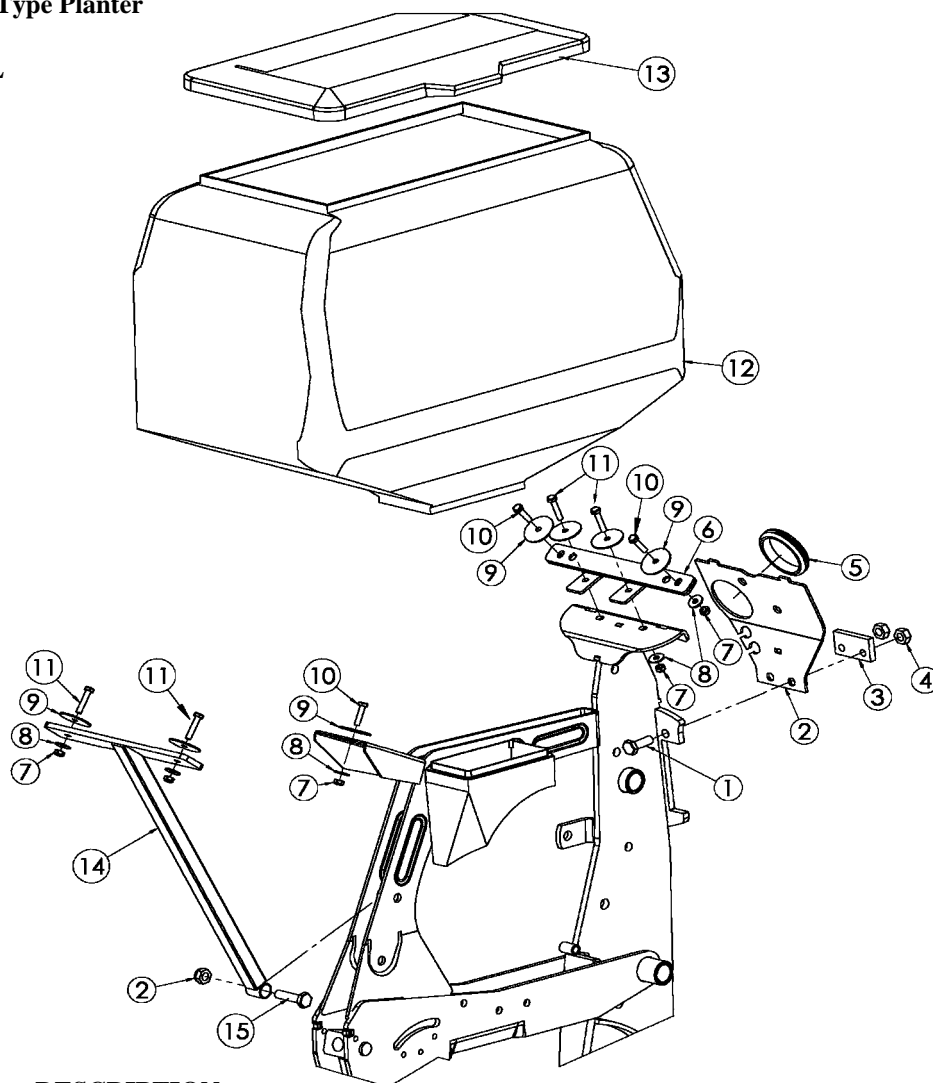
7262.A	Spring support
800474.2	STRAIGHT BUSHING FOR 7 1/2 WHL
900125	Bearing 40mm
900238	Bushing 8mm
10621046	Washer M13 x 27 x 2
66005369	Bracket, adj closing wheel, open frame
E9051	Eccentric bushing
HM-2830	Bolt, 8-1.25 x 30 G8.8
HM-41080	Bolt, 10-1.5 x 80 G8.8
HM-510120	Bolt M10 x 120
HM-61245	Bolt M12 x 45
HM-61265	Bolt M12 x 65
NM-1801	Hex Nut, 8 x 1.25 G8.8
NM-21015	Nylock 10mm
NM-31203	Jam nut M12
NM-31205	12MM NYLON LOCK NUT G8.8

ROW UNIT

NG Plus 4

7" x 7" Mounted and 24-Row Pull-Type Planter

HOPPER ASSEMBLY- 3 BUSHEL



ITEM	PART No.	DESCRIPTION
1	HM-41030	Hex Head Bolt M10-1.5 x 30
2	20059176	Removable Faceplate NG+4
3	7124.A	Removable Stop NG+4
4	NM-21015	Nylock M10
5	10219093	Grommet for Vacuum Hose
6	900384	3 Bushel Hopper Front Brace
7	NM-0605	Nylock M6
8	10620041	Washer, 6.5x18x1.5mm
9	W-0415	Washer, 1/4" x 1.5" Stainless
10	HM-0620	Hex Head Bolt M6-1 x 20
11	HM-0630	Hex Head Bolt M6-1 x 30
12	7077.4	Seed Hopper 3 Bushel
13	7104.CO	Hopper Lid W/ Spring
14	900383	3 Bushel Hopper Rear Brace
15	HM-41040	Hex Head Bolt M10-1.5 x 40

TABLE OF CONTENTS

7. OPTIONAL EQ.

**7. 0. MISC.
NO-TILL COULTER
CLOD REMOVERS
RESIDUE MANAGER
NO-TILL LINKAGE**

7. 1. ROW MARKERS

7. 3. GRANULAR INSECTICIDE, Single Row

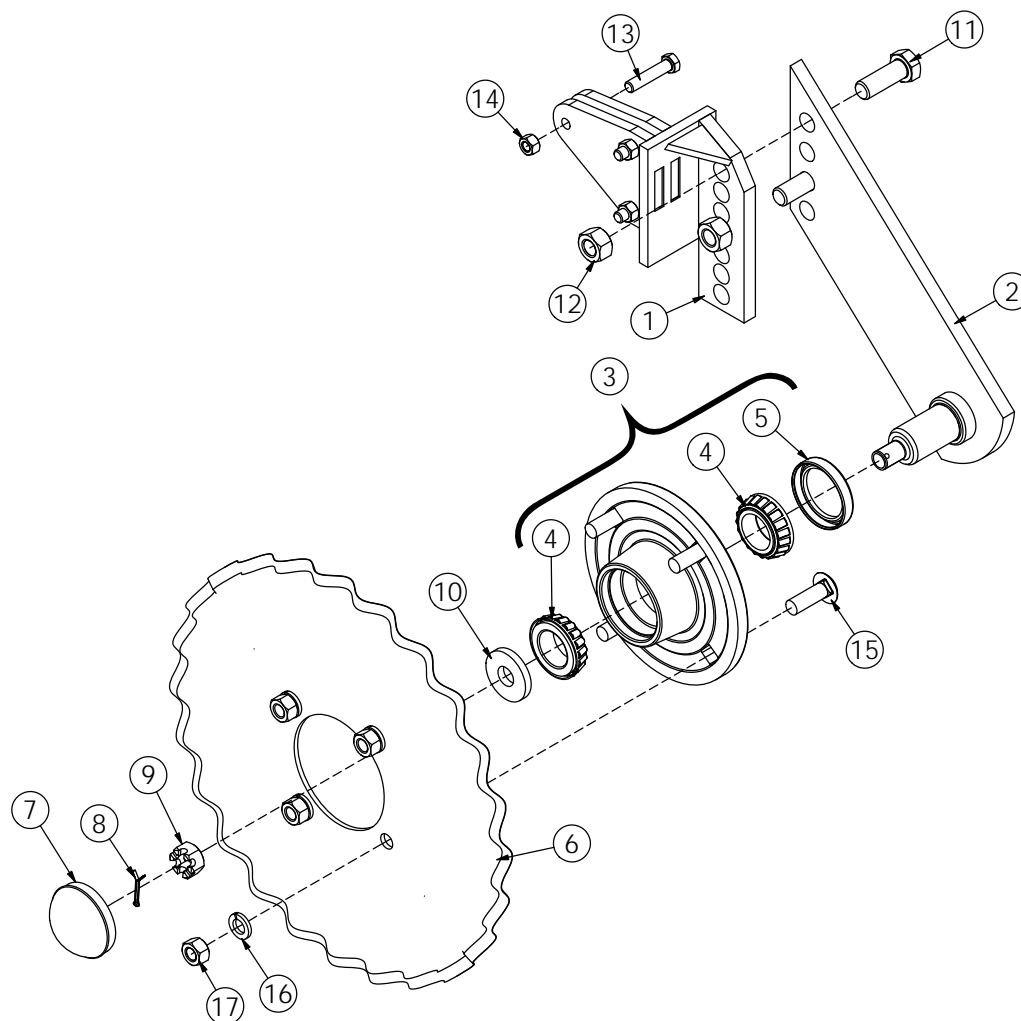
7. 4. MICROSEM INSECTICIDE, Single Row

7. 5. DRY FERTILIZER, Pull-Type Planters

7. 7. LIQUID FERTILIZER, Pull-Type Planters

This is a downloadable version of the manual. A partial download may not contain all pertinent information. Make sure to read Chapter 1, Safety!
Due to ongoing upgrades specifications may change without notice, contact a Monosem Rep for current information.

NO TILL COULTER



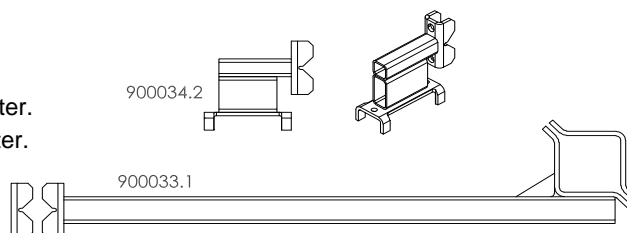
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	200340	COULTER MOUNT WA
2	1	L527-100	COULTER ARM
3	1	Y2900-102	HUB ASM
4	2	Y2550-027	CONE
5	1	Y2550-115	SEAL
6	1	Y2571-166	25 FLUTE BLADE, .157 X 14.56"
7	1	Y2570-375	HUB CAP
8	1	Y2531-102	COTTER PIN, 1/8" X 1-1/4"
9	1	Y2502-469	NUT, CASTLE HEX, 5/8-18
10	1	Y2526-449	WASHER, FLAT, 5/8", 1/4" THICK
11	2	H-5130	BOLT, HEX, 5/8"-11 X 1-3/4" G8
12	2	N-5301	NUT, HEX, CNTRLK, 5/8"-11
13	3	H-3130	BOLT, HEX, 3/8"-16 X 1-3/4" G8
14	3	N-2300	NUT, HEX, CNTRLK, 3/8"-16 G5
15	4	CB-4411	BOLT, CARRIAGE, 1/2"-13 X 1-1/2" G5
16	4	W-4610	WASHER, SPLIT, 1/2" G8 YZ
17	4	N-4001	NUT, HEX, 1/2"-13 G5 Z

OPTIONAL EQUIPMENT

SPACERS

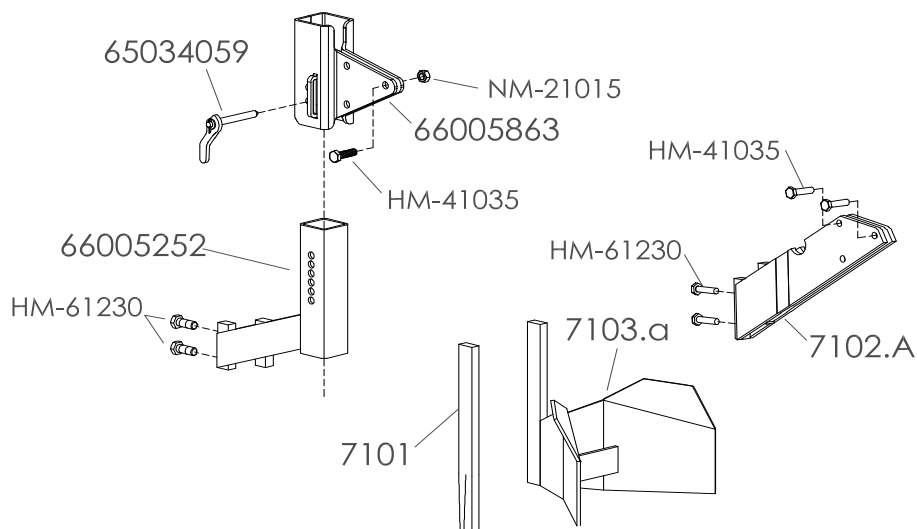
Front and Rear Spacers are used to hang accessories from a 2" x 2" diamond toolbar. The spacers are mounted on the 5" x 5" main frame toolbar.

PART No.	DESCRIPTION
900034.2	Front spacer, 2" x 2" Diamond bar for 7 x 7 planter.
900033.1	Rear spacer, 2" x 2" Diamond bar for 7 x 7 planter.



CLOD REMOVERS

The function of the clod remover is to clear the surface of the soil, but not plow a furrow. It is rigid and mounted in front of the disc openers that push clods away in preparation for the seed trench. The front brace of the clod remover is an independent adjustable opening knife that used to slice open hard soil and move stones away from the track of the disc opener. The clod remover should be adjusted according to soil type.

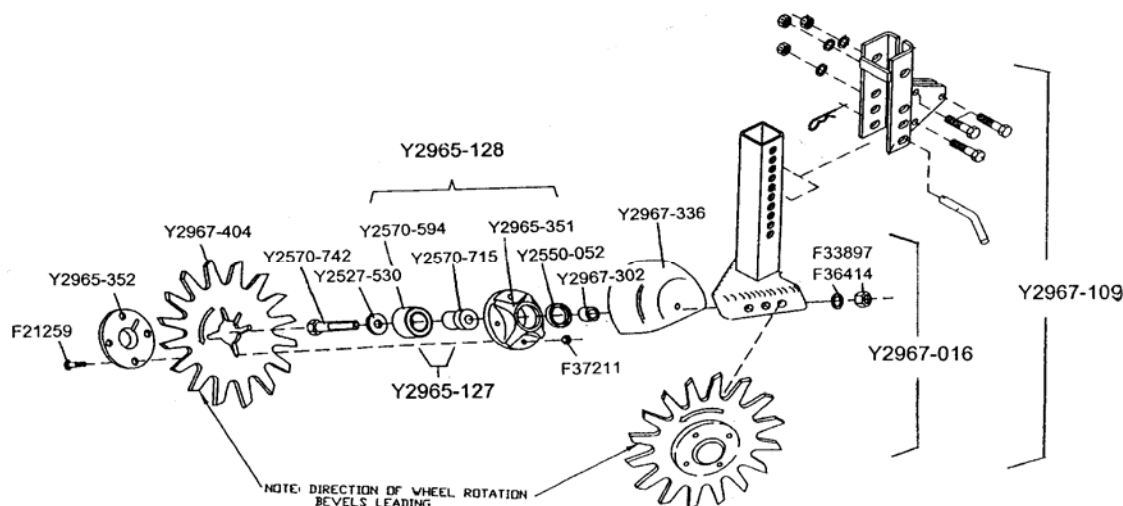


PART No.	DESCRIPTION
7101	Front point, clod remover
7102a	Mounting bracket, clod remover
7103a	Clod remover
HM-41035	Bolt , 10x35mm
HM-61230	Bolt , 12x30mm
NM-21015	Nylock 10mm
65034059	Clod remover brkt. Pin NG+4
66005863	Clod remover Mtg. brkt. NG+4
66005252	Clod remover adj. brace. NG+4
650996	Complete clod remover

OPTIONAL EQUIPMENT

RESIDUE MANAGER

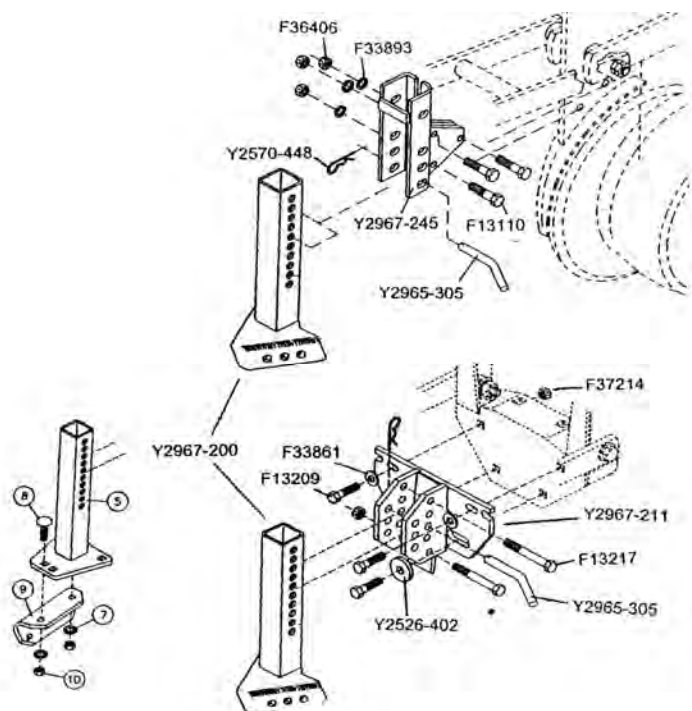
Residue managers are available for minimum and no-till situations.



PART No. DESCRIPTION

Y2967-109 Residue manager assy complete w/ mnt bracket

H-3130	Bolt, 3/8 -16 x 1 3/4 Gr. 5
H-4120	Bolt, 1/2- 13 x 1 1/2 Gr. 5
H-4320	Bolt, 1/2- 13 x 3 1/2 Gr. 5
CB-1150	Carriage bolt, 5/16 -18 x 1 1/2 Gr. 5
W-4210	Flat washer, 1/2
W-2610	Lockwasher, 3/8
W-5610	Lockwasher, 5/8"
N-2001	Nut 3/8- 16
N-5001	Nut, 5/8- 11
N-1101	Rev lock nut, 5/16- 18
N-4101	Rev lock nut, 1/2- 13
Y2526-402	Machine bushing, 9/16 ID x 1 3/4 OD x 1 1/4
Y2527-530	Machine bushing, 3/16"
Y2550-052	Seal for hub and bearing
Y2570-448	Hairpin, 1/8"
Y2967-404	Spoke wheel, 13" dia
Y2570-594	Bearing
Y2570-715	Insert for bearing
Y2570-742	D bolt, 5/8- 11 x 4" Gr. 5
Y2965-127	Bearing and insert assy
Y2965-128	Hub and bearing assy
Y2965-305	Pin
Y2965-351	Hub
Y2965-352	Hub cap
Y2967-016	Residue manager assu less mounting bracket
Y2967-200	Stem
Y2967-211	Mounting bracket for No-till parallel linkage
Y2967-245	Mounting bracket only
Y2967-302	Spacer, 3/4"
Y2967-336	Bearing shield



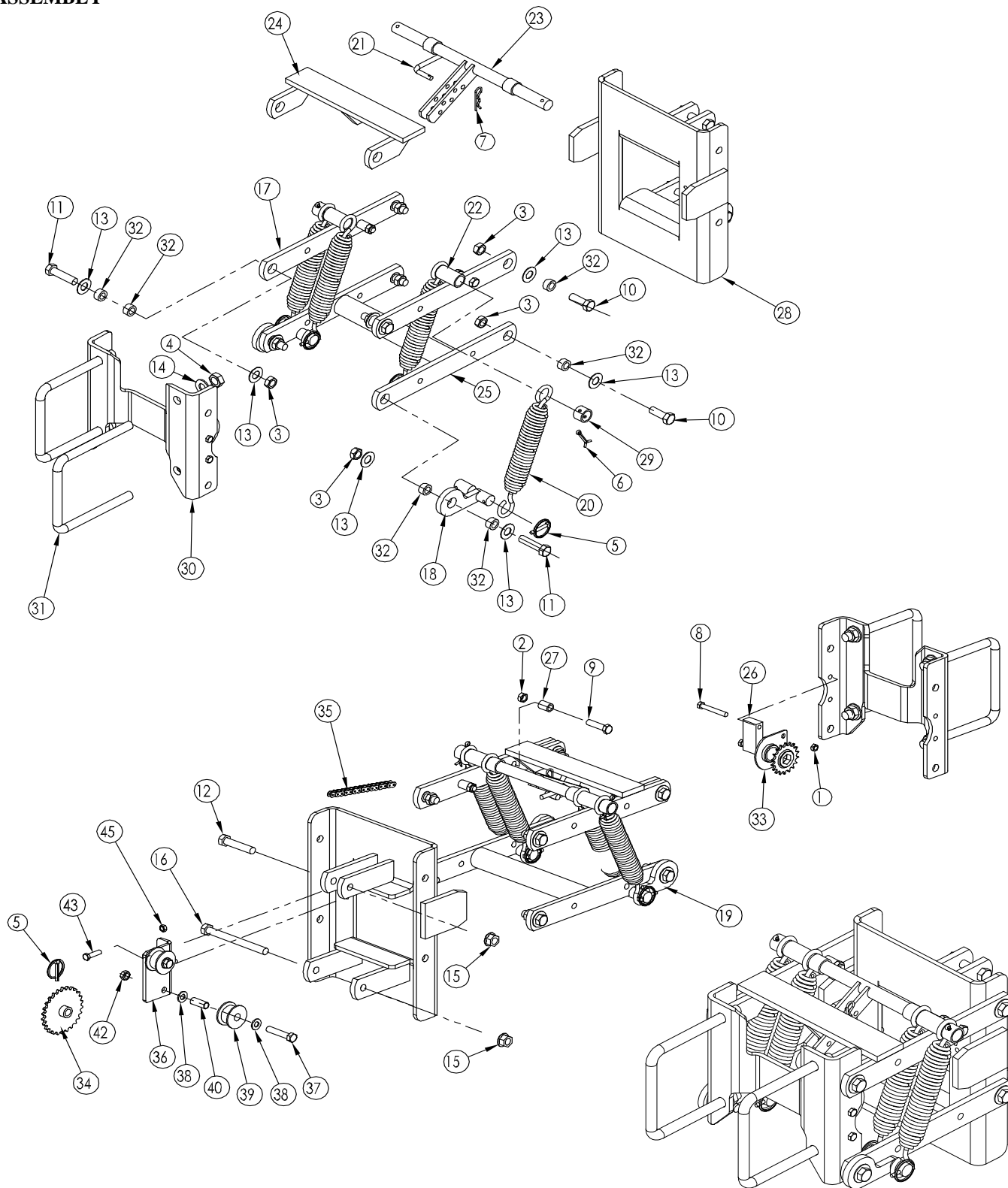
PART No. DESCRIPTION

5	Y2967-234	Single Wheel Arm WA
7	Y2525-352	1/2 Medium Lockwasher ZP
8	Y2505-339	1/2- 13 x 1 1/2 Car. Clt GR 5 ZP
9	Y2967-405	Wheel Mount
10	Y2520-352	1/2- 13 Hex nut ZP

OPTIONAL EQUIPMENT

7" X 7" No Till Linkage

ASSEMBLY



OPTIONAL EQUIPMENT

7" X 7" No Till Linkage

ASSEMBLY

ITEM	PART No.	DESCRIPTION
1	N-2100	3/8-16 Nylock nut Gr 5
2	N-4101	1/2-13 Nylock nut Gr 8
3	N-5101	5/8-11 Nylock nut Gr 8
4	N-6101	3/4-10 Nylock nut Gr 8
5	6077	Lynch pin, 1/4 x 1 1/4
6	F65147	Cotter pin, 1/4 x 2
7	7091	Hairpin, 1/8
8	H-3230	Hex bolt, 3/8-16 x 2 3/4 Gr 8
9	H-4220	Hex bolt, 1/2-13 x 2-1/2 Gr 8
10	H-5201	Hex bolt, 5/8-11 x 2 Gr 8
11	H-5301	Hex bolt, 5/8-11 x 3 Gr 8
12	H-5301	Hex bolt, 5/8-11 x 3 Gr 8
13	W-5210	Flat washer 5/8 Gr 8
14	W-6210	Flat washer 3/4 Gr 8
15	N-5401	Nut, flange head 5/8-11
16	H-5651	Hex bolt, 5/8-11 x 6 1/2 Gr 8
17	907097	Upper Parallel arm
18	L124591	Spring anchor LH
19	L124592	Spring anchor RH
20	L124630	Spring w/swivel hooks
21	L124643	Pin, spring adjustment
22	L124645	Spacer
23	907067	Spring bar
24	907130	Front bar
25	907098	Lower parallel arm
26	906972	Spacer block for sprocket
27	L124709	Spacer bushing
28	907064	Baseplate for unit mount
29	L125007	Bushing with hole for cotter pin
30	906967	Mounting plate, to toolbar
31	4502.SA	U-bolt, 7 x 7 x 3/4
32	L71505214	Bushing 5/8" ID x 1" OD x 37/64" wide
33	KA1720	Bearing sprocket
34	7110.S	Sprocket, 27 tooth #41 chain
35	900259	Chain, #41 x 124 links
36	800310	Roller bracket
37	H-4220	Hex bolt, 1/2-13 x 2 1/2 Gr 8
38	W-4410	Flat washer, 1/2
39	KD0916	Chain roller
40	E7523.1	Bushing, 13 ID x 16 OD x 38mm
42	N-4301	Reversible lock nut, 1/2-13
43	H-3104	Hex bolt, 3/8-16 x 1 1/4
45	N-2101	3/8-16 Nylock nut Gr 8
L124846		Linkage and spring kit (less sprocket, chain and rollers)
800310.ASY		Idler assembly (items 36 - 45)

ROW MARKERS

Pull-Type Rigid Frame

ROW MARKER ADJUSTMENTS

The row marker length is determined by multiplying the number of rows by the row spacing (in inches). This figure should be equal to the distance from the end of the marker blade to the center line of the planter. Both the planter and the marker assembly should be lowered to the ground when measurements are taken. The measurement should be taken from the point where the blade contacts the ground. Adjust the left and right row markers equally to the determined length and securely tighten the clamping bolts.

Example:

of Rows x Row Spacing (inches) = Dimension
between Planter Center line and
Marker Disc Blade.

6 rows x 30" row spacing = 180".

Row marker extension from center of planter to end of row marker blade should be 180".



WARNING To avoid injury, stand clear and keep others away when raising or lowering markers. Lock row markers for transport using the locking sleeve or locking pin.



WARNING Use extreme care when operating the row markers near electrical lines.



WARNING
Hydraulic fluid escaping under pressure can penetrate the skin causing serious injury. Relieve pressure before disconnecting hydraulic lines. Tighten connections before applying pressure. If injured by escaping hydraulic fluid see a doctor at once. Gangrene can result. Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands.



MARKER SPEED ADJUSTMENT

Markers come standard with automatic sequence valves. A flow control valve controls the lowering and raising speed of the markers. To slow the marker travel speed, loosen the jam nut and turn the control clockwise, or in. Turn the control counterclockwise, or out, to increase the travel speed. The adjusting bolt determines the amount of oil flow restriction through the flow control valve, therefore determining travel speed of the markers.

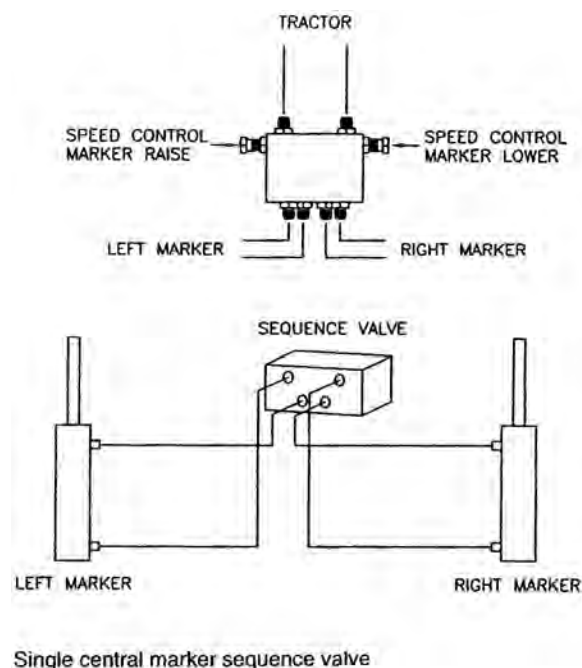


DANGER: Properly adjust the flow controls before the marker assembly is first put into use. Excessive travel speed of the markers can be dangerous and/ or damage the marker assembly.

NOTE: When oil is cold, hydraulics operate slowly. Make sure all adjustments are made with warm oil.

NOTE: On a tractor where the oil flow can not be controlled, the rate of flow of oil from the tractor may be greater than the rate at which the marker cylinder can accept it. The tractor hydraulic control lever will have to be held until the cylinder reaches the end of its stroke. This occurs most often on tractors with an open center hydraulic system.

On tractors with a closed center hydraulic system, the tractor's hydraulic flow control can be set so the tractor's detent will function properly.



ROW MARKERS

Pull-Type Rigid Frame

VALVE BLOCK INSPECTION

The valve block assembly consists of the marker sequencing and flow control valves in one assembly. The sequencing valve consists of a chambered body containing a spool and series of check valves to direct hydraulic oil flow. Should the valve malfunction, the components may be removed for inspection as follows:

1. Remove valve block assembly from planter.
2. Remove detent assembly and port adapter assemblies from rear of valve block.
3. Remove plug from both sides of valve block and remove spool.
4. Inspect all parts for pitting, contamination or foreign material. Also check seating surfaces inside the valve. Replace any parts found to be defective.
5. Lubricate spool with a light oil and reinstall. Check to be sure spool moves freely in valve body.

Important: Make sure the correct check ball(s) and spring are installed in each valve bore before reassembly.

HYDRAULIC MARKER SYSTEM– Single Valve

With the single valve marker system, both markers can be used at the same time by first lowering the marker and moving the hydraulic control lever to the raise position and immediately returning it to the lower position. This will shift the marker control valve spool and the remaining marker will be lowered. This is useful in planting contours and terraces.

An additional control is required for the optional lift assist package unless it is tied into the tractor 3-point lift system. Check with your tractor dealer for parts required.



WARNING Always stand clear of marker assemblies and blades when planter is operating.



WARNING Always position lockups in “Safety” position when transporting or storing planter.



DANGER If a marker or wing lift cylinder has been removed for any reason, do not attach the rod end of the cylinder until the cylinder is cycled several times to remove any air that may be trapped in the system.



DANGER Serious injury or death can result from contact with electric lines. Use care to avoid contact with electric lines when moving or operating this machine.

HYDRAULIC MARKER SYSTEM -Single Valve

ASSEMBLY

(See Page 3.6 in Frame Section for Hydraulic System Diagram)

TROUBLESHOOTING

If both markers are lowering, but only one is raising at a time

- The hoses from the cylinders to the valve may be connected backwards. Check the hose diagram in manual to correct.

If the same marker is always operating,

- The spool in sequencing valve may not be shifting. Remove spool and inspect for foreign material to make sure all ports in the spool are open. Clean spool and reinstall.

If both markers lower and raise at the same time

- There may be foreign material under the check ball in the sequencing valve. Remove and clean the hose fitting, spring and balls. Remove and clean the spool as well.
- Make sure there is not a ball missing or incorrectly installed in the sequencing valve. Disassemble and correct if this is the case.

Increase hydraulic flow, spool may not be shifting.

If the marker is setting down while in the raised position,

- The O-ring in the marker cylinder may be damaged or the piston may be cracked. Disassemble the cylinder to inspect for damage, repair any damage.
- The spool in sequencing valve may not be shifting completely because of a detent ball or because the spring is missing. Check the valve assembly and install parts as needed.
- The spool in sequencing valve may be shifting back towards the center position. Restrict the flow of hydraulic oil from the tractor to the sequencing valve.

If neither marker will move

- The flow control may be closed too much. Loosen the locking nut and turn the flow control adjustment bolt out, or counterclockwise, until the desired speed is set.

If the markers are moving too fast

- The flow control may be open too much. Loosen the locking nut and turn the flow control adjustment bolt in, or clockwise, until the desired speed is set.

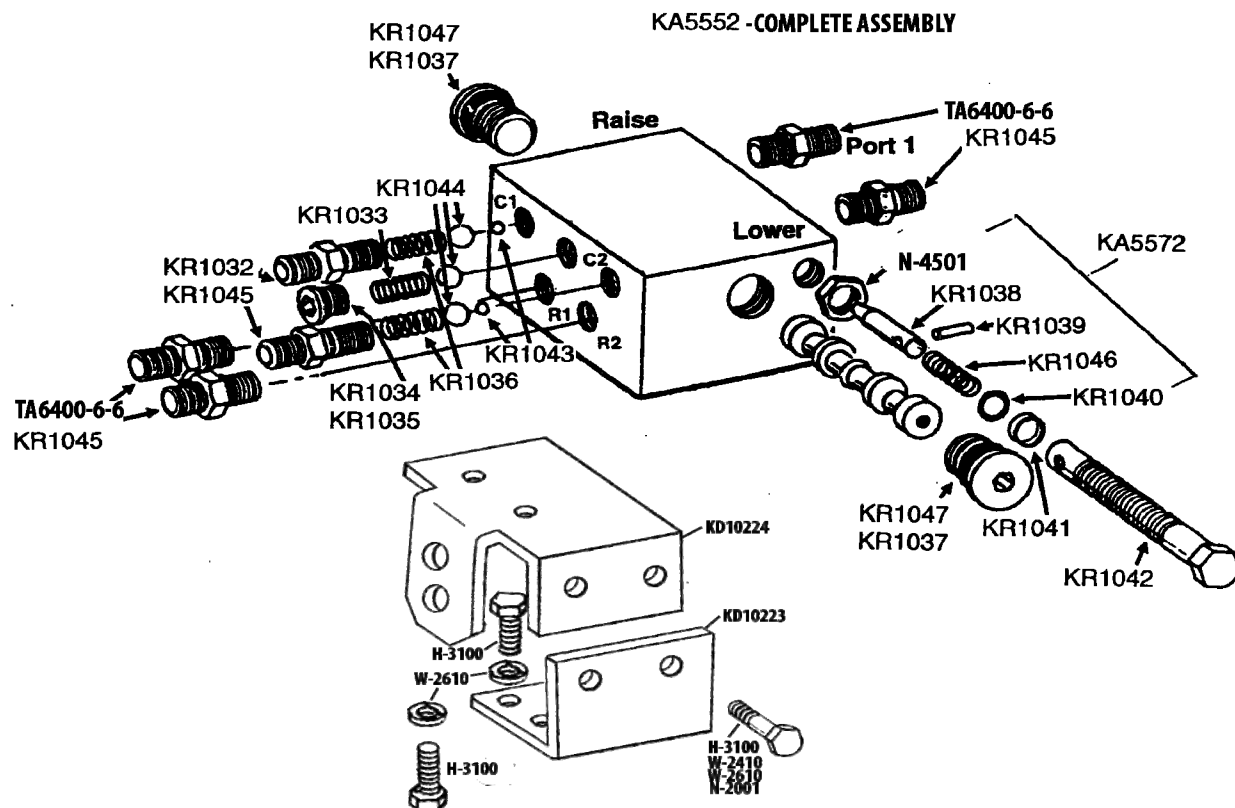
If the marker operation speed is sporadically changing

- The needle may be sticking open in the flow control valve. Remove the flow control, inspect and repair or replace.

ROW MARKERS

Pull-Type Rigid Frame

Marker Sequencing Flow Control Valve



PART No.	DESCRIPTION
KA5552	Valve assembly complete
KA5572	Flow control portion only
H-3100	Hex head Bolt, 3/8" -16x 1"
W-2410	Washer, 3/8" SAE
W-2610	Lock washer 3/8"
TA6400-6-6	Connector with O-ring, 9/16" -18 male 37 JIC to 9/16" -18 O-ring
KR1032	Port adaptor with O-ring
KR1033	Detent spring
KR1034	Hex socket O-ring plug w/ O-ring
KR1035	O-ring
KR1036	Spring
KR1037	O-ring
KR1038	Needle
KR1039	Spring pin
KR1040	O-ring
KR1041	Teflon BU ring
KR1042	Adjustment screw
KR1043	1/4" steel ball
KR1044	7/16" check ball
KR1045	O-ring
KR1046	Compression spring
KR1047	Hex socket plug with O-ring
N-4501	Hex jam nut, 1/2" -20
N-2001	Nut, 3/8"
KD10223	Mounting Angle
KD10224	Valve Mounting Angle

ROW MARKERS

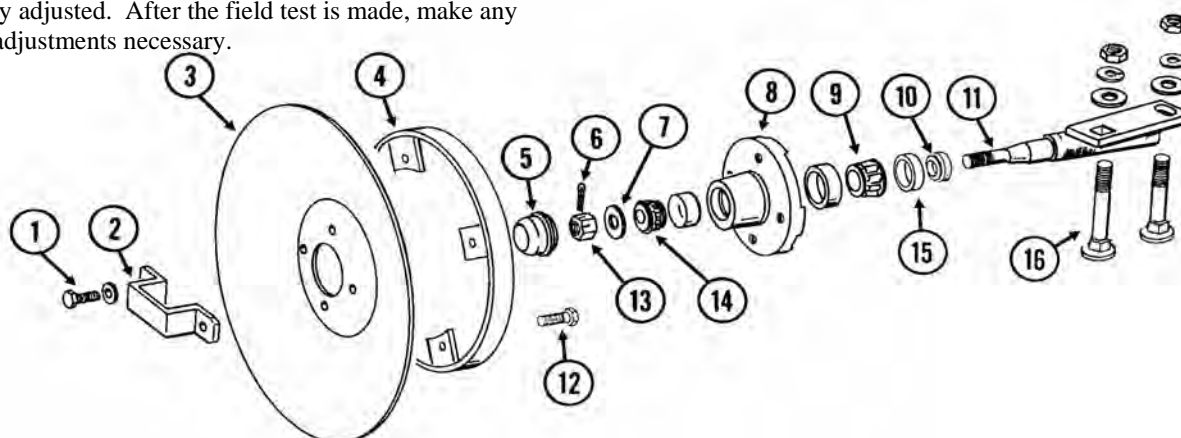
Pull-Type Rigid Frame

Marker Spindle / Hub / Blade

The marker blade is installed so the concave side of the blade is outward to throw dirt away from the grease seals. The spindle bracket is slotted so the hub and blade can be angled to throw more or less dirt. To adjust the hub and spindle, loosen the hardware and move the bracket as required. Tighten the bolts to the specified torque.

IMPORTANT: A marker blade assembly that is set at a sharper angle than necessary will add unnecessary stress to the complete marker assembly and shorten the life of bearings and blades. Set the blade angle only as needed to leave a clear mark.

A field test is recommended to ensure the markers are properly adjusted. After the field test is made, make any minor adjustments necessary.



ITEM	PART No.	DESCRIPTION
1	K10722	Hex head cap screw, 1/2" -20x 1"
	W-5610	Lock washer, 1/2"
2	KD2597	Retainer
3	KD0746	Solid blade, 16" (shown)
	KD10283	Notched blade, 16" (Optional)
4	KA5853	Depth band
5	KD0840	Dust cap
6	K10544	Cotter pin, 5/32" x 1"
7	W-5410	Washer, 5/8" SAE
8	KA0167	Hub with cups
	KR0151	Outer cup
	KR0150	Inner cup
9	KA0245	Inner bearing
10	KA0899	Rubber seal
11	KA1676	Spindle, righthand
	KA1677	Spindle, lefthand
12	H-2100	Hex head cap screw, 5/16" -18x 1"
	K10109	Lock nut, 5/16"-18, grade 8
13	K10725	Hex slotted nut, 5/8" -18
14	KA0257	Outer bearing

15	KA0243	Grease seal
16	K10844	Carriage bolt, 1/2" -13x 3 1/2"
	K10168	Machine bushing, 1/2", 7 gauge
	W-4610	Lock washer, 1/2"
	N-4000	Hex nut, 1/2" -13
A.	KA1678	Hub and spindle assy, RH
	KA1679	Hub and spindle assy, LH
(Items 1, 2, 5-11, and 13-15)		

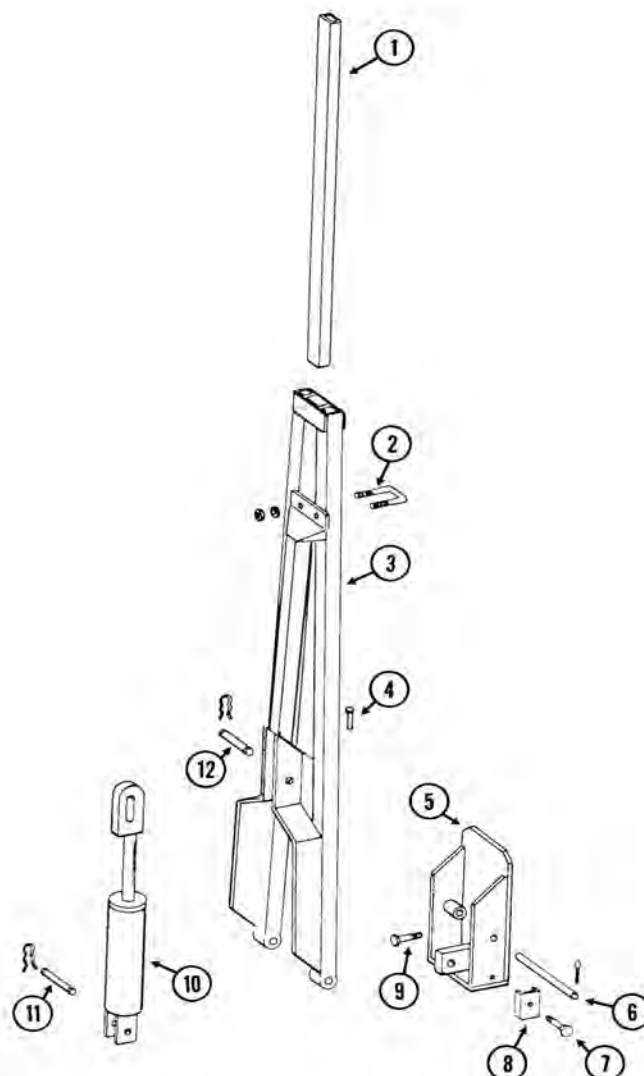
ROW MARKERS

Pull-Type Rigid Frame

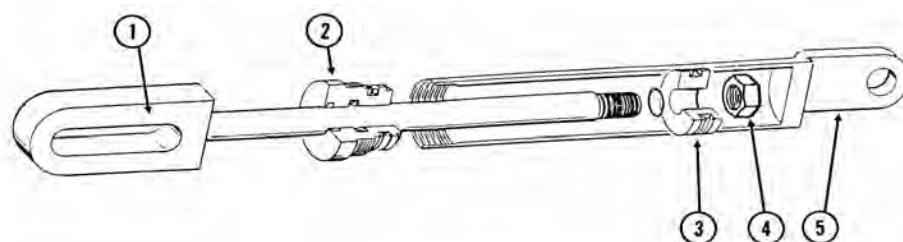
7" x 7" Single Fold Row Marker

ASSEMBLY

ITEM	PART No.	DESCRIPTION
1	KD0453-02	Extension tube 4R30
	KD0453-07	Extension tube 4RW/6R30
2	KD2721	U bolt, 2" x 2"x 1/2 -13
	K10228	Lock washer, 1/2"
	K10102	Hex nut, 1/2" -13
3	KA5175	Arm 4R30
	KA5184	Arm 4RW
	KA5183	Arm 6R30
	K10640	Grease fitting, 1/4" -28
4	KD0462	Safety lockup pin
	K10670	Hair pin clip, No. 3
	K10187	Spring pin, 5/32" x 2"
5	KA5177	Mount 4R30
	KA5178	Mount 6R30
	K10640	Grease fitting, 1/4" -28
6	KD0438	Pin, 13 1/2"
	K10460	Cotter pin 1/4x2"
7	K10133	Hex head cap screw, 5/16" -18x 1 1/2"
	K10109	Lock nut, 5/16" -18
8	KD5892	Hose clamp, 5/8" x 1 1/2" x 1 1/2"
9	K10008	Hex head cap screw, 5/8" -11x 2"
	K10230	Lock washer 5/8
10	KA8919	Cylinder
11	KR0367	Pin, 2 7/8"
	KR0193	Clip
12	KR0375	Pin, 3 1/2"
	KR0193	Clip



SINGLE FOLD MARKER CYLINDER



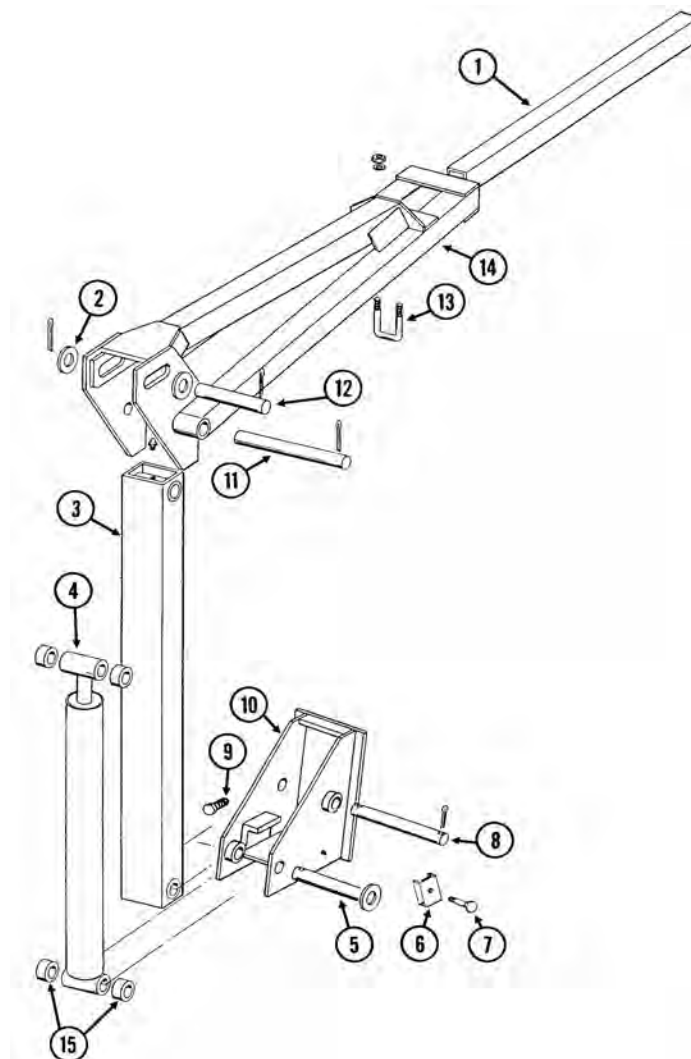
ITEM	PART No.	DESCRIPTION
	KA8919	Cylinder complete, 2" x 8"
1	KA8918	Rod assembly
2	KD12510	Gland
3	KD12511	Piston
4	K10967	Lock nut, 3/4" -16
	KR1529	Seal kit, includes 1 T seal, 2 O-rings, 1 BU ring, 1 U cup, 1 wiper

ROW MARKERS

Pull-Type Rigid Frame

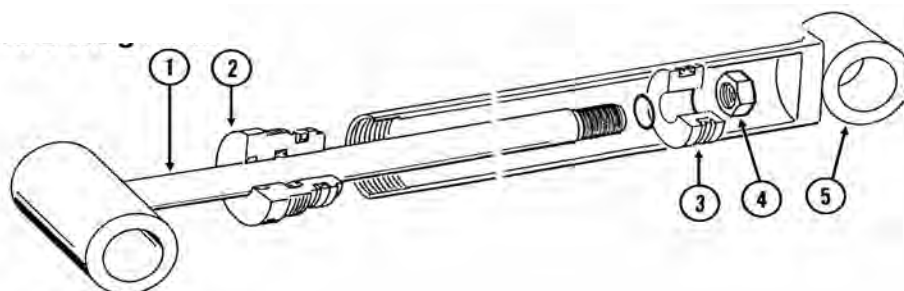
7" x 7" Two Fold Row Marker

ITEM	PART No.	DESCRIPTION
1	KD0453-03	Extension tube 6RW/8R30
2	K10226	Washer, 1 1/4" SAE
3	KA5173	First stage arm w/ grease fittings
	K10641	Grease fitting, 1/8" NPT
4	KA9443	Cylinder
5	KD15386	Pin, 1 1/4" x 7 5/8"
	K10460	Cotter pin, 1/4"x 2"
6	KD5875	Hose clamp
7	K10133	Hex head cap screw, 5/16" -18x 1 1/2"
	K10109	Lock nut, 5/16" -18
8	KD0652	Pin, 1 1/4" x 9 1/2"
	K10460	Cotter pin, 1/4"x 2"
9	K10879	Flanged 12 point bolt 5/8" -11x2
10	KA5130	Mount
11	KD3214	Pin, 1 1/4" x 12 1/4"
	K10460	Cotter pin, 1/4"x 2"
12	KD2161	Pin, 1 1/4" x 8 1/4"
	K10460	Cotter pin, 1/4"x 2"
13	KD2721	U bolt, 2"x 2"x 1/2" -13
	K10228	Lock washer, 1/2"
	K10102	Hex nut, 1/2" -13
14	KA5190	Second stage arm 6R36/38
	KA5188	Second stage arm 8R30
15	KD0752-41	Sleeve 1" (if applicable)



TWO FOLD MARKER CYLINDER

3/4" - 16 O-Ring Ports



ITEM	PART No.	DESCRIPTION
	KA9443	Cylinder complete, 2" x 20 1/16"
	KA9440	Rod assembly
	KD12510	Gland
3	KD12511	Piston
4	K10967	Lock nut, 3/4" -16
	KR1529	Seal kit, includes 1 T seal, 2 O-rings, 1 BU ring, 1 U cup, 1 wiper

This is a downloadable version of the manual. A partial download may not contain all pertinent information. Make sure to read Chapter 1, Safety!
Due to ongoing upgrades specifications may change without notice, contact a Monosem Rep for current information.

MICROSEM MICROGRANULAR INSECTICIDE SYSTEM

Single Row Planters



STANDARD MICROSEM SYSTEM

The microsem system meters microgranular products such as insecticide and herbicide with precision. The system is ground driven and has a positive displacement. The output is set by means of a transmission that is unaffected by a change in planting speed. The microsem system is mounted to the toolbar frame with support brackets to reduce weight on the planter unit. The microsem system with auger is equipped with a telescoping outlet, and its output starts from a minimum of 2-3 lbs/acre.

Each microsem hopper has a 33 lb. capacity and can be used with a double outlet for two row units or with a single outlet for one row unit.

The drive sprocket is mounted on the upper hex shaft. The hoses direct the granular product directly between the disc openers via drop tubes, or behind the disc openers via a spreader tube.

TROUBLE SHOOTING

PROBLEM:

Variations between the outlets or metering boxes.

POSSIBLE CAUSE:

- There may be foreign material mixed with the product
- ATTENTION there may be moisture in the product.
- The metering unit may have been assembled improperly.
- The outlet chute may be warped.
- The hose may be too long or bent, causing the hose to clog.

INSECTICIDE DROP TUBE

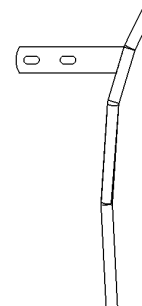
7085.DA Mounts on the right hand side of the unit, with the same bolts that attach the disc scraper. It deposits material down in the seed trench behind the seed tube. The top of the tube points straight up.



7085.GA Mounts on the left hand side of the unit, with the same bolts that attach the disc scraper. It deposits material down in the seed trench behind the seed tube. The top of the tube points straight up.



7085.SS Mounts on the left hand side of the unit, with the same bolts that attach the disc scraper. It deposits material down in the seed trench behind the seed tube. The top of the tube curves towards the rear to accept the feeder hose from the Air Insecticide System.

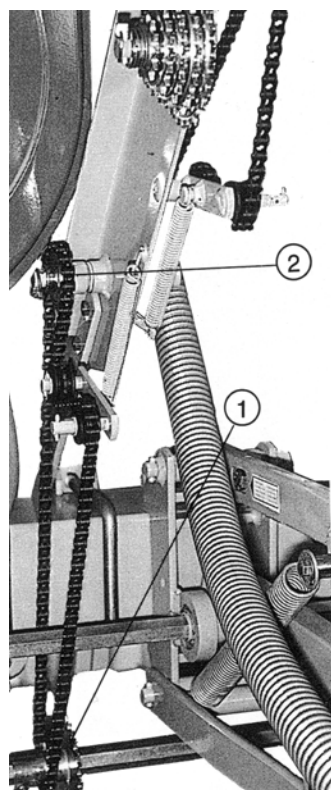


MICROSEM MICROGRANULAR INSECTICIDE SYSTEM

Single Row Planters

SETTING THE OUTPUT

The output is a function of the number of rotations of the spindle of the metering boxes, which is set primarily with the double sprocket (1) and the interchangeable sprockets (2). The chart provided will assist with the setting and also indicates the sprockets to be used for the principle commercial products. The furnished information is a recommendation only.



NOTE: Avoid moisture contamination. Moisture in the product will cause hardening and could cause chain breakage. To avoid this problem, empty hoppers and store in a dry place.

NOTE: This unit should be used only with microgranulars and not with powders or granulates. It is possible to meter large granulars provided the inside auger is changed for a special one.



WARNING Agricultural chemicals can be dangerous. Improper use can result in injury to persons, animals and soil. Handle with care and follow instructions of the chemical manufacturer.

HOW TO TEST FOR INSECTICIDE RATES

Measure out a distance of 328 feet (100m).

Set the sprocket combination to: A=12, B=30, C=12. (This ratio = 0.24 or the number of Microsem shaft rotations for 1 drive wheel rotation.)

Remove the hoses from a 2 outlet hopper, placing a bag or other container to catch the product. Put the product into the Microsem hopper. Engage the Microsem and drive forward the pre-measured distance. Weigh the amount of product caught in the container and convert to grams.

<p>Ounces x 31.103481 = grams Inches x 2.54 = cm</p>
--

Use the following formula:

$$\text{Output} = \frac{10 \times \text{quantity weighted (g)}}{\text{Inter-rows (cm)} \times 2}$$

Example:

Inter-rows = 60 cm (23.63")
Quantity weighed = 60 grams (1.929 oz)

<p>If you require 8 kg/ha or 8 lb/acre, choose the ratio $\frac{8}{5} \times 0.24 = 0.384$ A=12, B=18, C=12</p>
--

<p>If you require 11 kg/ha or 11 lb/acre, choose the ratio $\frac{11}{5} \times 0.24 = 0.528$ A=12, B=22, C=20</p>

$$\text{Output} = \frac{10 \times 60}{60 \times 2} = 5 \text{ kg/ha or } \mathbf{5 \text{ lb/acre}}$$

From the following chart, find the closest sprocket combination to achieve appropriate lbs/acre.

Note: Because of the large variety of insecticides and its density and irregularity of granulars, it is impossible to provide an exact chart. This is a close approximation only.

MICROSEM MICROGRANULAR INSECTICIDE SYSTEM

Possible Sprocket Combinations			Ratios Obtained	
A	B	C		
12	35	12	-----	0.21
12	32	12	-----	0.22
12	30	12	-----	0.24
12	25	12	-----	0.29
12	22	12	-----	0.33
12	20	12	-----	0.36
12	18	12	-----	0.40
12	16	12	-----	0.45
12	15	12	-----	0.48 or
12	25	20	-----	0.48
12	23	20	-----	0.51
12	22	20	-----	0.54
12	21	20	-----	0.57
12	12	12	-----	0.60
12	24	12	-----	0.63
12	18	21	-----	0.66
25	22	12	-----	0.68
12	10	12	-----	0.72
25	20	12	-----	0.75
12	15	20	-----	0.80
25	18	12	-----	0.83
25	16	12	-----	0.94
25	15	12	-----	1 or
12	12	20	-----	1
25	22	20	-----	1.13
12	10	20	-----	1.20
25	12	12	-----	1.25
25	18	20	-----	1.40
25	10	12	-----	1.50
25	15	20	-----	1.66
25	12	20	-----	2.08
25	10	20	-----	2.50

Less Product



Note: The bold sprocket numbers for the interchangeable B sprocket are standard.

The remaining sprockets for the interchangeable B sprocket are available on request.
(13-14-16-23-26-35)

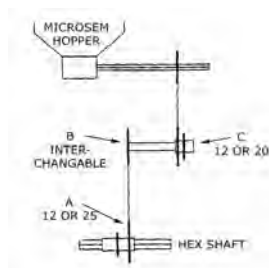


More Product

MICROSEM MICROGRANULAR INSECTICIDE SYSTEM

MICROSEM SETTING CHART - Drive sprockets to be used

These settings are theoretical and approximate. Actual output may vary. Other outputs can be obtained by using different sprocket arrangements of the Microsem drive, however travel speed variations will not affect the output.



A = Double sprocket on hex shaft - driven 1

B = Interchangeable sprocket - driven 2

C = 12 or 20 tooth sprocket

	A / B / C	A / B / C	A / B / C	A / B / C	A / B / C	A / B / C	A / B / C	A / B / C
#'s per acre	5.35	6.42	7.22	8.03	9.82	11.15		
THIMET	22" 12 / 18 / 12	12 / 15 / 12	12 / 22 / 20	12 / 12 / 12	12 / 15 / 20	25 / 18 / 12		
20G	30" 12 / 22 / 20	12 / 18 / 20	25 / 20 / 12	25 / 18 / 12	25 / 15 / 12	25 / 22 / 20		
	36" 12 / 18 / 20	12 / 15 / 20	25 / 16 / 12	25 / 15 / 12	25 / 12 / 12			
	40" 25 / 22 / 12	25 / 18 / 12	25 / 15 / 12	25 / 22 / 20				
<hr/>								
#'s per acre	5.00	6.50	8.10	9.30	10.00	11.40	13.50	
DASANIT	22" 12 / 18 / 20	12 / 12 / 12	25 / 22 / 12	12 / 15 / 20	25 / 18 / 12	25 / 15 / 12	25 / 22 / 20	
15G	30" 12 / 18 / 20	25 / 20 / 12	25 / 18 / 12	25 / 15 / 12	25 / 22 / 20	25 / 18 / 20		
	36" 25 / 22 / 12	25 / 16 / 12	25 / 22 / 20	25 / 12 / 12	25 / 18 / 20	25 / 15 / 20		
	40" 25 / 20 / 12	25 / 15 / 12	25 / 12 / 12	25 / 18 / 20	25 / 15 / 20	25 / 14 / 20		
<hr/>								
#'s per acre	5.85	6.50	7.20	8.70	9.70	10.80	12.30	14.50
FURADAN	22" 12 / 22 / 12	12 / 25 / 12	12 / 22 / 12	12 / 20 / 12	12 / 18 / 12	12 / 22 / 12	12 / 15 / 12	12 / 12 / 12
15G	30" 12 / 22 / 12	12 / 20 / 12	12 / 18 / 12	12 / 15 / 12	12 / 22 / 20	12 / 12 / 12	25 / 22 / 12	12 / 15 / 20
	36" 12 / 18 / 12	12 / 16 / 12	12 / 15 / 12	12 / 12 / 12	12 / 18 / 20	25 / 22 / 12	12 / 15 / 20	25 / 15 / 12
	40" 12 / 16 / 12	12 / 15 / 12	12 / 22 / 20	12 / 18 / 20	25 / 22 / 12	12 / 15 / 12	25 / 15 / 12	
<hr/>								
#'s per acre	5.40	7.13	8.91	10.70	12.50	14.25	16.04	
COUNTER 15G 22"	12 / 18 / 12	12 / 22 / 20	25 / 22 / 12	25 / 18 / 12	25 / 15 / 12	25 / 22 / 20	25 / 12 / 12	
LORSBAN 15G 30"	12 / 22 / 20	12 / 15 / 20	25 / 15 / 12	25 / 22 / 20	25 / 18 / 20	25 / 16 / 20	25 / 15 / 20	
	36" 12 / 18 / 20	25 / 16 / 12	25 / 22 / 20	25 / 18 / 20	25 / 15 / 20	25 / 14 / 20	25 / 12 / 20	
	40" 12 / 15 / 20	25 / 15 / 12	25 / 12 / 12	25 / 15 / 20	25 / 14 / 20	25 / 12 / 20		
<hr/>								
#'s per acre	17.82	19.60	21.40	23.20				
COUNTER 15G 22"	25 / 18 / 20	25 / 16 / 20	25 / 15 / 20	25 / 14 / 20				
LORSBAN 15G 30"	25 / 14 / 20	25 / 12 / 20						

MICROSEM MICROGRANULAR INSECTICIDE SYSTEM

MICROSEM SETTING CHART - Drive sprockets to be used

These settings are theoretical and approximate. Actual output may vary. Other outputs can be obtained by using different sprocket arrangements of the Microsem drive, however travel speed variations will not affect the output.

		A / B / C	A / B / C	A / B / C	A / B / C	A / B / C	A / B / C	A / B / C	A / B / C
#'s per acre		3.56	8.90	10.95	13.35	17.80	22.25	26.70	
TEMIK 15G	22"		12 / 18 / 12	12 / 15 / 12	12 / 22 / 20	12 / 15 / 20	25 / 15 / 12	25 / 22 / 20	
GYP SUM	30"		12 / 22 / 20	12 / 18 / 20	12 / 15 / 20	25 / 12 / 12	25 / 18 / 20	25 / 15 / 20	
	36"		12 / 18 / 20	12 / 15 / 20	25 / 12 / 12	25 / 20 / 20	25 / 15 / 20	25 / 12 / 20	
	40"	12 / 25 / 12	25 / 22 / 12	25 / 18 / 12	25 / 15 / 12	25 / 18 / 20	25 / 12 / 20	25 / 12 / 20	
<hr/>									
#'s per acre		1.78	4.45	8.90					
TEMIK 15 G	22"		12 / 15 / 12	25 / 12 / 12					
CORNCOB	30"	12 / 25 / 12	25 / 22 / 12	25 / 18 / 20					
GRIT	36"	12 / 22 / 12	12 / 15 / 20	25 / 15 / 20					
	40"	12 / 18 / 12	25 / 15 / 12	25 / 12 / 20					
<hr/>									
#'s per acre		2.70	3.20	3.70	4.50	5.60	6.70	7.80	9.40
ZENECA	22"	12 / 25 / 12	12 / 22 / 12	12 / 18 / 12	12 / 15 / 12	12 / 12 / 12	25 / 22 / 12	25 / 18 / 12	25 / 15 / 12
FORCE	30"	12 / 18 / 12	12 / 15 / 12	12 / 22 / 20	25 / 22 / 12	12 / 15 / 20	25 / 15 / 12	25 / 22 / 20	25 / 18 / 20
3G	36"	12 / 15 / 12	12 / 22 / 20	12 / 18 / 20	12 / 15 / 20	25 / 15 / 12	25 / 22 / 20	25 / 18 / 20	25 / 15 / 20
	38"	12 / 23 / 20	12 / 12 / 12	25 / 22 / 12	25 / 18 / 12	25 / 15 / 12	25 / 12 / 12	25 / 10 / 12	
<hr/>									
#'s per acre		3.40	4.00	4.60	4.90	5.50	6.70	8.10	10.10
RIDOMIL	22"	12 / 22 / 12	12 / 18 / 12	12 / 16 / 12	12 / 15 / 12	12 / 22 / 20	12 / 18 / 20	12 / 15 / 20	25 / 15 / 12
GOLD GR	30"	12 / 16 / 12	12 / 15 / 12	12 / 22 / 20	12 / 18 / 20	25 / 20 / 12	25 / 18 / 12	25 / 22 / 12	25 / 18 / 20
PC11G	36"	12 / 22 / 20	25 / 24 / 12	12 / 18 / 20	12 / 15 / 20	25 / 18 / 12	25 / 22 / 20	25 / 12 / 12	25 / 15 / 20
	38"	12 / 21 / 20	25 / 22 / 12	25 / 22 / 12	25 / 18 / 12	25 / 15 / 12	25 / 22 / 20	25 / 18 / 20	
<hr/>									
#'s per acre		3.10	3.50	4.20	5.10	5.70	7.00	8.50	10.60
GOLD PC	22"	12 / 25 / 12	12 / 22 / 12	12 / 18 / 12	12 / 15 / 12	12 / 22 / 20	12 / 18 / 20	12 / 15 / 20	25 / 15 / 12
	30"	12 / 18 / 12	12 / 16 / 12	12 / 22 / 20	12 / 18 / 20	25 / 20 / 12	25 / 18 / 12	25 / 22 / 20	25 / 20 / 12
	36"	12 / 15 / 12	12 / 22 / 20	12 / 18 / 20	12 / 15 / 20	25 / 18 / 12	25 / 22 / 20	25 / 12 / 12	12 / 12 / 12
	38"	12 / 23 / 20	12 / 21 / 20	25 / 22 / 12	25 / 18 / 12	25 / 16 / 12	25 / 22 / 20	25 / 18 / 20	
<hr/>									
#'s per acre		13.50	16.00	20.00	22.40				
AMEBIN	22"	25 / 18 / 12	25 / 15 / 12	25 / 12 / 12	25 / 18 / 20				
	30"	25 / 22 / 20	25 / 18 / 20	25 / 15 / 20					
	36"	25 / 18 / 20	25 / 15 / 20	25 / 12 / 20					
	40"	25 / 12 / 12	25 / 13 / 20						

[illegible]

MICROSEM INSECTICIDE ASSEMBLY

MICROSEM ASSEMBLY- for Single Row Planters

PART No.	DESCRIPTION
4329 . a	Snapping
4501	V BOLT 5 X 5, 16MM
4502	U BOLT 5 X 5, 16MM
4515	BEARING AND FLANGETTE
5021	Self lubricated bushing
6090	Snapping, 6mm
7085 . da	Drop tube, right hand
7085 . ga	Drop tube, left hand
7088 . 2	Clip, for hopper lid
7088 . a	Lid, hopper, with clip (7088.2)
9158	Spring (holds on extra sprockets)
9172 . a	Chain, 5R(106 links w/conn. link)
9280	Bushing, nylon w/square hole
9472	Clamp Mounting Bracket, Bottom (9523 Complete)
9473	Clamp Mounting Bracket, Top (9523 Complete)
9474	LEVER LIFT
9475	
9500 . a	HALF HOUSING MICROSEM METER
9502 . d	Plastic hopper only, 25 liter, -'03
9504	Steel base (hopper to meter)
9505 . a	Rubber skirt
9506	pins)
9507	Worm gear, lft(reqrs 6x25 roll pin)
9508	Worm gear, rht(reqrs 6x25 roll pin)
9509	Central metering gear(requires 4x25 roll pin)
9512	TRAP DOOR
9513 . a	SEAL TRAP DOOR
9516	Spring for trap door
9517	Bolt (fastens housings together)
9519	Rubber plug
9520	Two outlet chute (towards the front)
9520 . 1	Single outlet
9520 . a	Two outlet chute (towards the rear)
9521	Rubber plug for side of chute
9522	Hose (specify length)
9525	END CAP MICROSEM BAR
9548 . b	SUPPORT BAR INSECTICIDE
9548 . bs	SUPPORT BAR INSECTICIDE 7X7
9552	Bushing, requires 2-4x25 & 1-6x30 roll pin
9553 . b	Chain microsem drive
9554 . 3	Sprocket, 12 tooth, 5R(standard)
9554 . 4	Sprocket, 13 tooth, 5R
9554 . 5	Sprocket, 14 tooth, 5R
9554 . 6	Sprocket, 15 tooth, 5R(standard)
9554 . 7	Sprocket, 16 tooth, 5R
9554 . 9	Sprocket, 18 tooth, 5R(standard)
9554 . 11	Sprocket, 20 tooth, 5R
9554 . 13	Sprocket, 22 tooth, 5R(standard)
9554 . 16	Sprocket, 25 tooth, 5R(standard)
9554 . 21	Sprocket, 30 tooth, 5R(standard)
9554 . 26	Sprocket, 35 tooth, 5R
9555 . a	Double sprocket, 12-25 tooth, 5R(hex bore)
9557	Lynch pin, small(6mm)
9559	Bushing (17mmID x 25mmOD, 10mm long)
9562	Chain Roller (G12AS)
9565	Rubber O-ring
9568	Hose clamp (for 9522)
9574	Plate for hopper (to convert to single outlet)
9606 . a	Sprocket, 20 tooth, 5R, top dr shaft(square)

PART No.	DESCRIPTION
9612	pins)
9613 . S	Spring, Chain Tightener H.D.
9645	Protective Sleeve
9650 . O23	LINKAGE
9651 . O85	Drive shaft(outer), 33-1/2" long
9652 . b	Support Bracket
9653	CHAIN TIGHTENER
9654	DOUBLE INTERMEDIATE SPRKT 12-20T
9656	Support arm (for drive frame)
9661	Female half of sliding drop tube assy
9662	Male half of sliding drop tube assy
9713	
9716	Pivot pin weldment
9717	Shield for drive chain
9724 . 1	Shield keeper bolts
9730	
10118	Grease zerk, 6mm, straight
500003	MICROSEM TOOLBAR 2M50
500005	MICROSEM TOOLBAR 3M50
500007	MICROSEM TOOLBAR 4M50
900236	BUNGI CORD 5/32 X 10
10020094	
10170031	Split Pin, 3.5 x 25
10172041	Roll pin, 4 x 25
10172043	Roll pin, 4 x 36
10172090	Roll pin, 6 x 25
10172091	Roll Pin 6 x 30
10219099	
10530096	SCREW 6X25, PHILLIPS HEAD
10591905	
10603016	Jam Nut 16-2.0Metric
10620064	Washer, 8.5 x 16 x 2
10620069	WASHER 8.5X20X1.5
10621026	Washer, 13 x 18 x 2mm
10622024	Washer, 16 x 26 x 1
10622044	Washer, 17 x 30 x 2
10624016	Washer, 31 x 41 x 2mm
10629009	Lock Washer, ext tooth 8mm
10629011	Lock Washer, Ext tooth 10mm
20062141	
64014051	Clean out Chute
66006215	
CB-1214	5/16-18 X 1-1/4 CARRIAGE G5 Z
HM-2816	Hex Bolt, 8-*1.25 x 16 G8.8
HM-2816	Hex Bolt, 8-1.25 x 16 G8.8
HM-2830	Hex Bolt, 8-1.25x30 G8.8
HM-41020	HEX BOLT 10-1.5 X 20 G8.8
HM-61225	Hex bolt, 12 x 25
HM-61280	HEX BOLT 12-1.75 X 80 G8.8
N-1001	5/16-18 FIN HEX NUT G5 ZY
NM-0605	Nylon Lock Nut, 6mm G8.8
NM-1801	8 X 1.25 HEX NUT G8.8
NM-1812	Nylon Lock Nut, 8mm G8.8
NM-21015	10MM NYLON LOCK NUT G8.8
NM-31205	Nylon Lock Nut, 12mm G8.8
NM-51605	NYLON LOCK NUT 16 MM G8.8
W-1610	5/16 LOCK WASHER YZ G8

This is a downloadable version of the manual. A partial download may not contain all pertinent information. Make sure to read Chapter 1, Safety!
Due to ongoing upgrades specifications may change without notice, contact a Monosem Rep for current information.

DRY FERTILIZER

Pull-Type Planters

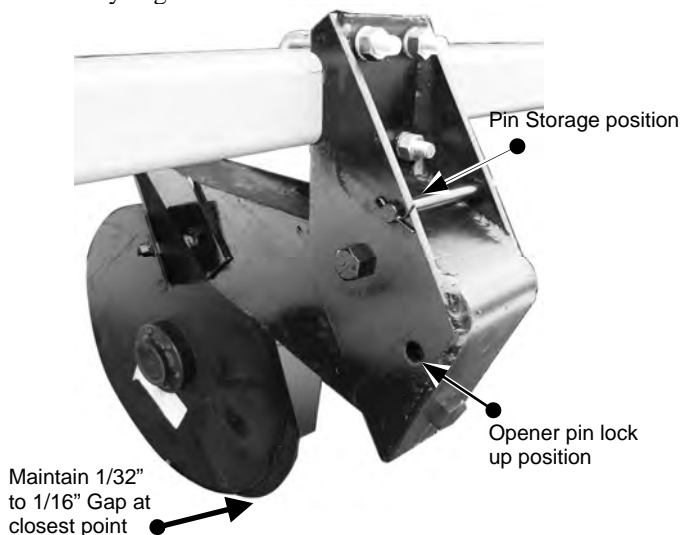
DOUBLE DISC FERTILIZER OPENER

Position the double disc fertilizer during assembly to place the fertilizer no closer than 2" to either side of the row. If planter frame is level and at proper planting height, fertilizer depth will be approximately 4". Soil conditions can affect depth slightly.

The down pressure spring is factory preset at 250 lbs down pressure but may be adjusted for various soil conditions. To adjust spring tension, loosen the jam nut with a 15/16" wrench and use a 1" wrench to turn the adjustment bolt clockwise to increase tension or counter-clockwise to decrease tension. Securely tighten the jam nut upon completion of tension adjustment. Do not attempt to set opener depth with spring pressure. The opener is designed to operate against depth stop and spring up when encountering a foreign object or hard ground.

CAUTION: Do not operate the double disc openers at full down pressure tension when planting in rocky ground. Chipping of the blades will occur.

Maintain a gap of 1/32" to 1/16" between the closest points of the opener blades. Adjust the blades by moving the inside spacer washers to the outer side of the blade. After making this adjustment, check to be sure bearing assembly rivets are not hitting shank. The outer scrapers on each blade may also be adjusted to make up for wear that may occur. Adjust the scraper to allow only slight contact with the blade.



Lock the opener assembly in a raised position when the fertilizer attachment is not in use or during storage. To lock the opener, first raise the planter and place blocks under the openers. Then lower the planter until the hole in the pivot section aligns with the hole in the mounting bracket. Remove the lockup pin from the

storage position in the mounting bracket and install it through the lockup hole and secure with cotter pins.

DANGER: Always install all cylinder lockup brackets before working under the unit.

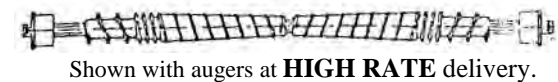
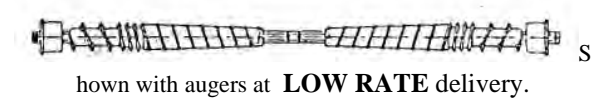
DRY FERTILIZER ADJUSTMENTS

The rate of fertilizer application is determined by

- ① the auger position in the hopper and
- ② the drive/ driven sprocket combination on the fertilizer drive.

① Adjusting the augers

Remove 1/4" stainless steel cap screws holding augers in place on shaft and reposition augers to change delivery rate. Do not use a high rate position at too low a rate setting; this will cause uneven delivery of fertilizer. Check the rate chart.



② Adjusting the sprockets

A transmission for the fertilizer is located on the right side of the planter directly ahead of the row unit transmission. This transmission is designed to allow simple, rapid changes in sprockets to obtain the desired fertilizer application rates. By removing the pins on the hexagonal shafts, sprockets can be interchanged with those on the sprocket storage rod bolted to the transmission plate.



DRY FERTILIZER

Pull-Type Planters


Chain tension is controlled by a spring loaded idler. This idler is adjusted with a ratchet arm located to the inside of the transmission. This arm has a release position to remove spring tension for replacing sprockets. The amount of spring tension on the chain can be controlled by the ratchet arm.

Use the fertilizer application chart to select the correct sprocket combinations.

IMPORTANT: After each sprocket combination adjustment, make a field check to be sure you are applying fertilizer at the desired rate.

APPLICATION RATES

The dry fertilizer attachment meters granules by volume rather than weight. For this reason, and given the variances in brands and fertilizer analysis, the weight metered during actual application may vary considerably. Use the Application Rates chart for *reference only*. It is suggested that a container be used to catch and measure application to obtain a closer estimate.

 **WARNING:** Agricultural chemicals can be dangerous. Improper use can result in injury to persons, animals and soil. Handle with care and follow instructions of chemical manufacturer.


The following rates were calculated with a bulk density of 65 lbs/cubic foot. This chart is for planters that are equipped with contact drive. In lbs/ acre

IMPORTANT: Fertilizer application rates can vary from the weights calculated in this chart due to different brands, temperature, humidity, etc. These settings are theoretical and approximate. Actual output may vary. To prevent application miscalculations, make a field test

CLEANING

Since most fertilizers absorb moisture, it is important that you keep fertilizer dry during use and storage. In addition to waste, deposits of fertilizer left in the hopper can cause metal corrosion. Hoppers should be emptied at the end of each day's use.

At the end of the planting season, or when fertilizer attachment is not going to be used for a period of time, the hoppers should be disassembled, cleaned and metal surfaces coated with a rust preventative.

 **IMPORTANT:** If fertilizer is placed too close to the seed, it may cause germination or seedling damage especially if used in amounts in excess of fertilizer manufacturer's recommendations. Check

with your fertilizer dealer or manufacturer for the correct amount and placement.

The dry fertilizer hoppers are designed to tip forward for dumping and ease of cleaning. To dump hoppers, first disconnect the drive shaft from the transmission or adjacent hopper. **LOOSEN HOES CLAMPS AND REMOVE HOSES FROM EACH HOPPER.**

1. Remove the two rear ½" x 1 ¼" cap screws from between hopper support and opener mounting bar. Loosen the two front ½" x 1 ¼" cap screws. Rotate hopper lids to the backside of hopper and carefully tip hopper forward. After dumping contents, flush all loose fertilizer from the hopper and hoses. To disassemble auger assemblies, remove ¼" cotter pin and bearing from one end of the shaft. Pull auger assembly from opposite end of hopper. Remove stainless steel cap screws from auger shaft and remove all auger components for cleaning. Coat all parts with rust preventative before reassembly. Reinstall auger halves in proper low rate or high rate position.

2. To reassemble, slide auger assembly through the outlet housing back into the hopper. Secure in place by reinstalling the bearing and cotter pin.

3. auger installation by rotating shaft in the direction of planter travel to see that the spirals on the auger move toward the ends of the hopper. If not, remove auger assembly, turn 180° and reinstall.

4. Be certain that the augers turn freely. If not, loosen the 5/16" carriage bolts in the outlet housings, rotate the auger several times and retighten the 5/16" carriage bolts.

5. This should allow the housings to realign themselves with the auger.

6. Install auger baffles over the augers and secure in place with two hairpin clips in each hopper. Do not operate fertilizer attachment without auger baffles in place.

IMPORTANT: Frequent lubrication of auger bearings is critical to ensure that the augers will turn freely. Check lubrication section for frequency.

7. **NOTE: Be sure to install the auger so the fighting on the augers move material to the outer openings in the hopper when the augers are rotated in the direction they will turn when the planter is in operation.**

DRY FERTILIZER

Pull-Type Planters

APPLICATION RATES

The dry fertilizer attachment meters granules by volume rather than weight. For this reason, and given the variances in brands and fertilizer analysis, the weight metered during actual application may vary considerably. Use the Application Rates chart for *reference only*. It is suggested that a container be used to catch and measure application to obtain a closer estimate.

WARNING: Agricultural chemicals can be dangerous. Improper use can result in injury to persons, animals and soil. Handle with care and follow instructions of chemical manufacturer.

The following rates were calculated with a bulk density of 65 lbs/cubic foot. This chart is for planters that are equipped with contact drive. In lbs/ acre

IMPORTANT: Fertilizer application rates can vary from the weights calculated in this chart due to different brands, temperature, humidity, etc. These settings are theoretical and approximate. Actual output may vary. To prevent application miscalculations, make a field test

HOW TO TEST FOR FERTILIZER RATES

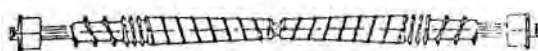
To determine lbs/acre for your desired fertilizer at 30" Row spacing, follow these steps.

1. Remove one spout from one of the fertilizer hoppers and attach a container under the opening.
2. Engage the fertilizer attachment and drive forward 174 feet.
3. Weigh the amount of fertilizer caught in the container (in ounces), and multiply that number by 100.
4. The result will be the pounds of fertilizer delivered per acre when planting in 30" rows. To convert this delivery rate for wider rows, use the following conversion factors.
36" Row spacing, multiply the ounces by 0.83
38" Row spacing, multiply the ounces by 0.79
metered during actual application may vary considerably. Use the Application Rates chart for *reference only*. It is suggested that a container be used to catch and measure application to obtain a closer estimate.

APPLICATION RATES

A /	B	LOW RATE SETTINGS			HIGH RATE SETTINGS		
		30" Rows	36" Rows	38" Rows	30" Rows	36" Rows	38" Rows
15 /	35	32	26	25	94	78	74
15 /	33	36	30	28	109	91	86
15 /	30	39	33	31	120	100	95
19 /	33	45	37	36	135	114	107
19 /	30	50	42	39	153	126	120
15 /	19	58	48	46	174	144	136
30 /	35	61	51	48	188	156	148
30 /	33	67	55	52	200	166	157
33 /	35	69	58	55	206	172	163
35 /	33	76	63	61	214	193	183
33 /	30	81	67	64	241	200	190
19 /	15	93	77	73	278	230	219
30 /	19	116	96	91	347	288	274
33 /	19	127	105	100	382	317	301
35 /	19	133	111	106	402	335	318
30 /	15	146	121	115	440	365	347
33 /	15	161	134	127	482	400	380
35 /	15	168	141	133	510	424	403

↓
DIRECTION
OF ROTATION



HIGH RATE POSITION

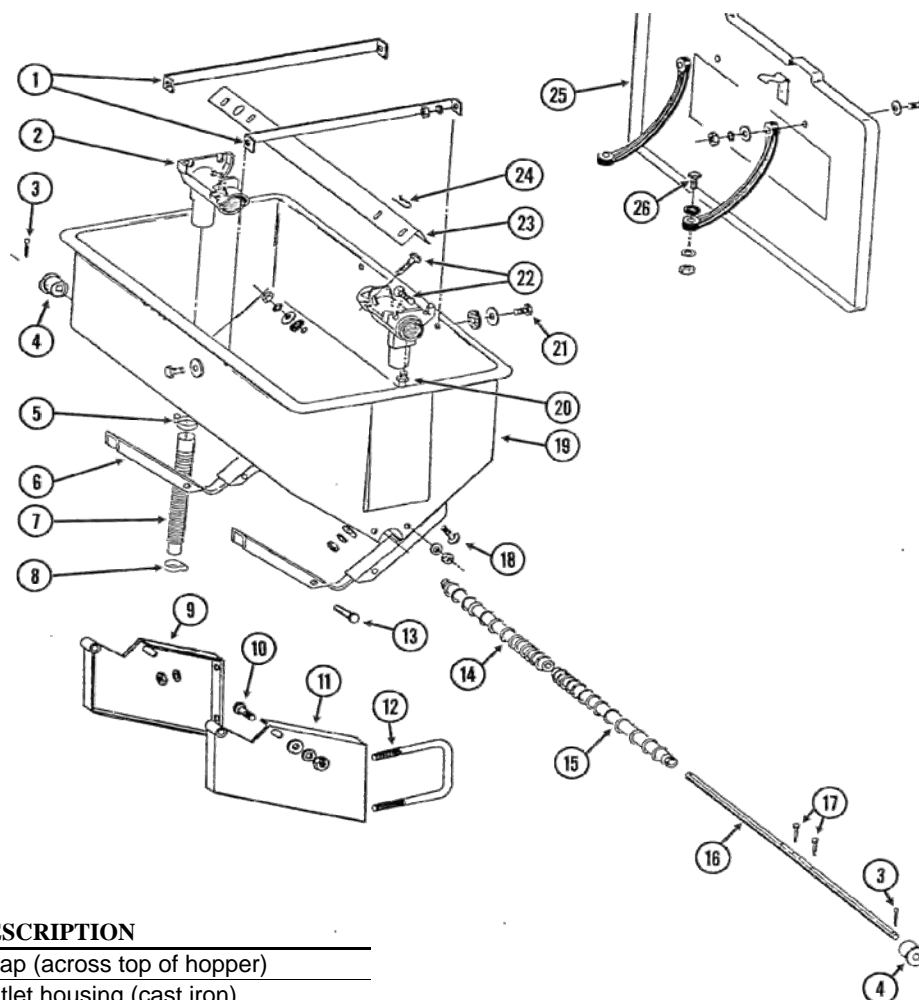


LOW RATE POSITION

DRY FERTILIZER

Pull-Type Planters

ASSEMBLY



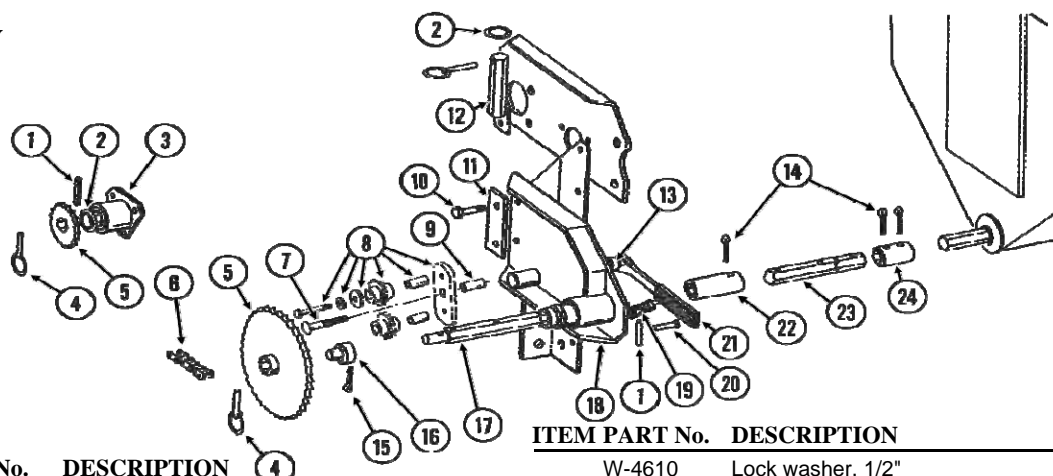
ITEM	PART No.	DESCRIPTION
1	KD1209	Strap (across top of hopper)
2	KD1200	Outlet housing (cast iron)
3	K10460	Cotter pin, 1/4" x 2"
4	KB0200	Auger bearing
5	K10676	Clamp, No. 36
6	KA5652	Saddle (to support hopper)
7	KD3790	Rubber hose, standard(9" to 16")
	KD1925	Rubber hose, extra long(14" to 24")
8	K10672	Clamp, No. 28
9	KA2534	Hopper mounting bracket, RH
10	H-4110	Bolt, 1/2" x 1-1/4"
11	KA2533	Hopper mounting bracket, LH
12	4502.S	U-bolt, 7" x 7" x 5/8"
13	K10561	Pin, 1/2" x 3"
	K10451	Cotter pin, 1/8" x 1"
14	KB0198	Auger, RH (as standing behind planter)
15	KB0199	Auger, LH (as standing behind planter)
16	KD7848	Shaft for auger
17	K10587	Bolt, 1/4" x 2", stainless steel
	K10588	Nut, 1/4"-20, stainless steel
18	CB-1114	Carriage bolt, 5/16" x 1-1/4"
	K10201	Special washer
	KD1213	Rubber washer
	W-1610	Lock washer, 5/16"
	N-1001	Nut, 5/16"-18
19	KD1379	Hopper (bare shell)

ITEM	PART No.	DESCRIPTION
20	K10641	Grease fitting, 1/8" NPT
21	K10171	Bolt, 5/16" x 1-1/4"
	K10201	Special washer
	KD1213	Rubber washer
	W-1610	Lock washer, 5/16"
	N-1001	Nut, 5/16"-18
22	CB-1110	Carriage bolt, 5/16" x 1", grade 2
23	KD1207	Baffle (galvanized steel)
24	K10670	Hair pin clip, No. 3
25	KA0898	Lid assembly complete(clips, rubber straps, and hardware)
	KD1380	Front clip
	KD1210	Rubber strap
26	H-2120	Bolt, 5/16" x 1-1/2"
	W-1210	Flat washer, 5/16"
	W-1610	Lock washer, 5/16"
	N-1001	Nut, 5/16"-18
	KA5666	Hopper assembly(items 2,6,18, 19,22, & 24)
	KA5667	Auger, baffle & straps(items 1, 3,4,14,15,16,17, & 23)
	K6796X	Mounting bracket kit complete (items 9,10,11,12, & 13)

DRY FERTILIZER

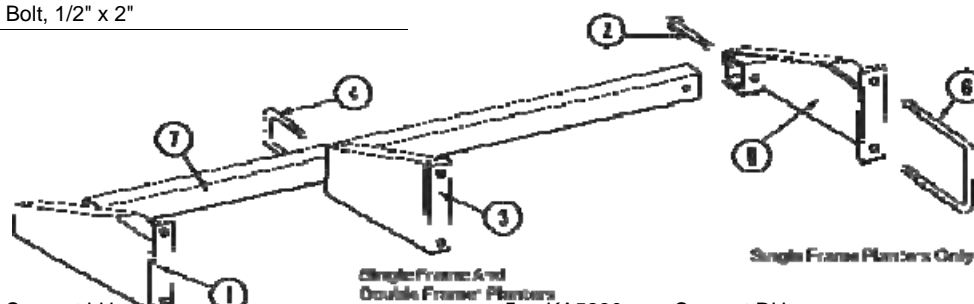
Pull-Type Planters

ASSEMBLY



ITEM PART No.	DESCRIPTION	ITEM PART No.	DESCRIPTION
1	K10602 Roll pin, 1/4" x 1-1/2"	11	W-4610 Lock washer, 1/2"
2	K10233 Machine bushing, 1"ID x 1-1/2"OD, 1/8" thick		N-4001 Nut, 1/2"
3	KA5223 Spacer w/bearing	12	KD8246 Overlay
	KA5116 Bearing, 7/8" hex bore, cylindrical	13	KA5229 Sprocket storage rod
4	KD2558 Lynch pin, 1/4"	14	KD10161 Spacer, 3/8"
5	KA5105 Sprocket, 15 tooth, #40	15	K10460 Cotter pin, 1/4" x 2"
	KA5107 Sprocket, 19 tooth, #40	16	K10462 Cotter pin, 3/16" x 2"
	KA5114 Sprocket, 30 tooth, #40	17	KD7127 Shear coupler
	KA5115 Sprocket, 33 tooth, #40	18	KD7870 Shaft, 7"
	KA6337 Sprocket, 35 tooth, #40		KA5678 Plate w/bearings and grease fitting
6	K3310-98 Chain, #40, 98 links(w/conn. link)		KA5116 Bearing, 7/8" hex bore, cylindrical
7	K10419 Carriage bolt, 1/2" x 4-1/2"		KA5624 Bearing, 7/8" hex bore, extended sleeve w/cross drilled hole
	K10111 Lock nut, 1/2"		K10640 Grease fitting, 1/4"-28
8	KA7336 Idler w/bolt on sprockets	19	KD5857 Spring
	KD7426 Plastic sprocket	20	K10408 Clevis pin, 5/16" x 3/4"
	KD1026 Spacer, 1-3/16"		K10409 Retaining ring, 5/16"
	W-2410 Washer, 3/8"	21	KA4235 Ratchet wrench w/protective covering
	W-2610 Lock washer, 3/8"		K10445 Protective covering(on handle)
	H-3130 Bolt, 3/8" x 1-3/4"	22	KD7867 Coupler, 3"
9	KD31380-17 Sleeve, 2-5/16" wide	23	KD7871 Hex shaft, 6"
10	H-4220 Bolt, 1/2" x 2-1/2"	24	KD5886 Coupler, 1-3/4"
	H-4320 Bolt, 1/2" x 3-1/2"		
	H-4201 Bolt, 1/2" x 2"		

MOUNTING BAR

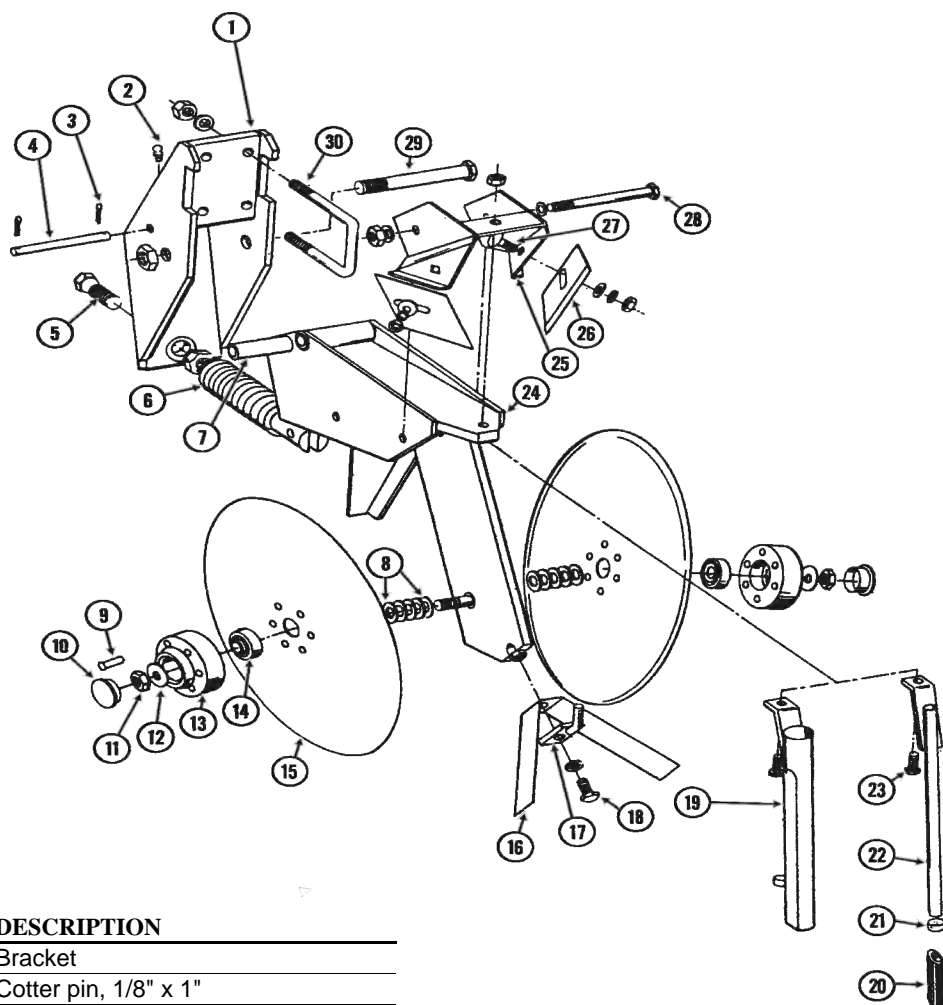


1	KA5231 Support LH	5	KA5230 Support RH
2	H-4401 Bolt, 1/2" -13x 4"	6	KD1114 U-Bolt 7" x 7"x 5/8"- 11
	N-4001 Hex nut 1/2" -13		N-5001 Hex nut 5/8" -11
	W-4610 Lock washer, 1/2"		W-5610 Lock washer, 5/8"
3	KA5236 Support RH 8-row	7	KD1685-12 Bar, 205 6-row 36
	KA5237 Support LH 8-row		KD1685-13 Bar, 165 6-row 30
4	KD1138 U-Bolt 2 1/2" x 2 1/2"x 1/2"- 13		KD1685-14 Bar, 105 4-row 30
	N-4001 Hex nut 1/2" -13		KD1685-15 Bar, 129 4-row 36/38
	W-4610 Lock washer, 1/2"		KD1685-16 Bar, 225 8-row 30

DRY FERTILIZER

Pull-Type Planters

DOUBLE DISC FERTILIZER OPENER



ITEMPART No. DESCRIPTION

1	KA0785	Bracket
2	K10451	Cotter pin, 1/8" x 1"
3	KD1657	Lockup pin
4	KD1657	
5	KD0962	Hex head adj. bolt, 5/8" -18
5	K10499	Jam Nut, 5/8" -18
6	KA0328	Spring
7	KD0487	Bushing
8	K10213	Machine bushing, 11/16"
9	K10542	Rivet, 1/4" x 1 5/16"
10	KD1132	Cap
11	K10503	Jam Nut, 5/8" -11 RH
11	K10504	Jam Nut, 5/8" -11 LH
12	K10204	Machine bushing, 21/32"
13	KB0134	Hub
14	KA2014	Bearing
15	KD1030	Blade
16	KD2589	Inner Scraper
17	KA0312	Mount
18	K10019	Hex head cap screw, 5/16" - 18 x 1"
18	K10232	Lock washer, 5/16"
19	KA1369	Drop Tube
20	KD1797	Extension
21	K10681	Clamp, No. 6
22	KA0318	Drop Tube, Liquid Fertilizer

ITEMPART No. DESCRIPTION

23	K10133	Hex head cap screw, 5/16" -18 x 1 1/2
23	K10109	Lock nut 5/16" -18
24	KA0308	Shank
25	KA0810	Scraper Mount
26	KD1673	Scraper
27	K10305	Carriage bolt, 3/8" -16x1"
27	K10210	Washer, 3/8" USS
27	K10229	Lock washer, 3/8"
27	K10101	Hex nut 3/8" -16
28	K10045	Hex head cap screw, 1/2" -13x 4 1/2"
28	K10111	Lock nut 1/2" -13
29	K10046	Hex head cap screw, 5/8" - 11x5"
29	K10107	Lock nut 5/8" -11
30	KD1339	U-Bolt 2 1/2" x 2 1/2"x 1/2"- 13
30	K10102	Hex nut 1/2" -13
30	K10228	Lock washer, 1/2"

LIQUID FERTILIZER

Pull-Type Planters

PUMP MOUNTING AND HOSE ARRANGEMENT

The squeeze pump is shipped with the discharge manifold in the **rearward or non-operating** position. Before operating or mounting the pump, position the discharge manifold in the forward or operating position and secure by tightening the wing nuts.

The pump should always be mounted even with or lower than the fertilizer tank for accurate metering. The rate of liquid fertilizer application is determined by the combination of sprockets on the squeeze pump and the drive shafts (see chart). When changing the sprocket combinations, check that the sprockets are in alignment, that the sprocket retaining collars are tight and that the chain tension is restored.

The shut-off valves should be closed to shut off the flow when the pump is not in use, either overnight, or for an extended amount of time. Also close the valves when servicing either the pump or the hoses.

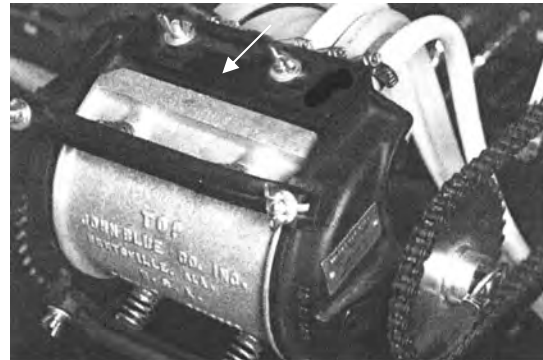
To prolong the life of the hoses, the discharge manifold must be repositioned to the rearward position when not in use to prevent hose distortion.

The discharge pump must be in the forward position when the pump is in operation. To reposition the manifold, loosen the wing nuts and slide the manifold forward and sideways or rearward as required and retighten the nuts.

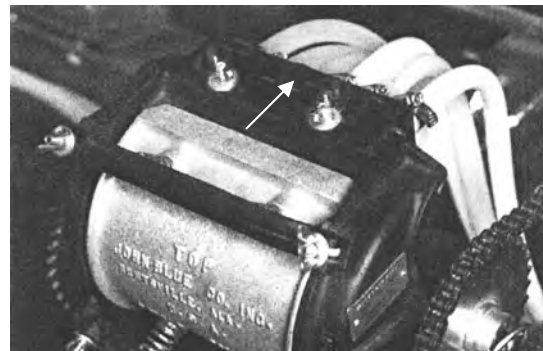


WARNING

Agricultural chemicals can be dangerous. Improper use can result in injury to persons, animals, and soil. Handle with care and follow instructions of the chemical manufacturer.



DISCHARGE MANIFOLD REARWARD



DISCHARGE MANIFOLD FORWARD

IMPORTANT

Do not place fertilizer too close to seed, it may cause germination or seedling damage. This is even more likely to occur if used in amounts in excess of the fertilizer manufacturer's recommendations. Check with your fertilizer dealer or manufacturer for the correct amount and placement of fertilizer.

LIQUID FERTILIZER

Pull-Type Planters

SQUEEZE PUMP APPLICATION RATES

Drive	Driven	30"	36"	38"
		Gallons per Acre		
15	*62	6.9	5.8	5.5
19	*62	8.8	7.3	6.9
15	46	9.3	7.8	7.4
19	46	11.8	9.8	9.3
15	34	12.6	10.5	9.9
15	32	13.4	11.2	10.6
32	*62	14.7	12.3	11.6
19	34	16.	13.3	12.6
19	32	17.	14.1	13.4
32	46	19.9	16.6	15.7
34	46	21.1	17.6	16.7
Drive	Driven	30"	36"	38"
		Gallons per Acre		
46	*62	21.2	17.7	16.7
15	19	22.5	18.8	17.8
32	34	26.9	22.4	21.2
34	32	30.3	25.3	24
19	15	36.2	30.1	28.6
46	34	38.6	32.2	30.5
46	32	41.	34.2	32.4
32	19	48.1	40.1	38.
34	19	51.1	42.6	40.3
*62	34	52.1	43.4	41.1

Above chart is for planters equipped with contact drive. See "Tire Pressure" for recommended tire pressures.

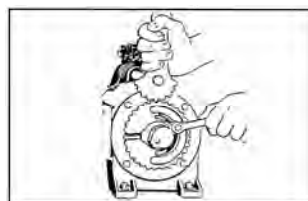
This chart was calculated based on a solution weighing ten pounds per gallon.

NOTE: Fertilizer application rates can vary from the above chart. To prevent application miscalculations, make field checks to be sure you are applying fertilizer at the desired rate. Follow the instructions on the following page to make a **FIELD CHECK**.

OPTIONAL PISTON PUMP

If the machine is equipped with the piston pump option, the rate of liquid fertilizer application is determined by the piston pump settings.

To adjust delivery rate, loosen the 3/8" lock nut that secured the arm with the pointer and rotate the scale flange until the pointer is over the desired scale setting. The adjustment wrench will facilitate rotation of the scale flange. Tighten the 3/8" lock nut being careful not to over tighten.



CLEANING

The tanks and all hoses are made of sturdy plastic and rubber to resist corrosion. However, the tanks, hoses and metering pump should be thoroughly cleaned with water at the end of the planting season or prior to an extended period of non-use. Do not allow fertilizer to crystallize due to cold temperature or evaporation.

On machines equipped with the piston pump, the strainer located between the piston pump and ball valve should be taken apart and cleaned daily. Remove the end cap to clean the screen

PISTON PUMP STORAGE

KEEP AIR OUT OF THE PUMP! This is the only way to prevent corrosion. Even for short periods of storage, the entrance of air into the pump will cause **RAPID AND SEVERE CORROSION**.

Overnight Storage

Suspension Fertilizer must be flushed from the pump for ANY storage period.

Winter Storage

1. Flush pump thoroughly with 5 to 10 gallons of fresh water and circulate until all corrosive salts are dissolved in the pump.
2. With the pump set on 10, draw in a mixture of half diesel fuel and half 10 weight oil until the discharge is clean. Then plug inlet and outlet

LIQUID FERTILIZER

Pull-Type Planters

PISTON PUMP APPLICATION RATES

Pump Setting	1	2	3	4	5	6	7	8	9	10
4-row 30"	8.3	16.5	24.8	32.6	41.3	49.5	57.8	66.0	74.3	83.5
4-row 36"	6.9	13.7	20.6	27.5	34.4	41.3	48.2	55.0	61.9	68.8
4-row 38"	6.5	13.0	19.5	26.0	32.6	39.1	45.6	52.1	58.7	65.2
6-row 30"	5.5	11.0	16.5	22.0	27.5	33.0	38.5	44.0	49.5	55.0
6-row 36"	4.6	9.2	13.7	18.3	22.9	27.5	32.1	36.7	41.3	45.9
6-row 38"	4.4	8.7	13.0	17.4	21.7	26.0	30.4	34.8	39.1	43.4
8-row 30"	4.1	8.3	12.4	16.5	20.6	24.8	28.9	33.0	37.1	41.3

The above chart is for planters equipped with contact drive. This chart is based on average wheel slippage and liquid viscosities.

Measure and weigh one gallon of actual fertilizer solution to determine exact application rates. This chart was calculated based on a solution weighing 10 pounds per gallon.

IMPORTANT: Fertilizer application rates can vary from the above chart. To prevent application miscalculation, make field checks to be sure you are applying fertilizer to all rows at the desired rate.

NOTE: Flow to all rows should be checked periodically. If one or more lines are plugged, the desired rate will be delivered to the remaining rows keeping total application rate at desired rate.

FIELD CHECK

To check the exact number of gallons your fertilizer attachment will actually deliver on 30" row spacing, proceed as follows:

1. Remove the hose from one of the fertilizer openers and insert it into a collection container that has been secured to the planter frame.
2. Engage the fertilizer attachment and drive forward for 174'.
3. Measure the fluid ounces caught in the container and multiply that amount by 100.
4. Divide that amount by 128.
5. The result will be the gallons of fertilizer delivered per acre when planting in 30" rows. Rinse the collection container and repeat test on other rows if necessary. To convert this delivery rate for wider rows, multiply by the following conversion factors:

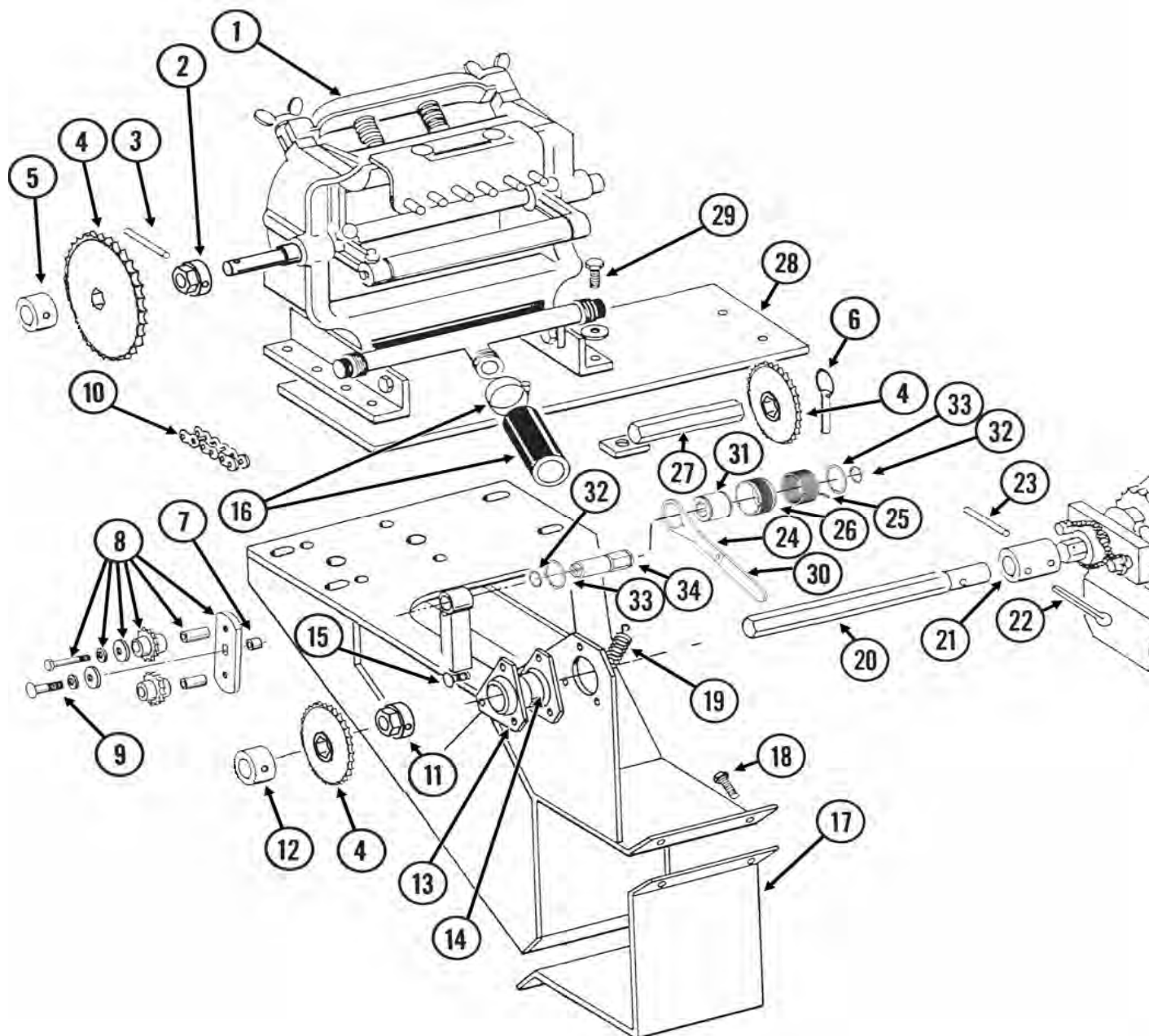
For 36" rows, multiply by .83 by result

For 38" rows, multiply by .79 by result

LIQUID FERTILIZER

Pull-Type Frame

SQUEEZE PUMP ASSEMBLY



LIQUID FERTILIZER

Pull-Type Frame

SQUEEZE PUMP ASSEMBLY

ITEM	PART No.	DESCRIPTION
1	JBL6C	SQUEEZE PUMP 2 - 6 ROWS
	JBL8LC	SQUEEZE PUMP 8 ROWS
	JBL12C	SQUEEZE PUMP 12 ROWS
2	MPL1414	7/8" SPROCKET ADAPTER
3	F64286	SPRING PIN 5/16 X 2-1/4"
4	MPL1381	SPROCKET, 20 TOOTH
	MPL1383	SPROCKET, 8 TOOTH
	MPL1384	SPROCKET, 9 TOOTH
	MPL1385	SPROCKET, 10 TOOTH
	MPL1386	SPROCKET, 15 TOOTH
	MPL1387	SPROCKET, 22 TOOTH
	MPL1388	SPROCKET, 23 TOOTH
	MPL1389	SPROCKET, 26 TOOTH
5	MPL4414	7/8" SPROCKET RETAINER
6	KD2558	LYNCH PIN, 1/4"
7	KD2734-08	SLEEVE, 1 1/4" X 5/8"
8	KA7336	IDLER W/SPROCKETS
	KD7426	SPROCKET, 12 TOOTH
	KD1026	SLEEVE, 1 3/16"
	K10210	WASHER, 3/8" USS
	K10229	LOCK WASHER, 3/8"
	K10047	HEX BOLT, 3/8-16 X 1 3/4"
9	K11100	SCREW, 1/2-20 X 1/2"
	K10227	LOCK WASHER, 1/4"
	K10209	WASHER, 1/4" USS
10	G169A2040	CHAIN, #A2040
	G171A2040	CONNECTOR LINK, #A2040
	G172A2040	OFFSET LINK, #A2040
11	KA2354	ADAPTER
12	KA2355	LOCK COLLAR
13	K3400-01	FLANGETTE
14	K2100-03	BEARING
15	K10303	CARRIAGE BOLT 5/16-18 X 1
	K10232	LOCK WASHER 5/16"
	K10106	HEX NUT 5/16-18
16	K4200	FERTILIZER HOSE 1 1/4"
	HC-024	HOSE CLAMP
17	KD15685	CLAMP

ITEM	PART No.	DESCRIPTION
18	K10017	HEX BOLT, 1/2-13 X 1 1/2"
	K10228	LOCK WASHER, 1/2"
	K10102	HEX NUT, 1/2-13
19	KD5857	SPRING
20	KD5988	SHAFT, 36" (4 & 6 ROW)
	KD5990	SHAFT, 74" (8 ROW)
21	KD3839	COUPLER, 2"
22	K10460	COTTER PIN, 1/4" X 2"
23	K10602	SPRING PIN, 1/4" X 1 1/2"
24	KD14431	HANDLE
25	KD14413	TORSION SPRING, L.H.
26	KD14430	RELEASE COLLAR, GOLD, R.H.
27	KA5229	SPROCKET STORAGE ROD
28	KD6165	PLATE, 8 ROW PUMP
29	K10004	HEX BOLT, 3/8-16 X 1 1/4"
	K10210	WASHER, 3/8" USS
	K10229	LOCK WASHER, 3/8"
	K10101	HEX NUT, 3/8-16
30	K11078	COVER
31	KD14432	SLEEVE, 1 1/4"
32	K11075	SNAP RING, 7/8"
33	K10496	SNAP RING, 1 1/2"
34	KD14427	SHAFT, 4 7/8"
	K1K378	WRENCH REPLACEMENT KIT (#7, 9, 24-26, and 32-36)

LIQUID FERTILIZER

Pull-Type Planters

TROUBLE SHOOTING

PROBLEM:

Pump Hard or impossible to Prime.

POSSIBLE CAUSE:

Valves fouled or in wrong place.

Air leak in suction line

Pump is set too low

Packing washers are worn out

Inspect and clean valves.

Repair Leak

Adjust Pump Setting

Replace.

PROBLEM:

Low Metering.

POSSIBLE CAUSE:

Valves fouled or in wrong place.

Air leak in suction line

Pump is set too low

Broken valve spring

Inspect and clean valves.

Repair Leak

Adjust Pump Setting

Replace.

PROBLEM:

Over Metering.

POSSIBLE CAUSE:

Improper rate setting

Trash is under valves

Broken discharge valve spring

Adjust Pump Setting

Inspect and clean valves

Replace.

PROBLEM:

Leaks Through when Stopped.

POSSIBLE CAUSE:

Trash is under valves

Broken discharge valve spring

Inspect and clean valves

Replace.

PROBLEM:

Fertilizer Solution leaking under stuffing box

POSSIBLE CAUSE:

Packing washers are worn out

Replace.

PROBLEM:

Pump is using excessive Oil

POSSIBLE CAUSE:

Oil seals or o-ring worn and leaking

Replace.

PROBLEM:

Pump operates noisily

POSSIBLE CAUSE:

Crankcase components worn excessively

Inspect and replace if necessary.